FLOW CONTROL VALVE (HF) (WITH PRESSURE COMPENSATION) SIZE 01

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MODEL DESIGNATION

This valve controls flow by changing the cross-sectional area through which fluid flows. Since it incorporates a pressure compensation mechanism, the flow is kept constant even if the pressure varies at the IN and/or OUT port. When equipped with a check valve, this valve allows reverse flow of compressed fluid.

- To achieve good pressure compensation performance, the pressure difference between the IN and OUT ports must be maintained at 0.6 MPa or larger.
- If subplate SHF01-02T1 and/or a flange is necessary, please order one separately.
- When the valve is provided with a check valve, the check valve cracking pressure is 0.04 MPa.
- Option Anti-jumping mechanism ... This option restricts jumping or pop-out of the actuator at the start of movement. Please specify "-301" at the end of the model designation.



Without Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Flow Adjustment Range (L/min)	Model
IN - X OUT	01 14	14	0.1 to 1	HF2-PG1-01
			0.1 to 2	HF2-PG2-01
			0.2 to 4	HF2-PG4-01

• With Check Valve

·	Nominal Size	Max. Operating Pressure (MPa)	Free Flow (L/min)	Flow Adjustment Range (L/min)	Model
	01	14	12	0.1 to 1	HF2-PG1K-01
				0.1 to 2	HF2-PG2K-01
				0.1 to 4	HF2-PG4K-01



FLOW CONTROL VALVE (HF) (WITH PRESSURE COMPENSATION) SIZE 02



MODEL DESIGNATION

This valve controls flow by changing the cross-sectional area through which fluid flows. Since it incorporates a pressure compensation mechanism, the flow is kept constant even if the pressure varies at the IN and/or OUT port. When equipped with a check valve, this valve allows reverse flow of compressed

fluid.
 To achieve good pressure compensation performance, the pressure difference between the IN and OUT ports must be maintained at 0.6 MPa or

- difference between the IN and OUT ports must be maintained at 0.6 MPa o larger.
 If subplate SHE02-03T1 and/or a flange is necessary please order one
- If subplate SHF02-03T1 and/or a flange is necessary, please order one separately.
- The flow is controlled almost in direct proportion to the division on the flow adjusting dial.
 - When the valve is provided with a check valve, the check valve cracking pressure is 0.04 MPa. Option
 - Anti-jumping mechanism ... This option restricts jumping or pop-out of the actuator at the start of movement. Please specify "-301" at the end of the model designation.



Flow adjustment range

• Without Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Flow Adjustment Range (L/min)	Model
	02	14	0.1 to 1	HF2-PG 1-01A
			0.1 to 2	HF2-PG 2-01A
			0.2 to 8	HF2-PG 8-02A
			0.3 to 16	HF2-PG16-02A

With Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Free Flow (L/min)	Flow Adjustment Range (L/min)	Model
		14	30	0.1 to 1	HF2-PG 1K-02A
	02			0.1 to 2	HF2-PG 2K-02A
	02			0.2 to 8	HF2-PG 8K-02A
				0.3 to 16	HF2-PG16K-02A



FLOW CONTROL VALVE (HF) (WITH PRESSURE AND TEMPERATURE COMPENSATION) SIZE 01



This valve controls flow by changing the cross-sectional area through which fluid flows. Since it incorporates a pressure compensation mechanism and temperature compensation mechanism, the controlled flow is kept constant regardless of the pressure variation at the IN and/or OUT port and the viscosity variation due to temperature change.

When equipped with a check valve, this valve allows reverse flow of compressed fluid.

- To achieve good pressure compensation performance, the pressure difference between the IN and OUT ports must be maintained at 0.6 MPa or larger.
- The flow is controlled almost in direct proportion to the division on the flow adjusting dial, and since the dial can be rotated five turns, fine flow adjustment is possible.
- If subplate SHF01-02T1 and/or a flange is necessary, please order one separately.
- When the valve is provided with a check valve, the check valve cracking pressure is 0.04 MPa.
- Option Anti-jumping mechanism ... This option restricts jumping or pop-out of the actuator at the start of movement. Please specify "-301" at the end of the model designation.

MODEL DESIGNATION



• Without Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Flow Adjustment Range (L/min)	Model
N - DUT	01	14	0.01 to 1	HF2-KG1-01
			0.1 to 2	HF2-KG2-01
			0.1 to 6	HF2-KG6-01
			0.1 to 12	HF2-KG12-01

With Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Free Flow (L/min)	Flow Adjustment Range (L/min)	Model
	01	14	12	0.01 to 1	HF2-KG1K-01
				0.1 to 2	HF2-KG2K-01
				0.1 to 6	HF2-KG6K-01
				0.1 to 12	HF2-KG12K-01



SMALL FLOW CONTROL VALVE (HF) (WITH PRESSURE AND TEMPERATURE COMPENSATION) SIZE 02



This valve controls flow by changing the cross-sectional area through which fluid flows. Since it incorporates pressure compensation mechanism and temperature compensation mechanism, the flow is kept constant regardless of the pressure variation at the IN and/or OUT port and the viscosity variation due to temperature change.

Flow control is possible from the rate of 30 cm³/min by devising the throttle mechanism.

- To achieve good pressure compensation performance, the pressure difference between the IN and OUT ports must be maintained at 0.6 MPa or larger.
- The flow is controlled almost in direct proportion to the division on the flow adjusting dial and since the dial can be rotated three turns, fine flow adjustment is possible.
- If subplate SHF02-03T1 and/or a flange is necessary, please order one separately.
- Install a filter with a filtering accuracy of approx. 10 μm since the valve controls very small rates of flow.
- When the valve is provided with a check valve, the check valve cracking pressure is 0.04 MPa.
- Option

Anti-jumping mechanism ... This option restricts jumping or pop-out of the actuator at the start of movement. Please specify "-301" at the end of the model designation.

MODEL DESIGNATION



• Without Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Flow Adjustment Range (L/min)	Model
	02	14	0.03 to 1	HF2-KG1-02

With Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Free Flow (L/min)	Flow Adjustment Range (L/min)	Model
	02	14	30	0.03 to 1	HF2-KG1K-02



FLOW CONTROL VALVE (HF) (WITH PRESSURE AND TEMPERATURE COMPENSATION) SIZE 02



This valve controls flow by changing the cross-sectional area through which fluid flows. Since it incorporates pressure compensation mechanism and temperature compensation mechanism, the flow is kept constant regardless of the pressure variation at the IN and/or OUT port and the viscosity variation due to temperature change.

Therefore, this valve is especially appropriate for accurate speed control.

- To achieve good pressure compensation performance, the pressure difference between the IN and OUT ports must be maintained at 0.6 MPa or larger.
- The flow is controlled almost in direct proportion to the division on the flow adjusting dial, and since the dial can be rotated three turns, fine flow adjustment is possible.
- If subplate SHF02-03T1 and/or a flange is necessary, please order one separately.
- When the valve is provided with a check valve, the check valve cracking pressure is 0.04 MPa.
- Option
 - Anti-jumping mechanism ... This option restricts jumping or pop-out of the actuator at the start of movement. Please specify "-301" at the end of the model designation.



• Without Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Flow Adjustment Range (L/min)	Model
			0.1 to 2	HF3-KG2-02
	02	21	0.5 to 16	HF3-KG16-02
			0.5 to 30	HF3-KG30-02
·	02		0.1 to 2	HF2-KG2-02
		14	0.5 to 16	HF2-KG16-02
			0.5 to 30	HF2-KG30-02

With Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Free Flow (L/min)	Flow Adjustment Range (L/min)	Model
		21	- 30	0.1 to 2	HF3-KG2K-02
	02			0.5 to 16	HF3-KG16K-02
				0.5 to 30	HF3-KG30K-02
		14		0.1 to 2	HF2-KG2K-02
				0.5 to 16	HF2-KG16K-02
				0.5 to 30	HF2-KG30K-02



FLOW CONTROL VALVE (HF) (WITH PRESSURE AND TEMPERATURE COMPENSATION) SIZE 03 / 06



This valve controls flow by changing the cross-sectional area through which fluid flows. Since it incorporates pressure compensation mechanism and temperature compensation mechanism, the flow is kept constant regardless of the pressure variation at the IN and/or OUT port and the viscosity variation due to temperature change.

Therefore, this valve is especially appropriate for accurate speed control.

- To achieve good pressure compensation performance, the pressure difference between the IN and OUT ports must be maintained at 1 MPa or larger.
- Flow adjustment is easy since the flow adjusting dial operating range is 300 degrees.
- If subplate SHF**-**T1 and/or a flange is necessary, please order one separately.
- When the valve is provided with a check valve, the check valve cracking pressure is 0.04 MPa.
- Option
 Apti-iur

Anti-jumping mechanism ... This option restricts jumping or pop-out of the actuator at the start of movement. Please specify "-301" at the end of the model designation.

MODEL DESIGNATION



Without Check Valve

	Nominal Size	Max. Operating Pressure (MPa)	Flow Adjustment Range (L/min)	Model
	03		0.5 to 40	HF3-KG40-03
IN JOUT	03	21	1 to 80	HF3-KG80-03
	06		2 to 120	HF3-KG120-06
	03	14	0.5 to 30	HF2-KG30-03
			0.5 to 56	HF2-KG56-03
	06		1 to 106	HF2-KG106-06

• With Check Valve



	Nominal Size	Max. Operating Pressure (MPa)	Free Flow (L/min)	Flow Adjustment Range (L/min)	Model
	02		00	0.5 to 40	HF3-KG40K-03
	03	21	80	1 to 80	HF3-KG80K-03
т	06		120	2 to 120	HF3-KG120K-06
	03	14	50	0.5 to 30	HF2-KG30K-03
_	03		56	0.5 to 56	HF2-KG56K-03
	06		106	1 to 106	HF2-KG106K-06

EXTERNAL DIMENSIONS

• HF_3^2 -KG'		*											• :	SHF'	**_**	T1									
		р С С С С С С С С С С С С С С С С С С С		2-V (0-RI	NG)			F				4-M	×							BORE,	1 DEEP	5			
NOTE:	WITH	I SIZE	03,	ONL	Y OI	NE D	OWE	L PIN	IS U	SED (AT TH	HE LE	FT SI	DE).			<u></u>	<u>, y</u>							
NOTE:	WITH A	I SIZE	03, C	ONL D	Y OI	NE D	OWE G	L PIN	IS U	SED (AT TH	HE LE	FT SI	DE). o	Ρ	Q	·	s t	U		V		Z	Mas	s (kg)
	A	В	С		E	F	G		IS US	-	1	1			P 54	Q 15	R		-	JISB	V 2401-1	AP18	Z 25		s (kg) 5
Model	A	В	С	D	E	F	G 101.6	Н	I	J	к	L	N		54		R 6	s T	84.5			-			
Model HF*-KG**(K)-03	A 124	B 101.6	C 11.2	D 50.8 73	E 20.6	F 124	G 101.6	H 58.8	I 12.8	J 89	К 28.7	L 71.4	N 0.8	0	54	15	R 6	S T 8 1	84.5		2401-1	-	25		5
Model HF*-KG**(K)-03 HF*-KG**(K)-06	A 124 178	B 101.6 146	C 11.2 16	D 50.8 73	E 20.6 22.2 d	F 124 178 e	G 101.6	H 58.8 83.9	I 12.8 12.9	J 89	К 28.7	L 71.4 104.8	N 0.8	0 - 142.8	54 82	15 25	R 6 9	S T 8 1/	84.5 131.5 s		2401-1 2401-1	AG30	25 41	1	5