

Installation and operating manual

WSAT-XEM 50.4-120.4

Air cooled water chiller for outdoor installation



Dear Customer,

We congratulate you on choosing this product

For many years Clivet has been offering systems that provide maximum comfort, together with high reliability, efficiency, quality and safety.

The aim of the company is to offer advanced systems, that assure the best comfort, reduce energy consumption and the installation and maintenance cost for the life cycle of the system.

The purpose of this manual is to provide you with information that is useful from reception of the equipment, through installation, operational usage and finally disposal so that this advanced system offers the beat solution.

Yours faithfully.

CLIVET Spa

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1 General description

The manual provides correct unit installation, use and maintenance. Pay particular attention to:

- Warning, identifies particularly important operations or information.
- Prohibited operations that must not be carried out, that compromise the operating of the unit or may cause damage to persons or things.
 - It is advisable to read it carefully so you will save time during operations.
 - Follow the written indications so you will not cause damages to things and injuries people.

1.1 Manual

1.2 Preliminaries

Only qualified personnel can operate on the unit, as required by the regulation in force.

1.3 Risk situations

The unit has been designed and created to prevent injures to people.

During designing it is not possible to plane and operate on all risk situation.

Read carefully "Residual risk" section where all situation which may cause damages to things and injuries to people are reported. Installation, starting, maintenance and repair required specific knowledge; if they are carried out by inexperienced personnel, they may cause damages to things and injuries people.

1.4 Intended use

Use the unit only:

- for cooling/heating water or a water and glycol mix for air-conditioning only
- keep to the limits foreseen in the technical schedule and in this manual

The manufacturer accepts no responsibility if the equipment is used for any purpose other than the intended use.

1.5 Installation

The positioning, hydraulic system, refrigerating, electrics and the ducting of the air must be determined by the system designer in accordance with local regulations in force.

Follow local safety regulations.

Verify that the electrical line characteristics are in compliance with data quotes on the unit serial number label.

1.6 Maintenance

Plan periodic inspection and maintenance in order to avoid or reduce repairing costs.

Turn the unit off before any operation.

1.7 Modification

All unit modifications will end the warranty coverage and the manufacturer responsibility.

1.8 Breakdown/Malfuction

Disable the unit immediately in case of breakdown or malfunction. Contact a certified service agent. Use original spares parts only.

Using the unit in case of breakdown or malfunction:

- voids the warranty
- it may compromise the safety of the unit
- may increase time and repair costs



1.9 User training

- The installer has to train the user on:
 - Start-up/shutdown
 - Set points change
 - Standby mode
 - Maintenance
 - What to do / what not to do in case of breakdown

1.10 Data update

Continual product improvements may imply manual data changes. Visit manufacturer web site for updated data.

1.11 Indications for the User

 $\underline{(\mathbf{N})}$ Keep this manual with the wiring diagram in an accessible place for the operator.

Note the unit data label so you can provide them to the assistance centre in case of intervention (see "Unit identification" section). Provide a unit notebook that allows any interventions carried out on the unit to be noted and tracked making it easier to suitably note the various interventions and aids the search for any breakdowns.

In case of breakdown or malfunction:

- Immediately deactivate the unit
- Contact a service centre authorized by the manufacturer
- The installer must train the user, particularly on:
 - Start-up/shutdown
 - Set points change
 - Standby mode
 - Maintenance
 - What to do / what not to do in case of breakdown

1.12 Unit indentification

The serial number label is positioned on the unit and allows to indentify all the unit features.

N The matriculation plate must never be removed.

The matriculation plate shows the indications foreseen by the standards, in particular:

- unit type
- serial number (12 characters)
- year of manufacture
- wiring diagram number
- electrical data
- manufacturer logo and address

1.13 Serial number

It identifies uniquely each unit. Must be quoted when ordering spare parts.

1.14 Assistance request

Note data from the serial number label and write them in the chart on side, so you will find them easily when needed.

Series
Size
Serial number
Year of manufacture
Electrical wiringdiagram

2 Reception

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You have to check before accepting the delivery:

- That the unit hasn't been damaged during transport
- That the materials delivered correspond with that indicated on the transport document comparing the data with the identification label positioned on the packaging.

In case of damage or anomaly:

- Write down on the transport document the damage you found and quote this sentence: "Conditional acceptance clear evidence of deficiencies/damages during transport"
- Contact by fax and registered mail with advice of receipt to supplier and the carrier.
- Any disputes must be made within 8 days from the date of the delivery. Complaints after this period are invalid.

2.1 Storage

Observe external packaging instructions.

2.2 Handling

- 1. Verify unit weight and handling equipment lifting capacity.
- 2. Identify critical points during handling (disconnected routes, flights, steps, doors).
- 3. Suitably protect the unit to prevent damage.
- 4. lifting brackets
- 5. Lifting with balance
- 6. Lifting with spacer bar
- 7. Align the barycenter to the lifting point
- 8. Use all the lifting brackets (see the dimensional section)
- 9. Gradually bring the lifting belts under tension, making sure they are positioned correctly.
- 10. Before starting the handling, make sure that the unit is stable.





2.3 Packaging removing

Be careful not to damage the unit.

Keep packing material out of children's reach it may be dangerous.

Recycle and dispose of the packaging material in conformity with local regulations.





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A Supports for handling: remove after the handling.

B Remove the coil protective mesh before the start-up

2.4 Anti-vibration mount support

Option For details see: 9 Accessories p. 43

3 Positioning

During positioning consider these elements:

- Technical spaces requested by the unit
- Electrical connections
- Water connections
- Spaces for air exhaust and intake

3.1 Functional spaces

Functional spaces are designed to:

- guarantee good unit operation
- carry out maintenance operations
- protect authorized operators and exposed people
- Respect all functional spaces indicated in the DIMENSIONS section. Double all functional spaces if two or more unit are aligned.

3.2 Positioning

Units are designed to be installed:

- EXTERNAL
- in fixed positions
- Limit vibration transmission:
- use antivibration devices on unit bearing points
- install flexible joints on the hydraulic connections
- Choose the installation place according to the following criteria:
- Customer approval
- safe accessible position
- technical spaces requested by the unit
- spaces for the air intake/exhaust
- max. distance allowed by the electrical connections
- avoid flood-prone places
- verify unit weight and bearing point capacity
- verify that all bearing points are aligned and leveled
- install the unit raised from the ground
- consider the maximum possible snow level
- A correct circulation of the air is mandatory to guarantee the good unit operating.

Protect the unit with suitable fence in order to avoid access to unauthorised personnel (children, vandals, etc.)

- Avoid therefore:
 - obstacles to the airflow
 - difficulty of exchange
 - leaves or other foreign bodies that can obstruct the air coil
 - winds that hinder or favour the airflow
 - heat or pollution sources close to the unit (chimneys, extractors etc..)
 - stratification (cold air that stagnates at the bottom)
 - recirculation (expelled air that is sucked in again)

• incorrect positioning, close to very high walls, attics or in angles that could give rise to stratification or recirculation phenomenons lgnoring the previous indications could:

- reduce energy efficiency
- alarm lockout due to HIGH PRESSURE (in summer) or LOW PRESSURE (in winter)

3.3 Saftey valve gas side

The installer is responsible for evaluating the opportunity of installing drain tubes, in conformity with the local regulations in force (EN 378).

3.4 Power input

For details see: 5.4 Power input p. 13

4 Water connections

4.1 Water quality

Water features

- confirming to local regulations
- total hardness < 14°fr
- within the limits indicated by table

The water quality must be checked by qualified personnel.

Water with inadequate characteristics can cause:

- pressure drop increase
- reduces energy efficiency
- increased corrosion potential

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PH	7,5 ÷9,0	
SO4 ²⁻	< 100	ppm
HCO3 ⁻ /SO4 ²⁻	> 1	
Total Hardness	4,5 ÷8,5	dH
CI	< 50	ppm
PO4 ³⁻	< 2,0	ppm
NH3	< 0,5	ppm

Free Chlorine	< 0,5	ppm
Fe₃ ⁺	< 0,5	ppm
Mn ⁺⁺	< 0,05	ppm
CO2	< 50	ppm
H ₂ S	< 50	ppb
Temperature	< 65	°C
Oxygen content	< 0,1	ppm
	-	

Provide a water treatment system if values fall outside the limits.

Exclusions

The warranty does not cover damages caused by limestone formations, deposits and impurities from the water supply and / or failure from failed system clearing to clean system.

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4.2 Risk of freezing

If the unit or the relative water connections are subject to temperatures close to 0°C:

- mix water with glycol, or
- safeguard the pipes with heating cables placed under the insulation, or
- empty the system in cases of long non-use

4.3 Anti-freeze solution

The use of an anti-freeze solution results in an increase in pressure drop.

- Make sure that the glycol type utilized is inhibited (not corrosive) and compatible with the water circuit components.
- O not use different glicol mixture (i.e. ethylene with propylene).

4.4 Water flow-rate

The project water-flow must be:

- inside the exchanger operating limits (see the TECHNICAL INFORMATION section)
- guarantee, also with variable system conditions (for example in systems where some circuits are bypassed in particular situations).

4.5 Minimum system water content

Minimum system water volumes are described within 'General technical data' section and they have to be satisfied to avoid continuous compressor switching on and off.

Hydraulic connections 4.6



Retirer le joint de connexion avant de souder le tuyau de l'installation. The rubber gasket might be irreparably damaged.

Recommended connection 4.7

The installer must define: \triangle

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- component type .
- position in system .



pressure gauge

Internal storage tank

Cleaning system bypass

thermometer

filter

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12

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14

15

- 2 piping support
- exchanger chemical cleaning bypass 3
 - drain valve
- 4 5 vent
- 6
- shut-off valve
- 7 Pump / circulating pump
- 8 expansion vessel

Water filter 4.8

Use filter with mesh pitch: \triangle

1,6 mm

- It must be installed immediately in the water input of the unit, in a position that is easily accessible for cleaning. \triangle
- 0 The filter never should be removed, this operation invalidates the guaranty.



4.9 Flow Switch

The flow switch must be present to ensure shutdown of the unit if water is not circulating. It has to be installed in a duct rectilinear part, not in proximity of curves that cause turbulences.



A. minimum distance

4.10 Operation sequence

Close all vent valves in the high points of the unit hydraulic circuit Close all drain valves in the low points of the unit hydraulic circuit:

- Heat exchangers
- Pumps
- collectors
- storage tank
- free-cooling coil
- 1. Carefully wash the system with clean water: fill and drain the system several times.
- 2. Apply additives to prevent corrosion, fouling, formation of mud and algae.
- 3. Fill the plant
- 4. Vent the system
- 5. Execute leakage test.
- 6. Isolate the pipes to avoid heat dispersions and formation of condensate.
- 7. Leave various point of service free (wells, vent-holes etc).
- Neglecting the washing will lead to several filter cleaning interventions and at worst cases can cause damages to the exchangers and the other parts.

4.11 Hydronic assembly configuration

Option For details see: 9 Accessories p. 43

4.12 Energy recovery

For details see: 9 Accessories p. 43

5 Electrical connections

The characteristics of the electrical lines must be determined by qualified electrica personnel able to design electrical installations; moreover, the lines must be in conformity with regulations in force.

The protection devices of the unit power line must be able to stop all short circuit current, the value must be determined in accordance with system features.

The power cables and the protection cable section must be defined in accordance with the characteristics of the protections adopted. All electrical operations should be performed by trained personnel having the necessary qualifications required by the regulations in force and being informed about the risks relevant to these activities.

Operate in compliance with safety regulations in force.

5.1 Electrical date

The serial number label reports the unit specific electrical data, included any electrical accessories.

The electrical data indicated in the technical bulletin and in the manual refer to the standard unit, accessories excluded.

The matriculation plate shows the indications foreseen by the standards, in particular:

- Voltage
- F.L.A.: full load ampere, absorbed current at maximum admitted conditions
- F.L.I.: full load input, full load power input at max. admissible condition
- Electrical wiringdiagram Nr.

5.2 Connections

- 1. Refer to the unit electrical diagram (the number of the diagram is shown on the serial number label).
- 2. Verify that the electrical supply has characteristics conforming to the data shown on the serial number label.
- 3. Before starting work, ensure the unit is isolated, unable to be turned on and a safety sign used.
- 4. Ensure correct earth connection.
- 5. Ensure cables are suitably protected.
- 6. Before powering up the unit, make sure that all the protections that were removed during the electrical connection work have been restored.

5.3 Signals / data lines

Do not exceed the maximum power allowed, which varies, according to the type of signal. Lay the cables far from power cables or cables having a different tension and that are able to emit electromagnetic disturbances. Do not lay the cable near devices which can generate electromagnetic interferences. Do not lay the cables parallel to other cables, cable crossings are possible, only if laid at 90°. Connect the screen to the ground, only if there aren't disturbances. Guarantee the continuity of the screen during the entire extension of the cable. Respect impendency, capacity and attenuation indications.



5.4 Power input

- $\underbrace{ \ } \underbrace{ \ } \underbrace{ \ } \\ Fix the cables: if vacated may be subject to tearing. }$
- **O** The cable must not touch the compressor and the refrigerant piping (they reach high temparatures).



Main switch connections

Size	50.4	55.4	60.4	65.4	70.4	
Min. cable section Cu (mm ²)	1x50	1x50	1x50	1x95	1x95	
Max. cable section Cu (mm ²)	1x95	1x95	1x95	1x150	1x150	
Min. bar Cu section (mm ²)	-	-	-	-	-	
Max. bar Cu width (mm)	25	25	25	32	32	
Tightening torque (Nm)	9	9	9	20	20	
Size	80.4	90.4	100.4	110.4	120.4	

Size	80.4	90.4	100.4	110.4	120.4	
Min. cable section Cu (mm ²)	1x95	1x95	1x95	1x95	1x95	
Max. cable section Cu (mm ²)	1x150	1x185	1x185	1x185	1x185	
Min. bar Cu section (mm ²)	-	-	-	-	-	
Max. bar Cu width (mm)	32	32	32	32	32	
Tightening torque (Nm)	20	20	20	20	20	

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5.5 Connections perfomer by customer





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ALM	cumulative fault signal	QMP	pump protection automatic device
AP18	demand limit	SA1	remote on-off
AP19	water reset	SA6	sanitary hot water cycle switch
APV	010V analogical output for free-cooling management	SA7	summer-winter switch
HLC1-4	compressor status signal lamp	SA9	cooling thermostat
HLR	alarm signal lamp electrical heater electrical panel selector	SQ1	Flow Switch
KMP	evaporator pump contactor	YVHS1	sanitary hot water valve

5.6 **Remote ON-OFF**

0 Do not perform short On Off cycles

Do not use the remote On Off with thermoregulation function. 0





5.7 Computer connection



- 1. Service keypad
- 2. RJ45: standard connection
- 3. P.C.-not supplied
- 4. P.C. connection, shift RJ45 from T-HI to T-IP

Configure P.C.

- 1. connect P.C. and main module with LAN cable
- 2. check in the taskbar that the connection is active
- 3. open Control Panel and select Network and sharing center
- 4. select Modify board setting
- 5. select Local area connection (LAN)
- 6. select Internet protocol version 4 (TPC) IPV4 and enter Property
- 7. set the IP address 192.168.1.100
- 8. set Subnet mask as 255.255.255.0
- 9. confirm (OK)
- 10. enter Start (Windows button)
- 11. write the command cmd and enter/do it
- 12. write and run the command Ping 192.168.1.42
- 13. the message, connection is OK, will appear when successful
- 14. enter the browser (Crhome, Firefox ecc)
- 15. write and run the command http:/192.168.1.42
- 16. Userid = WEB
- 17. Password = SBTAdmin!

5.8 Modbus - RS485

Option





- A. Unit
- B. Metal conduit
- C. Metal septums
- D. Metal-lined sheath (sleeve)

Modbus / LonWorks / Cable requirements

Couple of conductors twisted and shielded Section of conductor 0,22mm2...0,35mm2 Nominal capacity between conductors < 50 pF/m

Nominal impedance 120 Ω

Recommended cable BELDEN 3106A

- Every RS485 serial line must be set up using the 'In/Out' bus system.
- Other types of networks are not allowed, such as Star or Ring networks.
- The difference in potential between the earth of the two RS485 devices that the cable shielding needs to be connected to must be lower than 7 V
- There must be suitable arresters to protect the serial lines from the effects of atmospheric discharges
- A 120 ohm resistance must be located on the end of the serial line. Alternatively, when the last serial board is equipped with an internal terminator, it must be enabled using the specific jumper, dip switch or link.
- The cable must have insulation features and non-flame propagation in accordance with applicable regulations.
- The RS485 serial line must be kept as far away as possible from sources of electromagnetic interference.

5.9 LonWorks

Option



5.10 BACnet IP

Option



flashing: software error

fixed: hardware error

down

red

red

BACnet server down

restart after 3 sec

5.11 Remote control







6 Start-up

6.1 General description

The indicated operations should be done by qualified technician with specific training on the product.

Upon request, the service centres performing the start-up.

The electrical, water connections and the other system works are by the installer.

Agree upon in advance the star-up data with the service centre.

Before checking, please verify the following:

- the unit should be installed properly and in conformity with this manual
- the electrical power supply line should be isolated at the beginning
- the unit isolator is open, locked and equipped with the suitable warning
- make sure no tension is present
- After turning off the power, wait at least 5 minutes before accessing to the electrical panel or any other electrical component.
- / Before accessing check with a multimeter that there are no residual stresses.

6.2 Preliminary checks

For details refer to the different manual sections.

Unit OFF power supply

- 1. safety access
- 2. functional spaces
- 3. air flow: correct return and supply (no bypass, no stratification)
- 4. structure integrity
- 5. fans run freely
- 6. unit on vibration isolators
- 7. unit input water filter + shut-off valves for cleaning
- 8. vibration isolators on water connections
- 9. expansion tank (indicative volume = 5% system content)
- 10. Close all drain valves in the low points of the unit hydraulic circuit:
- 11. Close all vent valves in the high points of the unit hydraulic circuit
- 12. cleaned system
- 13. loaded system + possible glycol solution + corrosion inhibitor
- 14. system under pressure
- 15. vented system
- 16. refrigerant circuit visual check
- 17. earthing connection
- 18. power supply features
- 19. electrical connections provided by the customer

6.3 Start-up sequence

For details refer to the different manual sections.

Unit ON power supply

- 1. compressor crankcase heaters operating at least since 8 hours
- 2. off-load voltage measure
- 3. phase sequence check
- 4. pump manual start-up and flow check
- 5. shut-off valve refrigerant circuit open
- 6. unit ON
- 7. load voltage measure and absorptions
- 8. liquid sight glass check (no bubbles)
- 9. check all fan operating
- 10. measure return and supply water temperature
- 11. measure super-heating and sub-cooling
- 12. check no anomalous vibrations are present
- 13. climatic curve personalization
- 14. climatic curve personalization
- 15. scheduling personalization
- 16. complete and available unit documentation

6.4 Refrigeration circuit

- 1. Check carefully the refrigerating circuit: the presence of oil stains can mean leakage caused by transportation, movements or other).
- 2. Verify that the refrigerating circuit is in pressure: Using the unit manometers, if present, or service manometers.
- 3. Make sure that all the service outlets are closed with proper caps; if caps are not present a leak of refrigerant can be possible.
- 4. Open the valves of the refrigerant circuit, if there are any.

6.5 Water circuit

- 1. Before realizing the unit connection make sure that the hydraulic system has been cleaned up and the cleaning water has been drained.
- 2. Check that the water circuit has been filled and pressurized.
- 3. Check that the shut-off valves in the circuit are in the "OPEN" position.
- 4. Check that there isn't air in the circuit, if required, evacuate it using the air bleed valve placed in the system high points.
- 5. When using antifreeze solutions, make sure the glycol percentage is suitable for the type of use envisaged.

Weight of glycol (%)	10	20	30	40
Freezing temperature (°C)	-3.9	-8.9	-15.6	-23.4
Safety temperature (°C)	-1	-4	-10	-19

6.6 Electric Circuit

/ Verify that the unit is connected to the ground plant.

Check the conductors are tightened as: the vibrations caused by handling and transport might cause these to come loose. Connect the unit by closing the sectioning device, but leave it on OFF.

Check the voltage and line frequency values which must be within the limits: 400/3/50 +/- 10%

Check and adjust the phase balance as necessary: it must be lower than 2%

Example



Working outside of these limits can cause irreversible damages and voids the warranty.

6.7 Compressor crankcase heaters

Connect the oil resistances on the compressor crankcase at least 8 hours before the compressor is to be starter:

- at the first unit start-up
- after each prolonged period of inactivity
- 1. Supply the resistances switching off the unit isolator switch.
- 2. To make sure that heaters are working, check the power input.
- 3. At start-up the compressor crank-case temperature on the lower side must be higher at least of 10°C than the outside temperature.
- O not start the compressor with the crankcase oil below operating temperature.

6.8 Voltages

Check that the air and water temperatures are within in the operating limits.

Start-up the unit.

With unit operating in stable conditions, check:

- Voltage
- Total absorption of the unit
- Absorption of the single electric loads



6.9 Remote controls

Check that the remote controls (ON-OFF etc) are connected and, if necessary, enabled with the respective parameters as indicated in the "electrical connections" section.

Check that probes and optional components are connected and enabled with the respective parameters ("electrical connections" section and following pages).

6.10 Demand limit

- $\underbrace{\ref{eq:linear}}$ Menu accessible only after having entered the password.
- Access reserved only to specifically trained personnel.
- $\ref{eq:linear}$ The parameter modification can cause irreversible damages.

It is possible to limit the absorbed electric power with an external signal 0-10 Vcc.

The higher the signal is, the lower the number of compressors available to meet the thermal need.

If only P0002: EnDemandLimit $\neq 0$

Path: Main Menu / Unit parameters / Demand limit



Step	Display	Action	Menu/Variable	Ке	ys	Notes
1		Press 3 sec.		\checkmark		
2	Password	Set	Password		\checkmark	
3		Press		i		
4	Main menu	Select	Unit parameters	V	\checkmark	
5	Unit parameters	Select	Set Point	$\mathbf{\nabla}$	\checkmark	
6	Set Point	Select	Demand limit	V	\checkmark	
7		Set	Demand limit		V	
8		Confirm		\checkmark		
9		Press 3 sec.		d D		
10		Select	Local connections	\checkmark		

Path: Main Menu / Unit parameters / Demand limit

Parameters	Short description	Description
P0200	setpointdemandlimit	Parameter setting of the value % of demand limit

6.11 Climatic TExt

- Menu accessible only after having entered the password.
- Access reserved only to specifically trained personnel.
- The parameter modification can cause irreversible damages.
 The setpoint defined by the temperature curve is shown at status S0052: ActualUtSetp
 Only if P0036: EnCompExt ≠ 0
 Path: Main Menu / Unit parameters / TExt Correction config

Example



Step	Display	Action	Menu/Variable	Кеу	/S	Notes
1		Press 3 sec.		\checkmark		
2	Password	Set	Password		\checkmark	
3		Press		i		
4	Main menu	Select	Unit parameters	V	\checkmark	
5	Unit parameters	Select	Climatic TExt	V	\checkmark	
6	Climatic TExt (pwd)	Select	Parameter	V	\checkmark	
7		Set		$\mathbf{\nabla}$		
8		Confirm		~		
9		Press 3 sec.		۶Į)		
10		Select	Local connections	V	\checkmark	

Path: Main Menu / Unit parameters / TExt Correction config

Parameters	Short description	Description		
P0606	CSptLow	etpoint temperature value when the air temperature value is AirAtSptLowC		
P0607	AirAtSetPointLowC	xternal air temperature value where the calculated setpoint takes on the value given by CSptLow		
P0608	CSptHigh	point temperature value when the air temperature value is AirAtSptHigC		
P0609	AirAtSetPointHighC	external air temperature value where the calculated setpoint takes on the value given by CSptHigh		
P0610	HSptLow	etpoint temperature value when the air temperature value is AirAtSptLowH		
P0611	AirAtSptLowH	external air temperature value where the calculated setpoint takes on the value given by HSptLow		
P0612	HSptHigh	etpoint temperature value when the air temperature value is AirAtSptHigH		
P0613	AirAtSptHigH	xternal air temperature value where the calculated setpoint takes on the value given by HSptHigh		

P0606 / P0609: Coooling

P0610 / P0613: Heating

6.12 Water reset

- $\underline{\ref{eq:loss}}$ Menu accessible only after having entered the password.
- Access reserved only to specifically trained personnel.
- The parameter modification can cause irreversible damages.
- The water reset correction affects the setpoint defined by the Climate curve TExt (actual setpoint). The setpoint is shown at status S0052: ActualUtSetp Only if P0003: En WaterReset ≠ 0 Path: Main menu / Unit parameters / Water reset config



Step	Display	Action	Menu/Variable	Ke	ys	Notes
1		Press 3 sec.		~		
2	Password	Set	Password	V	~	
3		Press		i		
4	Main menu	Select	Unit parameters	V	~	
5	Unit parameters	Select	Water reset	V	~	
6	Water reset	Select	Parameter	V	~	
7		Set		V		
8		Confirm		~		
9		Press 3 sec.		¢[]		
10		Select	Local connections	~		

Path: Main Menu / Unit parameters / Water reset

Parameters	Short description	Description		
P0616	MaxCWRC	laximum correction to be applied to the setpoint Cooling		
P0617	SWRMaxC	e of the WR control signal corresponding to the correction of the set Cool equal to P0616		
P0618	SWRMinC	lue of the WR control signal corresponding to the correction of the set COOL equal to 0		
P0615	MaxCWRH	aximum correction to be applied to the setpoint Heating		
P0619	SWRMaxH	alue of the WR control signal corresponding to the correction of the set Heating equal to P0615		
P0620	SWRMinH	alue of the WR control signal corresponding to the correction of the set Heating equal to 0		

P0616 / P0618: Cooling P0615, P0619, P0620: Heating



6.13 ECOSHARE function for the automatic management of a group of units

- Max 7 units
- Maximum length of the bus line: 700 m.
- Maximum distance between 2 units: 300 m
- Type of cable: shielded twisted pair cable Ø 0,8 mm. use an EIB/KNX cable
- Possible connections: Tree, star, in/out bus, mixed
- It is not possible to use a ring connection
- No end-of-line resistor or terminator required
- There must be suitable arresters to protect the serial lines from the effects of atmospheric discharges
- The data line must be kept separate from the power conductors or powered at different voltage values and away from possible sources of electrical interference



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If there are more units connected in a local network set the mode of operation.

MODE A

Every unit manages its own compressors according to the setpoint. Every unit optimizes its refrigeration circuits. Pumps always active, even with compressor stoped. P0658 = 0 P0657 > 0 °C setpoint1 > setpoint2 > setpoint3 or setpoint1 < setpoint2 < setpoint3



MODE B

The master manages the single cooling. The master optimizes individual refrigerant circuits. Pumps always active, even with compressor stoped. P0658 = 1 P0657 = 0 °C setpoint1 = setpoint2 = setpoint3 plus: optimal H2O temperature control



MODE C

The master manages the single cooling. The master optimizes individual refrigerant circuits. Active pumps only with active compressors. P0658 = 2 P0657 = 0 °C setpoint1 = setpoint2 = setpoint3 plus: minimum pumps consumption need balanced system (t1 = t2 = t3)



Path: Main Menu / Unit parameters / Master Slave

Parameters	Short description	Description	
P0655	LNinstalledUnits	Number of network-connected units including the master	
P0656	LNStandByUnits	lumber of units kept in standby	
P0657	LNOffset	Temperature Offset the master sum or subtract, depending on the way you set, in order of priority, to the set point of the slave	
P0658	TypeRegMS	Operation mode: 0=mode A; 1=mode B; 2=mode C	
P0659	LNAddress	ProcessBus address unit	

6.14 Evaporator water flow-rate

Check that the difference between the temperature of exchanger return and supply water corresponds to power according to this formula:

unit cooling power (kW) x 860 = Dt (°C) x flow rate (L/h)

The cooling power is shown in the table of the GENERAL TECHNICAL DATA included in this manual, referred to specific conditions, or in the tables on COOLING PERFORMANCE in the TECHNICAL BULLETIN referred to various conditions of use.

Check for water side exchanger pressure drops:

determine the water flow rate

measure the difference in pressure between exchanger input and output and compare it with the graph on WATER SIDE EXCHANGER PRESSURE DROPS

The measurement of pressure will be easier if pressure gauges are installed as indicated in the DIAGRAM OF SUGGESTED WATER CONNECTIONS.

6.15 Start-up report

Identifying the operating objective conditions is useful to control the unit over time.

- With unit at steady state, i.e. in stable and close-to-work conditions, identify the following data:
- total voltages and absorptions with unit at full load
- absorptions of the different electric loads (compressors, fans, pumps etc)
- temperatures and flows of the different fluids (water, air) both in input and in output from the unit
- temperature and pressures on the characteristic points of the refrigerating circuit (compressor discharge, liquid, intake)

The measurements must be kept and made available during maintenance interventions.

6.16 Operating at reduced load

The units are equipped with partialization steps and they can, therefore, operate with reduced loads.

However a constant and long operation with reduced load with frequent stop and start-up of the compressor/s can cause serious damages for the lack of oil return.

The above-described operating conditions must be considered outside the operating limits.

In the event of compressor breakdown, due to operating in the above-mentioned conditions, the guarantee will not be valid and Clivet spa declines any responsibility.

Check periodically the average operating times and the frequency of the compressors starts: approximately the minimum thermal load should be such as to need the operating of a compressor for at least ten minutes.

If the average times are close to this limit, take the proper corrective actions.

6.17 2014/68/UE PED directive

DIRECTIVE 2014/68/UE PED gives instructions for installers, users and maintenance technicians as well.

Refer to local regulations; briefly and as an example, see the following:

Compulsory verification of the first installation:

- only for units assembled on the installer's building site (for ex. Condensing circuit + direct expansion unit)
- Certification of setting in service:
- for all the units

Periodical verifications:

• to be executed with the frequency indicated by the Manufacturer (see the "maintenance inspections" paragraph)



7 Control



7.1 Led

INFO	Not used
ALARM	Blink / fixed = alarm present
CANCEL not used currently	

7.2 Display

Ref.	Variable	Description
A		Date - Time
В	ActualSetPoint	Temperature setting
C	T.InH20UtilitySide	Water inlet temperature utility side
D	T.OutH2OUtilitySide	Water outlet temperature utility side
E	ActualState	On / off / eco / pmp On
F	ActualMode	Cool: water cooling Heat: Heating (not used)
	2	Installed compressors
	1-0	Compressors ON example: circuit 1 = 1 compr. On circuit 2 = 0 compr. On
	50%	Heating capacity

7.3 Keys

Symbol	Name	Description
i	Info	Main menu
\bigtriangleup	Alarm	Alarm display
۶ ۲	Cancel	Exit Previous level Keyboard settings
	Up	Increases value
▼	Down	Decreases value
~	Enter	Confirm Password

7.4 Change unit state

Step	Display	Action	Menu/Variable	Ke	eys	Notes
1		Press		i		
2	Main menu	Select	Cmd Local state	$\mathbf{\nabla}$	~	
3		Set	OFF - ECO - ON - Pump On		V	*
4		Confirm		\checkmark		
6		Exit		۲ ۲		

* Local state

ECO: recurrent pump ON-OFF; compressors keep water system at setpoint ECO

Pmp ON: pump ON, compressor OFF

7.5 Change the mode

Step	Display	Action	Menu/Variable	Ке	ys	Notes
1		Press		i		
2	Main menu	Select	Cmd Local mode	V	\checkmark	
3		Set	Cool: water cooling Heat: HEATING	V		
4		Confirm		\checkmark		
5		Exit		L.		

7.6 Modify setpoint

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press		i		
2	Main menu	Select	Unit parameters	$\mathbf{\nabla}$	\checkmark	
3	Unit parameters	Confirm	Set Point	~		
4		Select	Set Point	V	\checkmark	
5		Set	Set Point	V		
6		Confirm		\checkmark		
7		Exit		۲ ۱		

Parameters	Short description	Description	
P0583	SetPointCooling	Setpoint Cool	
P0584	2SetPointCooling	2° Setpoint Cool	Enable by remote switch
P0855	SetPointECOCooling	Economic summer SetPoint	
P0577	SetPointHeating	Setpoint Heat	
P0578	2SetPointHeating	2° Setpoint Heat	
P0579	SetPointECOHeating	Economic winter SetPoint	
P0640	SetPointRecover	Recovery Set Point	
P0580	ACSSetPoint	domestic hot water set point	

7.7 Scheduler

It is possible to set 6 events (Off, Eco, On, Recirculating) for each week day.

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press		i		
2	Main menu	Select	Scheduler	$\mathbf{\nabla}$	\checkmark	
3	Scheduler	Select	Day	V	v	
4		Select	Time	V	\checkmark	
5		Set	Event time		V	
6		Confirm		~		
7		Select	Value	V	\checkmark	
8		Set	On/Eco		▼	
9		Confirm		~		
10		Exit		F		

Enable Scheduler

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press 3 sec.		\checkmark		
2	Password	Set	Password		\checkmark	
3		Press		i		*
4	Main menu	Select	Unit Parameters	$\mathbf{\nabla}$	\checkmark	
5		Select	Option config	$\mathbf{\nabla}$	\checkmark	
6		Set	P0052=1	V	\checkmark	
7		Press 3 sec.		۶ ۱		
		Select	Local connections	V	\checkmark	

* Unit Parameters menu is displayed

7.8 Display the status

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press		i		
2	Main menu	Select	Machine State	V	\checkmark	
3		Select	General, circuit, ecc	V	\checkmark	
4		Exit		d J		

Nr.	GENERAL STATA
50	Current Mode
51	Current Status
52	Current Setpoint User-side
53	Steps Qty
54	Steps On
55	Current Setpoint Recovery
56	Alarms
57	Warning
58	Recovery Request
59	User-side Request
60	Domestic Hot Water Status
801	Recovery Pump 1 Hours
802	Recovery Pump 2 Hours
803	Recovery Pump 3 Hours
-	Bitmap Alarms 1
-	Bitmap Alarms 2
-	Bitmap Alarms 3
-	Bitmap Alarms 4

Nr.	USER-SIDE STATA
80	User-side Pump 1 Command
81	User-side Pump 2 Command
82	User-side Pump 3 Command
83	User-side Inverter Command
84	User-side Inverter Signal
85	User-side Inverter Reset
86	Pump On for Anti-freeze
87	Anti-freeze Heaters User side
88	User-side Flow Request
89	LimitFlow Heating
90	LimitFlow Recovery
91	LimitFlow Cooling
92	User-side Pump 1 Hours
93	User-side Pump 2 Hours
94	User-side Pump 3 Hours

Nr.	SOURCE STATA
70	Source Pump 1 Command
71	Source Pump 2 Command
72	Source Pump 2 Command
73	Source Inverter Command
74	Source Inverter Signal
75	Source Inverter Reset
1601	Source Pump 1.1 Hours
1602	Source Pump 2.1 Hours
1603	Source Pump 3.1 Hours
2601	Source Pump 1.2 Hours
2602	Source Pump 2.2 Hours
2603	Source Pump 3.2 Hours

Nr	CIRCUIT 1 STATA
1001	Current Schema 1.1
1002	SubCooling
1003	Current capacity %
1004	Pressure ratio
1005	Envelope Zone 1.1
1006	Envelope Zone 2.1
1007	Envelope Zone 3.1
1008	Offset Envelope 1.1
1009	Superheat Set PID 3.1
1100	Defrost Command 1.1
1101	Superheat Set PID 1.1
1102	Superheat Set PID 2.1
1103	Number Compressors On
1104	Compressor 1.1 Starts
1105	Compressor 2.1 Starts
1106	Compressor 3.1 Starts
1107	Compressor 1.1 Hours
1108	Compressor 2.1 Hours
1109	Compressor 3.1 Hours
-	EEV PID 1 controller status
-	EEV PID 2 controller status
-	EEV PID 3 controller status
-	Source EEV 1
-	Source EEV 2
-	User-side EEV
-	Bitmap Alarms 1.1
-	Bitmap Alarms 2.1
-	Bitmap Alarms 3.1
-	Bitmap Alarms 4.1

Nr.	DIGITAL INPUT	
100	2nd Setpoint User-side	
101	Recovery System Load	
102	User-side System Load	
103	Domestic Hot Water Request	
104	Recovery Request	
105	User-side Request	
106	F.C. O. YV Cool	
107	F.C. O. YV Heat	
108	F.C. C. YV Cool	
109	F.C. C. YV Heat	
110	Free-cooling Flow	
111	Recovery Flow	
112	Source Flow	
113	User-side Flow	
114	Remote Heat/Cool	
115	Remote On/Off	
116	Phase Monitor	
117	Free-cooling Pressure	
118	Recovery Inverter Protection	
119	Source Inverter Protection	
120	User-side Inverter Protection	
121	Free-cooling Pump 1 Protection	
122	Recovery Pump 1 Protection	
123	Source Pump 1 Protection	
124	User-side Pump 1 Protection	
125	Free-cooling Pump 2 Protection	
126	Recovery Pump 2 Protection	
127	User-side Pump 2 Protection	
128	Free-cooling Pump 3 Protection	
129	Recovery Pump 3 Protection	
130	Source Pump 3 Protection	
131	User-side Pump 3 Protection	
132	Leak Detector	
138	Source Pump 2 protection	
139	Source System Load	
1180	High Pressure 1.1	
1181	Compressor 1.1 Protection	
1182	Compressor 2.1 Protection	
1184	Source Fan 1.1 Protection	
2180	High Pressure 1.2	
2181	Compressor 1.2 Protection	
2183	Compressor 2.2 Protection	
2184	Source Fan 1.2 Protection	

Nr.	ANALOGIC INPUT
201	Demand Limit
202	User-side Differential Pressure switch
203	Free-cooling Water Temperature
204	External Air Temperature
205	Recovery In Temperature
206	Recovery Out Temperature
207	Cabinet Temperature
208	Water Reset
830	User-side In Temperature
831	User-side Out Temperature
885	Source In Temperature
886	Source Out Temperature
1201	Suction Pressure 1.1
1202	Suction Pressure 2.1
1203	Discharge Pressure 1.1
1204	Suction Temperature 1.1
1205	Suction Temp 2.1
1206	Suction Temperature 3.1
1207	Source In Temperature 1.1
1208	Recovery Liquid Temperature 1.1
1209	Source Out Temperature 1.1
1210	Discharge Temperature 1.1
1211	Discharge Temperature 2.1
2201	Suction Pressure 1.2
2202	Suction Pressure 2.2
2203	Discharge Pressure 1.2
2204	Suction Temperature 1.2
2205	Suction Temperature 2.2
2206	Suction Temperature 3.2
2207	Source In Temperature 1.2
2208	Recovery Liquid Temperature 1.2
2209	Source Out Temperature 1.2
2210	Discharge Temperature 1.2
2211	Discharge Temperature 2.2

Nr.	OUTPUT ANALOGICI
301	User-side YV Bypass
302	Grouped Alarms
303	Free-cooling Pump 1
304	Recovery Pump 1
305	Free-cooling Pump 2
306	Recovery Pump 2
307	Free-cooling Pump 3
308	Recovery Pump 3
309	Anti-freeze Heaters
310	Free-cooling Heaters
311	Cabinet Heating
312	Cabinet Fan
313	Domestic Hot Water Valve
314	Free-cooling Valve Open
315	Free-cooling Valve Close
318	YV 1 Cooling
319	YV 2 Heating
320	YV 3 Cooling
321	YV 4 Heating
1301	Aries / Defrost Injection 1.1
1302	Source Pump 1.1 Command
1303	Compressor 1.1 Command
1304	Compressor 2.1 Command
1305	Liquid Injection 1.1
1306	Liquid Injection 2.1
1307	RecValve Battery 1.1
1308	RecValve Chiller 1.1
1309	RecValve Recovery 1.1
1310	Reversing Cycle Valve 1.1
2301	Aries / Defrost Injection 1.2
2302	Source Pump 2.1 Command
2303	Compressor 1.2 Command
2304	Compressor 2.2 Command
2305	Liquid Injection 1.2
2306	Liquid Injection 2.2
2307	RecValve Battery 1.2
2308	RecValve Chiller 1.2
2309	RecValve Recovery 1.2
2310	Reversing Cycle Valve 1.2

Nr.	ANALOGIC OUTPUT	
401	Free-cooling Valve	
402	Recovery Pump Signal	
1401	Source Fan 1.1	
2401	Source Fan 1.2	

7.9 Keyboard settings

Step	Display	Action	Menu/Variable	Keys		Notes
1		Press 3 sec.		L.		
2		Press		~		
3	HMI Settings	Select		V	\checkmark	
4		Press		\checkmark	V	
5		Press		d.		
6		Select	Local connections	V	\checkmark	

7.10 Alarms

A Before resetting an alarm identify and remove its cause. Repeated resets can cause irreversible damage.

Example:

+ eE0001: Phase monitor: Fault = active alarm

- EE0003: Pum 1 faulty: Ok = resetted alarm

Display of alarm: step 1-3

Reset allarm: step 4-10

Step	Display	Action	Menu/Variable	Ке	ys	Notes
1		Press		\bigtriangleup		
2	Alarm list detail	Press		\bigtriangleup		
3	Alarm list	Select	Alarm	V	~	
4	Alarm list detail	Press 3 sec.		~		
5	Password	Set	Enter password	V	~	
6	Alarm list detail	Press		d]		
7	Alarm list	Select	Alarm	V	~	
8		Select	Reset Executed	V	~	
9		Press 3 sec.		d.		
10	Password management	Select	Log off	V	~	

7.11 General list of alarms

	ELECTRICAL CIRCUIT ALARMS					
Num	Name	Description	Category			
eE0001	Phase monitor	Phase monitor fault	Central			
EE0003	Pump 1 faulty	User side pump 1 overload protection	GP Ut			
EE0004	Pump 2 faulty	User side pump 2 overload protection	GP Ut			
EE0005	Pump 3 faulty	User side pump 3 overload protection	GP Ut			
eE0008	Utility Inverter Protection	User side inverter overload protection	GP Ut			
ee0010	Master Offline	Master unit offline	MS			
ee0011	Unit 2 in alarm	2 nd slave unit fault	MS			
ee0012	Unit 2 OffLine	2 nd slave unit offline	MS			
ee0013	Unit 3 in alarm	3 rd slave unit fault	MS			
ee0014	Unit 3 OffLine	3 rd slave unit offline	MS			
ee0015	Unit 4 in alarm	4 th slave unit fault	MS			
ee0016	Unit 4 OffLine	4 th slave unit offline	MS			
ee0017	Unit 5 in alarm	5 th slave unit fault	MS			
ee0018	Unit 5 OffLine	5 th slave unit offline	MS			
ee0019	Unit 6 in alarm	6 th slave unit fault	MS			
ee0020	Unit 6 OffLine	6 th slave unit offline	MS			
ee0021	Unit 7 in alarm	7 th slave unit fault	MS			
ee0022	Unit 7 OffLine	7 th slave unit offline	MS			
ee0027	Utility Water In temp Error	User side in water temperature probe fault	Central			
ee0028	Utility Water Out temp Error	User side out water temperature probe fault	Central			
ee0029	Temp Ext Sensor Error	External air temperature probe fault	HW			
ee0030	DemandLimit	Demand limit fault	HW			
ee0031	WaterReset	Water reset fault	HW			
ee0032	External Humidity probe Error	Relative humidity probe fault	HW			
ee0033	T.Quadro Ele	Electrical panel temperature probe fault	HW			
ee0035	YV Cool Open	YV Cool opening fault	4P			
ee0036	YV Heat Open	YV Heat opening fault	4P			
ee0037	YV Cool Close	YV Cool closing fault	4P			
ee0038	YV Heat Close	YV Heat closing fault	4P			
ee0040	FCI Water Temp.	Freecoling water temperature probe fault	HW FCI			
EE0044	Pump 1 Allarm	Freecooling pump 1 overload protection	FCI Circuit 1			
EE0045	Pump 2 Allarm	Freecooling pump 2 overload protection	FCI Circuit 1			
EE0046	Pump 3 Allarm	Freecooling pump 3 overload protection	FCI Circuit 1			
ee0047	Pump Change for Utility Flow	Switching pump on user side for flow alarm	GP User side			
ee0050	P.DifferenzialeUtil	User side differential pressure sensore fault	HW			
EE0054	Recovery Pump 1 protection	Recovery side pump 1 overload protection	Recovery			
EE0055	Recovery Pump 2 protection	Recovery side pump 2 overload protection	Recovery			
EE0056	Recovery Pump 3 protection	Recovery side pump 3 overload protection	Recovery			
eE0057	Recovery Inverter Protection	Recovery side inverter overload protection	Recovery			
ee0100	TimeOutModPOL98U	1 st POL98U module disconnected	HW TimeOut			
ee0101	TimeOutModPOL98U_2	2 nd POL98U module disconnected	HW TimeOut			
ee0102	TimeOutModPOL96U	POL96U module disconnected	HW TimeOut			
ee0103	TimeOutModPOL945	POL945 module disconnected	HW TimeOut			

	ELECT	RICAL CIRCUIT ALARMS	
Num	Name	Description	Category
ee0104	TimeOutModPOL965	POL965 module disconnected	HW TimeOu
ee0105	TimeOutModPOL94U	1 st POL94U module disconnected	HW TimeOu
ee0106	TimeOutModPOL94U_2	2 nd POL94U module disconnected	HW TimeOu
ee0107	TimeOutModPOL985	POL985 module disconnected	HW TimeOu
ee1001	T.Suction Gas	Gas temperature probe 3 fault	HW Circuit 1
ee1002	T.Suction Gas	Gas temperature probe 5 fault	HW Circuit 1
ee1003	P.Suction Heat	Pressure sensor fault, low pressure heating	HW Circuit 1
ee1004	EEV1 blocked	EEV 1 blocked	Circuit 1
ee1005	EEV1 blocked	EEV2 blocked	Circuit 1
EE1006	Comp 1 protections	Compressor 1 overload protection	Circuit 1
EE1007	Comp 2 protections	Compressor 2 overload protection	Circuit 1
EE1008	Comp 3 protections	Compressor 3 overload protection	Circuit 1
EE1009	Source Inverter Protection	Source side inverter overload protection	Source 1
ee1010	Pump Change for Source Flow	Switching pump on source side for flow alarm	Source 1
EE1013	Source Pump 1 protection	Source side pump 1 overload protection	Source 1
EE1014	Source Pump 2 protection	Source side pump 2 overload protection	Source 1
EE1015	Source Pump 3 protection	Source side pump 3 overload protection	Source 1
EE1018	Source side protection	Source side ventilation overload protection	Circuit 1
ee1022	T.Discharge C1.1	Compressor 1 discharge temperature probe fault	HW Circuit 1
ee1023	T.Discharge C2.1	Compressor 2 discharge temperature probe fault	HW Circuit :
ee1024	T.Discharge C3.1	Compressor 3 discharge temperature probe fault	HW Circuit
ee1025	T.Source 1	Source 1 temperature probe fault	HW Circuit 2
ee1026	T.Source 2	Source 2 temperature probe fault	HW Circuit
ee1027	T.Suction Gas	Suction temperature probe fault	HW Circuit 1
ee1028	P.Discharge	High pressure probe fault	HW Circuit :
ee1029	P.Suction	Low pressure probe fault	HW Circuit 2
ee1030	T.GasRecovery	Recovery exchanger gas temperature probe fault	HW Circuit 2
ee1031	P.GasRecovery	Recovery exchanger gas pressure probe fault	HW Circuit 2
ee1032	T.Ing Recovery	Recovery in temperature probe fault	HW Circuit 2
ee1033	T.Out Recovery	Recovery out temperature probe fault	HW Circuit :
ee1037	Alarm Inverter 1	Inverter 1 in alarm	Inverter AP
ee1038	Alarm missing comunication inv1	Inverter 1 Modbus communication error	Inverter AP
ee1039	Timeout comunication inv1	Inverter 1 communication timeout	Inverter AP
ee1040	Alarm Inverter 2	Inverter 2 in alarm	Inverter AP
ee1041	Alarm missing comunication inv2	Inverter 2 Modbus communication error	Inverter AP
ee1042	Timeout comunication inv2	Inverter 2 communication timeout	Inverter AP
ee1043	Alarm Inverter 3	Inverter 3 in alarm	Inverter AP
ee1044	Alarm missing comunication inv3	Inverter 3 Modbus communication error	Inverter AP
ee1045	Timeout comunication inv3	Inverter 3 communication timeout	Inverter AP
EE1047	Alarm Envelop Comp1	Compressor 1 envelope alarm	Circuit 1
EE1048	Alarm Envelop Comp2	Compressor 2 envelope alarm	Circuit 1
EE1049	Alarm Envelop Comp3	Compressor 3 envelope alarm	Circuit 1
ee1055	Alarm Inverter 1	Inverter 1 in alarm	Inverter DFS
ee1056	Alarm missing comunication inv1	Inverter 1 Modbus communication error	Inverter DFS
ee1057	Timeout comunication inv1	Inverter 1 communication timeout	Inverter DFS

	ELECTRICAL CIRCUIT ALARMS							
Num	Name	Description	Category					
ee1058	Alarm Inverter 2	Inverter 2 in alarm	Inverter DFS					
ee1059	Alarm missing comunication inv2	Inverter 2 Modbus communication error	Inverter DFS					
ee1060	Timeout comunication inv2	Inverter 2 communication timeout	Inverter DFS					
ee1061	Alarm Inverter 3	Inverter 3 in alarm	Inverter DFS					
ee1062	Alarm missing comunication inv3	Inverter 3 Modbus communication error	Inverter DFS					
ee1063	Timeout comunication inv3	Inverter 3 communication timeout	Inverter DFS					
ee1070	User side ECV 1.1	User side ECV connection problem	HW Circuit 1					
ee1071	Source ECV 1.1	Source side ECV 1 connection problem	HW Circuit 1					
ee1072	Source ECV 2.1	Source side ECV 2 connection problem	HW Circuit 1					
ee2001	T.Suction Gas	Gas temperature probe 4 fault	HW Circuit 2					
ee2002	T.Suction Gas	Gas temperature probe 6 fault	HW Circuit 2					
ee2003	P.Suction Heat	Pressure sensor fault, low pressure heating	HW Circuit 2					
ee2004	EEV1 blocked	EEV1 blocked	Circuit 2					
ee2005	EEV1 blocked	EEV2 blocked	Circuit 2					
EE2006	Comp 1 protections	Compressor 1 overload protection	Circuit 2					
EE2007	Comp 2 protections	Compressor 2 overload protection	Circuit 2					
EE2008	Comp 3 protections	Compressor 3 overload protection	Circuit 2					
EE2009	Source Inverter Protection	Source side inverter overload protection	Source 2					
ee2010	Pump Change for Source Flow	Switching pump on source side for flow alarm	Source 2					
EE2013	Source Pump 1 protection	Source side pump 1 overload protection	Source 2					
EE2014	Source Pump 2 protection	Source side pump 2 overload protection	Source 2					
EE2015	Source Pump 3 protection	Source side pump 3 overload protection	Source 2					
EE2018	Source side protection	Source side ventilation overload protection	Circuit 2					
ee2022	T.Discharge C1.1	Compressor 1 discharge temperature probe fault	HW Circuit 2					
ee2023	T.Discharge C2.1	Compressor 2 discharge temperature probe fault	HW Circuit 2					
ee2024	T.Discharge C3.1	Compressor 3 discharge temperature probe fault	HW Circuit 2					
ee2025	T.Source 1	Source 1 temperature probe fault	HW Circuit 2					
ee2026	T.Source 2	Source 2 temperature probe fault	HW Circuit 2					
ee2027	T.Suction Gas	Suction gas temperature probe fault	HW Circuit 2					
ee2028	P.Discharge	High pressure probe fault	HW Circuit 2					
ee2029	P.Suction	Low pressure probe fault	HW Circuit 2					
ee2030	T.GasRecovery	Recovery exchanger gas temperature probe fault	HW Circuit 2					
ee2031	P.GasRecovery	Recovery exchanger gas pressure probe fault	HW Circuit 2					
ee2032	T.Ing Recovery	Recovery in temperature probe fault	HW Circuit 2					
ee2033	T.Out Recovery	Recovery out temperature probe fault	HW Circuit 2					
ee2037	Alarm Inverter 1	Inverter 1 in alarm	Inverter APY					
ee2038	Alarm missing comunication inv1	Inverter 1 Modbus communication error	Inverter APY					
ee2039	Timeout comunication inv1	Inverter 1 communication timeout	Inverter APY					
ee2040	Alarm Inverter 2	Inverter 2 in alarm	Inverter APY					
ee2041	Alarm missing comunication inv2	Inverter 2 Modbus communication error	Inverter APY					
ee2042	Timeout comunication inv2	Inverter 2 communication timeout	Inverter APY					
ELECTRICAL CIRCUIT ALARMS								
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Num	Name	Description	Category					
ee2043	Alarm Inverter 3	Inverter 3 in alarm	Inverter APY					
ee2044	Alarm missing comunication inv3	Inverter 3 Modbus communication error	Inverter APY					
ee2045	Timeout comunication inv3	Inverter 3 communication timeout	Inverter APY					
EE2047	Alarm Envelop Comp1	Compressor 1 envelope alarm	Circuit 2					
EE2048	Alarm Envelop Comp2	Compressor 2 envelope alarm	Circuit 2					
EE2049	Alarm Envelop Comp3	Compressor 3 envelope alarm	Circuit 2					
ee2055	Alarm Inverter 1	Inverter 1 in alarm	Inverter DFS					
ee2056	Alarm missing comunication inv1	Inverter 1 Modbus communication error	Inverter DFS					
ee2057	Timeout comunication inv1	Inverter 1 communication timeout	Inverter DFS					
ee2058	Alarm Inverter 2	Inverter 2 in alarm	Inverter DFS					
ee2059	Alarm missing comunication inv2	Inverter 2 Modbus communication error	Inverter DFS					
ee2060	Timeout comunication inv2	Inverter 2 communication timeout	Inverter DFS					
ee2061	Alarm Inverter 3	Inverter 3 in alarm	Inverter DFS					
ee2062	Alarm missing comunication inv3	Inverter 3 Modbus communication error	Inverter DFS					
ee2063	Timeout comunication inv3	Inverter 3 communication timeout	Inverter DFS					
ee2070	User side ECV 1.1	User side ECV connection problem	HW Circuit 2					
ee2071	Source ECV 1.1	Source side ECV 1 connection problem	HW Circuit 2					
ee2072	Source ECV 2.1	Source side ECV 2 connection problem	HW Circuit 2					

	REFRIGERANT CIRCUIT ALARMS								
Num	Name	Description	Category						
ff1005	Min overheating EEV1	Value of refrigerant superheat too low EEV1 (user side)	Circuit 1						
ff1006	Min overheating EEV2	Value of refrigerant superheat too low EEV1 (source)	Circuit 1						
fF1009	Low Pressure Alarm (DI)	Low Pressure Alarm (DI)	Circuit 1						
ff1010	Warning LP Cool	Low Pressure Pre Alarm in Cooling Mode	Circuit 1						
ff1011	Warning LP Heat	Low Pressure Pre Alarm in Heating Mode	Circuit 1						
fF1012	Low pressure Alarm Heat (AI)	Low Pressure in Heating Mode (AI)	Circuit 1						
fF1013	High Pressure (DI)	High Pressure Alarm (DI)	Circuit 1						
ff1014	Warning High Pressure	High Pressure Pre Alarm	Circuit 1						
fF1015	High Pressure Alarm (Al)	High Pressure Alarm (AI)	Circuit 1						
ff1016	Max RC Warning	Maximum Pressure Ratio Pre Alarm	Circuit 1						
fF1017	Min RC Alarm	Minimum Pressure Ratio Pre Alarm	Circuit 1						
fF1018	Low Pressure Alarm Cool(AI)	Low Pressure Alarm in Cooling Mode	Circuit 1						
FF1019	Max RC Alarm	Maximum Pressure Ratio	Circuit 1						
FF1034	Vacuum Circuit	Vaacum Alarm	Circuit 1						
FF1046	LimLp	Low pressure limit	Circuit 1						
ff1047	DFRForced	Defrost Forced	Circuit 1						
ff1048	DFRWaterTLow	Low water temperature for defrost operation	Circuit 1						
ff1049	DFRTimeMax	Defrost Maximum Time	Circuit 1						

R EFRIGERANT CIRCUIT ALARMS							
Num	Name	Description	Category				
ff2005	Min overheating EEV1	Min Superheat value (user side)	Circuit 2				
ff2006	Min overheating EEV2	Min Superheat value (source)	Circuit 2				
fF2009	Low Pressure Alarm (DI)	Low pressure Alarm (DI)	Circuit 2				
ff2010	Warning LP Cool	Low pressure Pre Alarm CoolingMode	Circuit 2				
ff2011	Warning LP Heat	Low pressure Pre Alarm HeatingMode	Circuit 2				
fF2012	Low pressure Alarm Heat (AI)	Low pressure Pre Alarm Heating Mode (AI)	Circuit 2				
fF2013	High Pressure (DI)	High pressure Alarm (DI)	Circuit 2				
ff2014	Warning High Pressure	High pressure Pre Alarm	Circuit 2				
fF2015	High Pressure Alarm (AI)	High pressure Alarm (AI)	Circuit 2				
ff2016	Max RC Warning	Maximum pressure Ratio Pre Alarm	Circuit 2				
fF2017	Min RC Alarm	Minimum pressure Ratio Pre Alarm	Circuit 2				
fF2018	Low Pressure Alarm Cool(AI)	Low Pressure Alarm Cooling Mode	Circuit 2				
FF2019	Max RC Alarm	Maximum Pressure Radio	Circuit 2				
FF2034	Vacuum Circuit	Vaacum Alarm	Circuit 2				
FF2046	LimLp	Low pressure limit	Circuit 2				
ff2047	DFRForced	Defrost Forced	Circuit 2				
ff2048	DFRWaterTLow	Low water temperature for defrost	Circuit 2				
ff2049	DFRTimeMax	Defrost Time	Circuit 2				

	HYDRAULIC CIRCUIT ALARMS								
Num	Name	Description	Category						
i10002	Water pressure	User side low water pressure	GP Ut						
i10006	Flow switch utility side	User side low flow rate	GP Ut						
110007	Freeze alarm	User side Water Frost Protection	Centrale						
ii0008	Pumps antifreeze alarm	Pump activation Water Frost Protection	Centrale						
110009	Inconsistent deltaT across the exchanger	Water outlet temperature, discordant with the current operation mode, user side	Centrale						
110042	Pressure allarm	Freecooling low water pressure	FCI Circuito 1						
110043	Freeze alarm	Freecooling water frost protection	FCI Circuito 1						
ii0047	Flow switch allarm	Freecooling water low flow rate	FCI Circuito 1						
il0052	Recovery Low H2O Flow	Recovery water low flow rate	Recupero						
il0053	Recovery Low Pressure Plant	Recovery low water pressure	Recupero						
il1017	Source Low Pressure Plant	Source low water pressure	Sorgente 1						
il1020	Source Low H2O Flow	Source side low water flow	Sorgente 1						
II1021	Source H2O Freeze Alarm	Source side water frost protection	Sorgente 1						
il2017	Source Low Pressure Plant	Source low water pressure	Sorgente 2						
il2020	Source Low H2O Flow	Source side low water flow	Sorgente 2						
II2021	Source H2O Freeze Alarm	Source side water frost protection	Sorgente 2						



8 Maintenance

8.1 General description

Maintenance must be done by authorized centres or by qualified personnel.

- The maintenance allows to:
- maintain the unit efficiency
- increase the life span of the equipment
- assemble information and data to understand the state of the unit efficiency and avoid possible damages

Before checking, please verify the following:

- the electrical power supply line should be isolated at the beginning
- the unit isolator is open, locked and equipped with the suitable warning
- make sure no tension is present
- After turning off the power, wait at least 5 minutes before accessing to the electrical panel or any other electrical component.
- Before accessing check with a multimeter that there are no residual stresses.

8.2 Inspections frequency

 \triangle

Perform an inspection every 6 months minimum. The frequency, however, depends on the use.

- In the event of frequent use it is recommended to plan inspections at shorter intervals:
- frequent use (continuous or very intermittent use, near the operating limits, etc)
- critical use (service necessary)

V	intervention frequency (months)	1	6	12
1	presence corrosion			Х
2	panel fixing			Х
3	fan fixing		Х	
4	coil cleaning		Х	
5	water filter cleaning		Х	
6	check the exchanger efficiency			Х
7	circulating pumps		Х	
8	check of the fixing and the insulation of the power lead			Х
9	check of the earthing cable			Х
10	electric panel cleaning			Х
11	capacity contactor status			Х
12	termina closing, cable insulation integrity			Х
13	voltage and phase unbalancing (no load and on-load)		Х	
14	absorptions of the single electrical loads		Х	
15	test of the compressor crankcase heaters		Х	
16	leak control*			*
17	survey of the refrigerant circuit operating parameters		Х	
18	safety valve			*
19	protective device test: pressure switches, thermostats, flow switches etc		Х	
20	control system test: setpoint, climatic compensations, capacity stepping, water / air flow-rate variations		Х	
21	control device test: alarm signalling, thermometers, probes, pressure gauges etc		Х	

* Refer to the local regulations; and ensure correct adherance. Companies and technicians that effect interventions of installation, maintenance/repairs, leak control and recovery must be CERTIFIED as expected by the local regulations. The leak control must be effected with annual renewal.



8.3 Unit booklet

It's advisable to create a unit booklet to take notes of the unit interventions. In this way it will be easier to adequately note the various interventions and aid any troubleshooting. Report on the booklet:

- date
- type of intervention effected
- intervention description
- carried out measures etc.

8.4 Standby mode

If a long period of inactivity is foreseen:

- turn off the power
- avoid the risk of frost (empty the system or add glycol)

Turn off the power to avoid electrical risks or damages by lightning strikes.

With lower temperatures keep heaters turned on in of the electrical panel (option).

It's recommended that the re-start after the stopping period is performed by a qualified technician, especially after seasonal stops or seasonal switching.

When restarting, refer to what is indicated in the "start-up" section.

Schedule technical assistance in advance to avoid hitches and to guarantee that the system can be used when required.

8.5 Air coil

Contact with the exchanger fins can cause cuts: wear protective gloves to perform the above described operations.

It is extremely important that the battery gives the maximum thermal exchange; therefore, its surface must be cleaned from dust and deposits. Remove all impurities from the surface.

Using an air pressure gun, clean the aluminum surface of the battery; be careful to direct the air in the opposite direction of the fan air movement.

Hold the gun parallel to the fins to avoid damages.

As an alternative, vacumn cleaner can be used to suck impurities from the air input side.

Nerify that the aluminum fins are not bent or damaged, in the event of damages contact the authorized assistance center and get the fins straightened in order to restore the initial condition for an optimal air flow.





8.6 Electric fans

Check:

- the fans and the relative protection gridsare well fixed
- the fan bearings (evident by noise and anomalous vibrations)
- the terminal protection covers are closed and the cable holders are properly positioned

8.7 Water side exchanger

It is very important for the exchanger to be able to provide the maximum thermal exchange, therefore it is essential for the inner surfaces to be clean of dirt and incrustations.

Periodically check the difference between the temperature of the supply water and the condensation temperature: if the difference is greater than $8^{\circ}C-10^{\circ}C$ it is advisable to clean the exchanger.

The clearing must be effected:

- with circulation opposite to the usual one
- with a speed at least 1,5 times higher than the nominal one
- with an appropriate product moderately acid (95% water + 5% phosphoric acid)
- after the cleaning rinse with water to inhibit the action of any residual product

8.8 Circulating pumps

Check:

- no leaks
- bearing status (anomalies are highlighted by abnormal noise and vibration)
- the terminal protection covers are closed and the cable holders are properly positioned

8.9 Water filter

Check that no impurities prevent the correct passage of water.

8.10 Flow Switch

- controls the operations
- remove incrustations from the palette

8.11 Compressor supply line shut-off valve



Do not remove the seal Remove only if authorized by the manufacturer. Please contact the maker for informations.

8.12 Crankcase heater

Check:

- closure
- Operation



8.13 Copeland scroll compressor



8.14 Insulations

Check the condition of the insulations: if necessary apply glue and and renew the seals.

8.15 System discharge

- 1. evacuate the system
- 2. open all drain valves in the low points of the unit hydraulic circuit
- 3. evacuate the exchanger, use all the cocks presents
- 4. use compressed air to blow the exchanger
- 5. dry completely the exchanger by an hot air jet; for greater safety fill the exchanger with glycoled solution
- 6. protect the exchanger from the air
- 7. remove the drain plugs to the pumps
- Any anti-freeze liquid contained in the system should not be discharged freely as it is a pollutant.
- / It must be collected and reused.
- Before starting a washing the plant.

Example

emptying pump

It's recommended that the re-start after the stopping period is performed by a qualified technician, especially after seasonal stops or seasonal switching.

When restarting, refer to what is indicated in the "start-up" section.

Schedule technical assistance in advance to avoid hitches and to guarantee that the system can be used when required.



Accessories 9

9.1 VARYFLOW + (2 inverter pumps)

Water diagram



EVPT2 = Plate evaporator 2 circuits R13 = Evaporator gropu heater user side BT1 = Probes of air return/entering water temperature BT2 = Probes of air supply/leaving water temperature VNR = Non return valves SPA1 = Differential pressure switch user water side PU = Pump user side (VARYFLOW +)

VSU = Water safety valve

R19 = Hydronic assembly heaters

SPA2 = Śystem water préssure switch user side

9.2 Hydronic assembly with 1 ON/OFF pump

Water diagram



EVPT2 = Plate evaporator 2 circuits R13 = Evaporator gropu heater user side BT1 = Probes of air return/entering water temperature BT2 = Probes of air supply/leaving water temperature SPA1 = Differential pressure switch user water side PU = Pump user side (ON/OFF pump) VSU = Water safety valve R19 = Hydronic assembly heaters SPA2 = System water pressure switch user side

9.3 Hydronic assembly with 2 ON/OFF pumps

Water diagram



- EVPT2 = Plate evaporator 2 circuits
- R13 = Evaporator gropu heater user side
- BT1 = Probes of air return/entering water temperature BT2 = Probes of air supply/leaving water temperature
- VNR = Non return valves

SPA1 = Differential pressure switch user water side PU = Pump user side (2 ON/OFF pump)

VSU = Water safety valve

R19 = Hydronic assembly heaters

SPA1 = Differential pressure switch user water side

9.4 Anti-vibration mount support

CODE	W1	W2	W3	W4
PEL200001	CX504Pr	CX503Pr	CX504Pr	CX503Pr
PEL200002	RX704P	CX503Pr	RX704P	CX503Pr
PEL200003	RX704P	CX504Pr	RX704P	CX504Pr
PEL200004	RZ720P	CX504Pr	RZ720P	CX504Pr





9.5 Total energy recovery

A configuration which enables the production of hot water free-of-charge while operating in the cooling mode, thanks to the partial recovery of condensation heat that would otherwise be rejected to the external heat source. Hot water availability is always subordinate to the production of chilled water.

See the following example:

Refrigeration capacity request	Heat capacity request	
100%	0%	Production of refrigeration capacity only
100%	100%	Production of refrigeration capacity and Production of heat capacity using recovery
50%	100%	Production of refrigeration capacity and Production of heat capacity using recovery, equals 50% of the heat capacity request

To prevent constant switching in the unit's refrigeration circuit, it is necessary to install a storage tank with an adequate capacity in the system's hot water circuit.

In the absence of hot water circulating in the recovery exchanger, the maximum entering air temperature is reduced by approximately 2°C compared with the unit without "Total Energy Recovery" mode.

A - Total operating energy recovery

When hot water is requested, the condensing coil is deactivated. Condensation takes place wholly within the recovery circuit.

B - Total non-operating energy recovery

When the recovery set-point has been satisfied, the condensing coil is reactivated. In this condition, the total recovery circuit operates as a Partial recovery circuit (Desuperheater).





9.6 Partial energy recovery

Option

A configuration which enables the production of hot water free-of-charge while operating in the cooling mode, thanks to the partial recovery of condensation heat that would otherwise be rejected to the external heat source.

The partial recovery device is considered in operation when it is fed with the flow of water to be heated.

When the temperature of the water to be heated is particularly low, it is wise to insert a flow control valve into the system water circuit, in order to maintain the temperature at the recovery output at above 35°C and thus avoid the condensation of the refrigerant into the partial energy recovery device.

- The recovery exchanger must be always maintained full of water
- $\widehat{}$ The lack of water amplifies the noise generated by the operation



10 Decommissioning

10.1 Disconnecting

Only authorised personnel must disconnect the unit.

Avoid leak or spills into the environment.

Before disconnecting the unit, the following must be recovered, if present:

- refrigerant gas
- anti-freeze solutions in the water circuit

Awaiting dismantling and disposal, the unit can also be stored outdoors, if the electrical, cooling and water circuits of the unit have 100% integrity and are isolated, bad weather and rapid change in temperature will not result in any environmental impact.

10.2 Dismantling and disposal

The unit must always be sent to authorised centres for dismantling and disposal.

When dismantling the unit, the fan, the motor and the coil, if operating, may be recovered by the specialist centres for reuse.

All the materials must be recovered or disposed of in compliance with the corresponding national standards in force.

For further information on the decommissioning of the unit, contact the manufacturer.

10.3 Directive EC RAEE

The units covered by the legislation in question are marked with the symbol on the side.

With the aim of protecting the environment, all of our units are produced in compliance with Directive EC on waste electrical and electronic equipment (RAEE).

The potential effects on the environment and on human health due to the presence of hazardous substances are shown in the use and maintenance manual in the section on residual risks.

Information in addition to that indicated below, if required, can be obtained from the manufacturer/distributor/importer, who are responsible for the collection/handling of waste originating from equipment covered by EC-RAEE. This information is also available from the retailer who sold this appliance or from the local authorities who handle waste.

Directive EC-RAEE requires disposal and recycling of electrical and electronic equipment as described therein to be handled through appropriate collection, in suitable centres, separate from collection for the disposal of mixed urban waste.

The user must not dispose of the unit at the end of its life cycle as urban waste, it must instead be handed over to appropriate collection centres as set forth by current standards or as instructed by the distributor.

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11 Residual risks

General description

In this section the most common situations are indicated, as these cannot be controlled by the manufacturer and could be a source of risk situations for people or things

Danger zone

This is an area in which only an authorised operator may work.

The danger zone is the area inside the unit which is accessible only with the deliberate removal of protections or parts thereof.

Handling

The handling operations, if implemented without all of the protection necesssary and without due caution, may cause the drop or the tipping of the unit with the consequent damage, even serious, to persons, things or the unit itself.

Handle the unit following the instructions provided in the present manual regarding the packaging and in compliance with the local regulations in force. Should the refrigerant leak please refer to the refrigerant "Safety sheet". Installation

The incorrect installation of the unit could cause water leaks, condensate accumulation, leaking of the refrigerant, electric shock, poor operation or damage to the unit itself.

Check that the installation has been implemented by qualified technical personnel only and that the instructions contained in the present manual and the local regulations in force have been adhered to.

The installation of the unit in a place where even infrequent leaks of inflam-mable gas and the accumulation of this gas in the area surrounding the area occur could cause explosions or fires.

Carefully check the positioning of the unit.

The installation of the unit in a place unsuited to support its weight and/or guarantee adequate anchorage may result in consequent damage to things, people or the unit itself.

Carefully check the positioning and the anchoring of the unit. Easy access to the unit by children, unauthorised persons or animals may be the source of accidents, some serious.

Install the unit in areas which are only accessible to authorised person and/or provide protection against intrusion into the danger zone.

General risks

Smell of burning, smoke or other signals of serious anomalies may indicate a situation which could cause damage to people, things or the unit itself. Electrically isolate the unit (vellow-red isolator).

Contact the authorised service centre to identify and resolve the problem at the source of the anomaly.

Accidental contact with exchange batteries, compressors, air delivery tubes or other components may cause injuries and/or burns.

Always wear suitable clothing including protective gloves to work inside the danger zone.

Maintenance and repair operations carried out by non-qualified personnel may cause damage to persons, things or the unit itself.

Always contact the qualified assistance centre.

Failing to close the unit panels or failure to check the correct tightening of all of the panelling fixing screws may cause damage to persons, things or the unit itself.

Periodically check that all of the panels are correctly closed and fixed.

If there is a fire the temperature of the refrigerant could reach values that increase the pressure to beyond the safety valve with the consequent possible projection of the refrigerant itself or explosion of the circuit parts that remain isolated by the closure of the tap. Do not remain in the vicinity of the safety valve and never leave the refriger-

ating system taps closed.

Electric parts

An incomplete attachment line to the electric network or with incorrectly sized cables and/or unsuitable protective devices can cause electric shocks, intoxication, damage to the unit or fires.

Carry out all of the work on the electric system referring to the electric layout and the present manual ensuring the use of a system thereto dedicated. An incorrect fixing of the electric components cover may lead to the entry of dust, water etc inside and may consequently electric shocks, damage to the unit or fires

Always fix the unit cover properly.

When the metallic mass of the unit is under voltage and is not correctly connected to the earthing system it may be as source of electric shock and electrocution.

Always pay particular attention to the implementation of the earthing system connections.

Contact with parts under voltage accessible inside the unit after the removal of the guards can cause electric shocks, burns and electrocution.

Open and padlock the general isolator prior to removing the guards and signal work in progress with the appropriate sign. Contact with parts that could be under voltage due to the start up of the unit

may cause electric shocks, burns and electrocution.

When voltage is necessary for the circuit open the isolator on the attachment line of the unit itself, padlock it and display the appropriate warning sign. **Moving parts**

Contact with the transmissions or with the fan aspiration can cause injuries. Prior to entering the inside of the unit open the isolater situated on the con-nection line of the unit itself, padlock and display the appropriate warning sign.

Contact with the fans can cause injury.

Prior to removing the protective grill or the fans, open the isolator on the attachment line of the unit itself, padlock it and display the appropriate warning sign. Refrigerant

The intervention of the safety valve and the consequent expulsion of the gas refrigerant may cause injuries and intoxication.

Always wear suitable clothing including protective gloves and eyeglasses for operations inside the danger zone.

Should the refrigerant leak please refer to the refrigerant "Safety sheet". Contact between open flames or heat sources with the refrigerant or the heating of the gas circuit under pressure (e.g. during welding operations) may cause explosions or fires.

Do not place any heat source inside the danger zone.

The maintenance or repair interventions which include welding must be carried out with the system off.

Hydraulic parts

Defects in tubing, the attachments or the removal parts may cause a leak or water projection with the consequent damages to people, things or shortcircuit the unit.

EXCELLENCE Version

General technical data - Performance



Size			50.4	55.4	60.4	65.4	70.4	80.4	90.4	100.4	110.4	120.4
Cooling												
Cooling capacity	1	[kW]	143	158	171	183	198	224	260	288	317	355
Compressor power input	1	[kW]	41,0	45,3	49,5	53,3	56,1	64,2	76,5	81,1	91,4	103
Total power input	2	[kW]	45,8	50,1	54,3	58,1	63,3	71,4	83,7	91,9	102	114
Partial recovery heating capacity	3	[kW]	36,8	40,6	44,1	47,2	50,7	57,7	67,4	73,8	81,8	91,8
Total recovery heating capacity	3	[kW]	176	194	210	225	242	275	322	352	390	438
EER	1		3,13	3,14	3,14	3,14	3,12	3,14	3,11	3,13	3,11	3,11
Water flow-rate	1	[l/s]	6,8	7,5	8,1	8,7	9,4	10,7	12,4	13,7	15,1	16,9
User side exchanger pressure drops	1	[kPa]	37,0	30,0	35,0	40,0	34,0	41,0	32,0	36,0	28,0	25,0
Cooling capacity (EN14511:2013)	4	[kW]	143	157	170	182	197	223	260	287	317	354
Total power input (EN14511:2013)	4	[kW]	45,78	50,24	54,49	58,42	63,00	71,49	83,68	91,60	102	114
EER (EN14511:2013)	4		3,12	3,13	3,12	3,11	3,12	3,12	3,10	3,13	3,10	3,10
ESEER	4		4,32	4,41	4,47	4,50	4,28	4,50	4,55	4,42	4,31	4,38
Cooling capacity (AHRI 550/590)	5	[kW]	142	157	170	181	196	223	258	286	316	353
Total power input (AHRI 550/590)	5	[kW]	45,7	50	54,1	57,9	63,1	71,3	83,4	91,6	102	114
COP _R	5		3,11	3,14	3,14	3,13	3,11	3,13	3,09	3,12	3,10	3,10
IPLV	5		4,83	4,94	5,00	5,04	4,82	5,01	5,10	4,94	4,81	4,89

1. Data referred to the following conditions: internal exchanger water temperature = 12 / 7 °C Entering external exchanger air temperature = 35 °C Evaporator fouling factor = 0.44 x 10 ^(-4) m2 K/W

2. The Total Power Input value does not take into account the part related to the pumps and required to overcome the pressure drops for the circulation of the solution inside the exchangers

Option. Recovery exchanger water = 40/45°C 3.

4. Data compliant to Standard EN 14511:2013 referred to the following conditions: - Internal exchanger water temperature = 12/7°C - Entering external exchanger air temperature = 35°C

Data compliant to Standard AHRI 550/590 referred to the following conditions; internal exchanger water temperature = 6,7 °C. Water flow-rate 0,043 //s per KW. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.18 x 10^{-(-4)} m2 K/ 5.

PREMIUM Version



General technical data - Performance

Size			70.4	80.4	90.4	100.4	110.4	120.4
Cooling				L	1	1		1
Cooling capacity	1	[kW]	184	208	243	262	289	332
Compressor power input	1	[kW]	59,9	68,5	82,0	88,9	97,5	110
Total power input	2	[kW]	67,1	75,7	89,2	96,1	105	121
Partial recovery heating capacity	3	[kW]	48,8	55,3	65,0	70,2	77,3	88,4
EER	1		2,74	2,75	2,72	2,73	2,76	2,75
Water flow-rate	1	[l/s]	8,7	9,9	11,5	12,4	13,7	15,8
User side exchanger pressure drops	1	[kPa]	38,0	47,0	37,0	43,0	41,0	30,0
Cooling capacity (EN14511:2013)	4	[kW]	183	207	242	261	288	330
Total power input (EN14511:2013)	4	[kW]	66,9	76,0	89,3	96,4	105	122
EER (EN14511:2013)	4		2,74	2,73	2,71	2,71	2,73	2,71
ESEER	4		4,02	4,06	4,14	4,18	4,19	4,04
Cooling capacity (AHRI 550/590)	5	[kW]	183	207	242	260	287	330
Total power input (AHRI 550/590)	5	[kW]	67,3	75,9	89,4	96,3	105	121
COP _R	5		2,72	2,73	2,71	2,70	2,73	2,73
IPLV	5		4,50	4,57	4,66	4,69	4,68	4,54

Data referred to the following conditions: internal exchanger water temperature = 12/7 °C Entering external exchanger air temperature = 35°C Evaporator fouling factor = 0.44×10^{-4} m2 K/W The Total Power Input value does not take into account the part related to the pumps and required to overcome the pressure drops for the circulation of the solution inside the exchangers 1.

2.

3.

Dytion. Recovery exchanger water = 40/45°C Data compliant to Standard EN 14511:2013 referred to the following conditions: - Internal exchanger water temperature = 12/7°C - Entering external exchanger air temperature = 35°C 4.

5. Data compliant to Standard AHRI 550/590 referred to the following conditions: internal exchange water temperature = 6,7 °C. Water flow-rate 0,043 l/s per kW. Entering external exchanger air temperature 35°C. Evaporator fouling factor = 0.18 x 10^{-(-4)} m2 k/



EXCELLENCE Version

General technical data - Construction

Size			50.4	55.4	60.4	65.4	70.4	80.4	90.4	100.4	110.4	120.4
Compressor												
Type of compressors							Sc	roll				
Refrigerant							R-4	10A				
No. of compressors		Nr	4	4	4	4	4	4	4	4	4	4
Rated power (C1)		[HP]	25	25	30	35	35	40	45	50	55	60
Rated power(C2)		[HP]	25	30	30	30	35	40	45	50	55	60
Std Capacity control steps			6	5	4	5	6	6	6	6	6	4
Oil charge (C1)		[1]	7	7	7	7	8	10	10	11	13	13
Oil charge (C2)		[1]	7	7	7	7	8	10	10	11	13	13
Refrigerant charge (C1)	1	[kg]	16	18	22	22	26	27	28	37	37	42
Refrigerant charge(C2)	1	[kg]	16	18	22	22	26	27	28	37	37	42
Refrigeration circuits			2	2	2	2	2	2	2	2	2	2
Internal exchanger												
Type of internal exchanger	2						Р	HE				
Water content		[I]	16	19	19	19	23	23	32	32	42	52
Minimum system water content	3	Ι	592	593	881	878	889	881	865	1129	1427	1834
External Section Fans							·					
Type of fans	4						ļ	λX				
Number of fans		Nr	8	8	8	8	4	4	4	6	6	6
Type of motor	5		AC/P									
Standard airflow		[[l/s]	20722	19917	19900	19472	23856	22947	22944	33833	33611	33833
Installed unit power		[kW]	0,6	0,6	0,6	0,6	1,8	1,8	1,8	1,8	1,8	1,8
Connections												
Water fittings			3″	3″	3″	3″	3″	3″	3″	4″	4″	4″
Power supply												
Standard power supply		V	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50

1. indicative values for standard units with possible +/-10% variation. The actual data are indicated on the label of the unit.

2. PHE = plate exchanger

3. The minimum system water content calculated value does not consider the internal exchanger water content. With outdoor air low temperature applications or low medium requested loads, the minimum installation water volume is obtained doubling the indicated value 4. AX = axial fan

 $5. \quad AC/P = a synchronous three-phase external rotor motor with phase cutting speed automatic control \\$

Sound levels Standard unit

				Sound	Sound					
Size			power level	pressure level						
	63	125	250	500	1000	2000	4000	8000	dB(A)	dB(A)
50.4	88	95	84	84	83	81	68	61	88	69
55.4	88	95	84	84	83	81	68	61	88	69
60.4	88	95	84	84	83	81	68	61	88	69
65.4	88	95	84	84	83	81	68	61	88	69
70.4	91	88	88	85	83	82	67	60	88	68
80.4	91	88	88	85	83	82	67	60	88	68
90.4	91	88	88	85	83	82	67	60	88	68
100.4	93	90	90	88	88	85	71	62	92	72
110.4	93	90	90	88	88	85	71	62	92	72
120.4	93	90	90	88	88	85	71	62	92	72

Sound levels refer to units with full load under nominal test conditions.

The sound pressure level refers to a distance of 1 meter from the outer surface of the unit operating in open field.

Measures are according to UNI EN ISO 9614-2 regulations, with respect to the EUROVENT 8/1 certification, which provides for a tolerance of 3 dB(A) on the sound power level, which is the only acoustic data to be considered binding.

Data referred to the following conditions: Internal exchanger water = $12/7^{\circ}C$ Ambient temperature = $35^{\circ}C$

Unit with HEDIF - "Diffuser for high efficiency axial fan" option

Size	Sound power level	Sound pressure level
70.4	86	66
80.4	86	66
90.4	86	66
100.4	90	70
110.4	90	70
120.4	90	70

Sound levels refer to units with full load under nominal test conditions. The sound pressure level refers to a distance of 1 meter from the outer surface of the unit operating in open field.

Measures are according to UNI EN ISO 9614-2 regulations, with respect to the EUROVENT 8/1 certification, which provides for a tolerance of 3 dB(A) on the sound power level, which is the only acoustic data to be considered binding.

Data referred to the following conditions: Internal exchanger water = $12/7^{\circ}$ C Ambient temperature = 35° C

PREMIUM Version

General technical data - Construction

Size			70.4	80.4	90.4	100.4	110.4	120.4
Compressor		I		1		1		1
Type of compressors					SCR	ROLL		
Refrigerant					R-4	10A		
No. of compressors		Nr	4	4	4	4	4	4
Rated power (C1)		[HP]	35	40	45	50	55	60
Rated power(C2)		[HP]	35	40	45	50	55	60
Std Capacity control steps			6	6	6	6	6	4
Oil charge (C1)		[1]	8	10	10	11	13	13
Oil charge (C2)		[1]	8	10	10	11	13	13
Refrigerant charge (C1)	1	[kg]	22	24	26	32	33	33
Refrigerant charge(C2)	1	[kg]	22	24	26	32	32	33
Refrigeration circuits			2	2	2	2	2	2
Internal exchanger								
Type of internal exchanger	2				P	HE		
Water content		[1]	21,0	23,0	26,0	31,0	36,0	40,0
Minimum system water content	3	I	828	817	807	1028	1299	1713
External Section Fans								
Type of fans	4				A	X		
Number of fans		Nr	4	4	4	4	4	6
Type of motor	5		AC/P	AC/P	AC/P	AC/P	AC/P	AC/P
Standard airflow		[[l/s]	23800	23550	24450	24450	23900	34450
Installed unit power		[kW]	1,90	1,90	1,90	1,90	1,90	1,90
Connections								
Water fittings			3″	3″	3″	4″	4″	4″
Power supply								
Standard power supply		V	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50

 $1. \quad \text{Dati riferiti alle seguenti condizioni: Temperatura acqua scambiatore interno} = 12/7^\circ\text{C}. Aria entrante allo scambiatore esterno 35^\circ\text{C}.$

2. La Potenza Assorbita Totale non tiene conto della quota parte relativa alle pompe e necessaria per vincere le perdite di carico per la circolazione della soluzione all'interno degli scambiatori

3. Dati calcolati in conformità alla Norma EN 14511:2013 riferiti alle seguenti condizioni: Acqua scambiatore interno = 12/7°C. Aria entrante allo scambiatore esterno 35°C 4. PHE = scambiatore a piastre

PHE = scambiatore a piast
 AX = ventilatore assiale

Sound level Standard unit

			So	und pow	er level (HB)			Sound	Sound
Size			power level	pressure level						
	63	125	dB(A)	dB(A)						
70.4	108	102	80	80	70	63	53	52	88	68
80.4	108	102	80	80	72	65	55	53	88	68
90.4	108	102	80	81	73	64	55	53	88	68
100.4	112	106	84	85	76	68	58	56	92	72
110.4	112	106	84	85	77	69	59	57	92	72
120.4	112	106	84	85	77	68	59	56	92	72

Sound levels refer to units with full load under nominal test conditions.

The sound pressure level refers to a distance of 1 meter from the outer surface of the unit operating in open field.

Measures are according to UNI EN ISO 9614-2 regulations, with respect to the EUROVENT 8/1 certification, which provides for a tolerance of 3 dB(A) on the sound power level, which is the only acoustic data to be considered binding.

Data referred to the following conditions: Internal exchanger water = $12/7^{\circ}$ C Ambient temperature = 35° C

Unit with HEDIF - "Diffuser for high efficiency axial fan" option

Size	Sound power level	Sound pressure level
70.4	86	66
80.4	86	66
90.4	86	66
100.4	90	70
110.4	90	70
120.4	90	70

The sound pressure level refers to a distance of 1 meter from the outer surface of the unit operating in open field. Measures are according to UNI EN ISO 9614-2 regulations, with respect to the EUROVENT 8/1

certification, which provides for a tolerance of 3 dB(A) on the sound power level, which is the only acoustic data to be considered binding.

Sound levels refer to units with full load under nominal test conditions.

Data referred to the following conditions: Internal exchanger water = $12/7^{\circ}$ C Ambient temperature = 35° C



Operating ranges - Cooling

EXCELLENCE Version



Twu [°C] = Internal exchanger outlet water temperature Tae [°C] = External exchanger inlet air temperature

- 1. Standard unit operating range at full load
- Standard unit operating range with air flow automatic modulation
 Operating range where the use of ethylene glycol is mandatory in
- relation to the temperature of the water at the outlet of the user side exchanger
- 4. Unit operating range with automatic staging of the compressor capacity



PREMIUM Version



Twu $[^{\circ}C]$ = Internal exchanger outlet water temperature Tae $[^{\circ}C]$ = External exchanger inlet air temperature

- 1. Standard unit operating range at full load
- Standard unit operating range with air flow automatic modulation
 Operating range where the use of ethylene glycol is mandatory in
- relation to the temperature of the water at the outlet of the user side exchanger
- 4. Unit operating range with automatic staging of the compressor capacity



Selecting the "CREFO - Device to reduce the consumption levels of on/off fans on the external section" option, the unit operation is not possible with outdoor air temperature lower than 15°C.



Admissible water flow-rates

Minimum (Qmin) and maximum (Qmax) admissible water flow for the unit to operate correctly.

ENCE	50.4	55.4	60.4	65.4	70.4	80.4	90.4	100.4	110.4	120.4
[l/s]	3,8	4,5	4,5	4,5	5,5	5,5	7,4	7,4	9,6	11,5
[l/s]	12,0	15,0	15,0	15,3	17,9	17,9	25,0	25,0	32,5	38,6
	[l/s]	[l/s] 3,8 [l/s] 12,0	[l/s] 3,8 4,5 [l/s] 12,0 15,0	[l/s] 3,8 4,5 4,5 [l/s] 12,0 15,0 15,0	[l/s] 3,8 4,5 4,5 4,5 [l/s] 12,0 15,0 15,0 15,3	[l/s] 3,8 4,5 4,5 4,5 5,5 [l/s] 12,0 15,0 15,0 15,3 17,9	[l/s] 3,8 4,5 4,5 4,5 5,5 5,5 [l/s] 12,0 15,0 15,0 15,3 17,9 17,9	[l/s] 3,8 4,5 4,5 4,5 5,5 5,5 7,4 [l/s] 12,0 15,0 15,0 15,3 17,9 17,9 25,0	[l/s] 3,8 4,5 4,5 4,5 5,5 5,5 7,4 7,4 [l/s] 12,0 15,0 15,0 15,3 17,9 17,9 25,0 25,0	[l/s] 3,8 4,5 4,5 4,5 5,5 5,5 7,4 7,4 9,6 [l/s] 12,0 15,0 15,0 15,3 17,9 17,9 25,0 25,0 32,5

PRE	MIUM	70.4	80.4	90.4	100.4	110.4	120.4
Qmin	[l/s]	4,5	4,5	6,1	6,1	6,9	9,6
Qmax	[l/s]	15,3	15,3	20,8	20,8	23,4	32,5

Overload and control device calibrations

		open	closed	value
High pressure switch	[kPa]	4050	3300	-
Low pressure alarm (gas side)	[kPa]	450	600	-
Antifreeze protection	[°C]	4,0	6,0	-
High pressure safety valve (gas side)	[kPa]	-	-	4500
Low pressure safety valve (gas side)	[kPa]	-	-	3000
Max no. of compressor starts per hour (gas side)	[n°]	-	-	10
Differential pressure switch (water side)	[kPa]	3	5	-
Max. pressure without hydronic assembly (water side)	[kPa]	-	-	1000
Max. pressure with hydronic assembly (water side)	[kPa]	-	-	600
Safety valve calibration (water side) (1)	[kPa]	-	-	600

(1) Available only with hydronic assembly option

Exchanger operating range

	Internal exchanger				
	DPr DPw				
PED (CE)	4500	1000			

 $\mathsf{DPr} = \mathsf{Maximum} \text{ operating pressure on refrigerant side in kPa}$

 $\mathsf{DPw} = \mathsf{Maximum} \text{ operating pressure on water side in kPa}$

800

Dimensional drawings - EXCELLENCE Version

Size 50.4 - 55.4 - 60.4 - 65.4

DAAL250.4_65.4 EXC_1 REV01 Data/Date 17/05/2016





1) External exchanger

- 2) Unit fixing holes Ø 25mm
- 3) Lifting brackets (removable)
- 4) Main electrical panel

5) Power input supply

6) Recommended functional clearances

7) Water inlet user side of no pumps unit / Water outlet user side of unit with pumps (optional)

8) Water outlet user side of no pumps unit / Water inlet user side of unit with pumps (optional)

9) Recovery side exchanger water inlet (optional)

10) Recovery side exchanger water outlet (optional)

Size		50.4	55.4	60.4	65.4
OD (internal exchanger)	mm	88,9	88,9	88,9	88,9
OD1 (partial recovery)	mm	48,3	48,3	48,3	48,3
OD2 (total recovery)	mm	88,9	88,9	88,9	88,9
Length	mm	4400	4400	4400	4400
Height	mm	1800	1800	1800	1800
Depth	mm	1812	1812	1812	1812
W1 Supporting point	kg	434	440	457	481
W2 Supporting point	kg	294	300	313	315
W3 Supporting point	kg	439	450	461	500
W4 Supporting point	kg	299	310	317	334
Shipping weight	kg	1445	1480	1524	1605
Operating weight	kg	1466	1500	1548	1630



Dimensional drawings - EXCELLENCE Version

Size 70.4 - 80.4 - 90.4

111 111

5

2467

2300

2250

40

2343

730 (7 OD) 8 OD Ø 111 111 1 555 • Ŀ. 3 2 2 (5) de (3 675 3002 675 4400 (9) (6) 1500 W3



Data/Date 16/05/2016

OD1 10

OD1 (9)

(6) 1500

DAAL290.4_100.4_110.4_PRM_EXC_3 REV03





- 2) Unit fixing holes Ø 25mm
- 3) Lifting brackets (removable)
- 4) Main electrical panel
- 5) Power input supply
- 6) Recommended functional clearances

7) Water inlet user side of no pumps unit / Water outlet user side of unit with pumps (optional)

(6) 750

8) Water outlet user side of no pumps unit / Water inlet user side of unit with pumps (optional)

9) Recovery side exchanger water inlet (optional)

10) Recovery side exchanger water outlet (optional)

Size		70.4	80.4	90.4
OD (internal exchanger)	mm	88,9	88,9	88,9
OD1 (partial recovery)	mm	48,3	48,3	48,3
OD2 (total recovery)	mm	88,9	88,9	88,9
Length	mm	4400	4400	4400
Height	mm	2300	2300	2300
Height with AXITOP	mm	2460	2460	2460
Depth	mm	2250	2250	2250
W1 Supporting point	kg	694	721	760
W2 Supporting point	kg	441	454	471
W3 Supporting point	kg	717	748	793
W4 Supporting point	kg	464	481	503
Shipping weight	kg	2280	2361	2475
Operating weight	kg	2317	2403	2527

Dimensional drawings - EXCELLENCE Version

Sixe 100.4 - 110.4 - 120.4

DAAL2120.4_PRM_EXC_3 REV03 Data/Date 16/05/2016





1) External exchanger

- 2) Unit fixing holes Ø 25mm
- 3) Lifting brackets (removable)
- 4) Main electrical panel
- 5) Power input supply
- 6) Recommended functional clearances

7) Water inlet user side of no pumps unit / Water outlet user side of unit with pumps (optional)

8) Water outlet user side of no pumps unit / Water inlet user side of unit with pumps (optional)

9) Recovery side exchanger water inlet (optional)

10) Recovery side exchanger water outlet (optional)

Size		100.4	110.4	120.4
OD (internal exchanger)	mm	114,3	114,3	114,3
OD1 (partial recovery)	mm	60,3	60,3	60,3
OD2 (total recovery)	mm	114,3	114,3	114,3
Length	mm	5200	5200	5200
Height	mm	2300	2300	2300
Height with AXITOP	mm	2460	2460	2460
Depth	mm	2250	2250	2250
W1 Supporting point	kg	883	909	948
W2 Supporting point	kg	557	564	593
W3 Supporting point	kg	905	932	970
W4 Supporting point	kg	579	586	615
Shipping weight	kg	2876	2935	3070
Operating weight	kg	2924	2991	3126



Dimensional drawings - PREMIUM Version

Size 70.4 - 80.4

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DAAL270.4_80.4 PRM_1 REV01 Data/Date 22/07/2015



1) External exchanger

2) Unit fixing holes Ø 25mm

3) Lifting brackets (removable)

4) Main electrical panel

5) Power input supply

6) Recommended functional clearances

7) Water inlet user side of no pumps unit / Water outlet user side of unit with pumps (optional)

8) Water outlet user side of no pumps unit / Water inlet user side of unit with pumps (optional)

9) Recovery side exchanger water inlet (optional)

10) Recovery side exchanger water outlet (optional)

Size		70.4	80.4
OD (internal exchanger)	mm	88,9	88,9
OD1 (partial recovery)	mm	48,3	48,3
Length	mm	3800	3800
Height	mm	2300	2300
Height with AXITOP	mm	2460	2460
Depth	mm	2250	2250
W1 Supporting point	kg	650	681
W2 Supporting point	kg	392	410
W3 Supporting point	kg	675	712
W4 Supporting point	kg	418	440
Shipping weight	kg	2100	2200
Operating weight	kg	2135	2244

Dimensional drawings - PREMIUM Version

Size 90.4 - 100.4 - 110.4

DAAL290.4_100.4_110.4_PRM_EXC_3 REV03 Data/Date 16/05/2016



1) External exchanger

- 2) Unit fixing holes Ø 25mm
- 3) Lifting brackets (removable)
- 4) Main electrical panel
- 5) Power input supply
- 6) Recommended functional clearances

7) Water inlet user side of no pumps unit / Water outlet user side of unit with pumps (optional)

8) Water outlet user side of no pumps unit / Water inlet user side of unit with pumps (optional)

9) Recovery side exchanger water inlet (optional)

10) Recovery side exchanger water outlet (optional)

Size		90.4	100.4	110.4
OD (internal exchanger)	mm	88,9	114,3	114,3
OD1 (partial recovery)	mm	48,3	60,3	60,3
Length	mm	4400	4400	4400
Height	mm	2300	2300	2300
Height with AXITOP	mm	2460	2460	2460
Depth	mm	2250	2250	2250
W1 Supporting point	kg	744	820	866
W2 Supporting point	kg	458	482	490
W3 Supporting point	kg	774	842	889
W4 Supporting point	kg	488	504	513
Shipping weight	kg	2410	2600	2690
Operating weight	kg	2465	2649	2757



Dimensional drawings - PREMIUM Version

Size 120.4

DAAL2120.4_PRM_EXC_3 REV03 Data/Date 16/05/2016



1) External exchanger

2) Unit fixing holes Ø 25mm

3) Lifting brackets (removable)

4) Main electrical panel

5) Power input supply

6) Recommended functional clearances

7) Water inlet user side of no pumps unit / Water outlet user side of unit with pumps (optional)

8) Water outlet user side of no pumps unit / Water inlet user side of unit with pumps (optional)

9) Recovery side exchanger water inlet (optional)

10) Recovery side exchanger water outlet (optional)

Size		120.4
OD (internal exchanger)	mm	114,3
OD1 (partial recovery)	mm	60,3
Length	mm	5200
Height	mm	2300
Height with AXITOP	mm	2460
Depth	mm	2250
W1 Supporting point	kg	955
W2 Supporting point	kg	566
W3 Supporting point	kg	979
W4 Supporting point	kg	590
Shipping weight	kg	3020
Operating weight	kg	3090



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