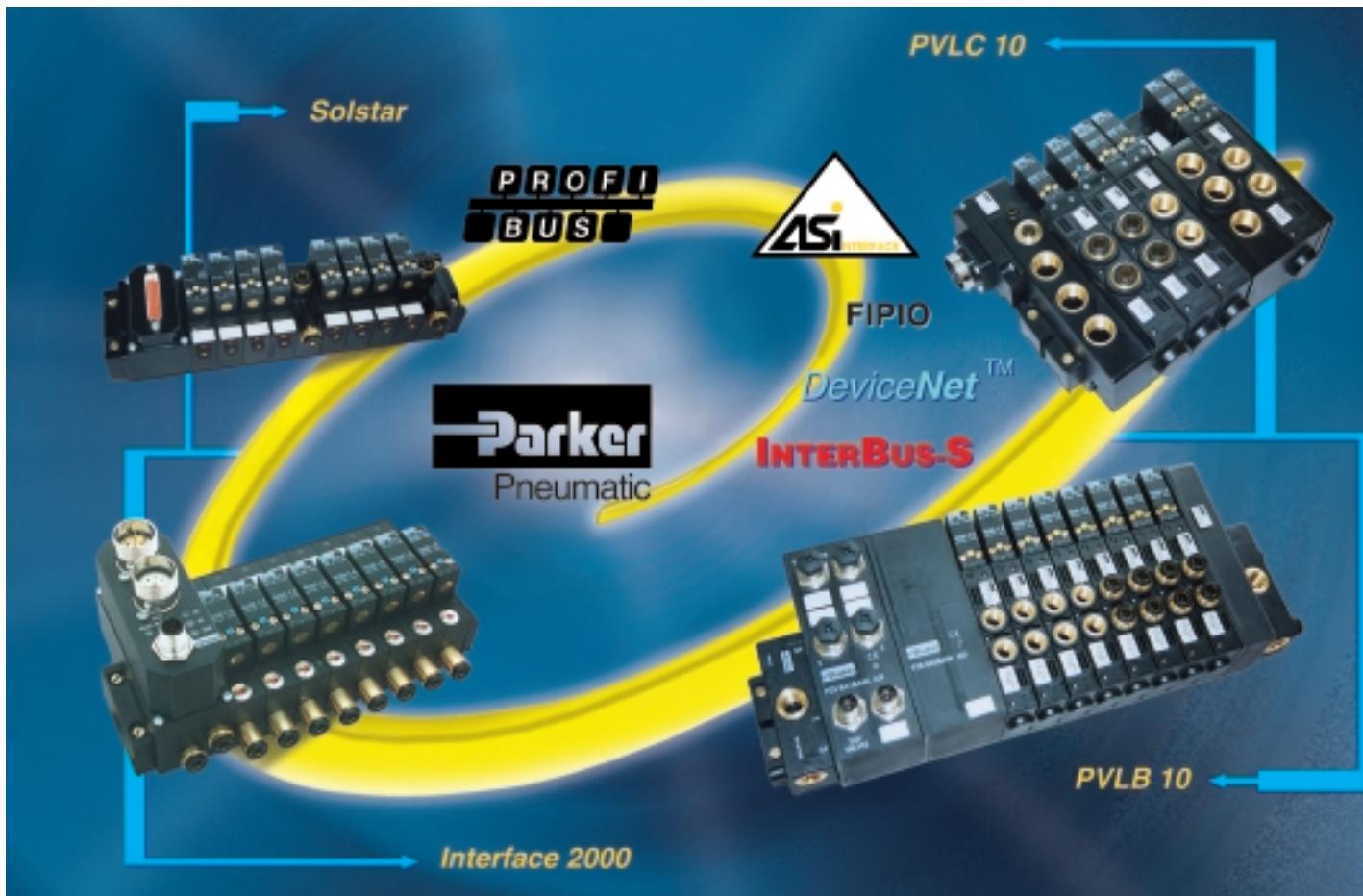




# Valvetronic® valves

***Complete modularity and simplicity***

Catalogue no. PDE2586TCUK-ev  
Edition: December 2006



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**Valvetronic**

**Valvetronic** is a global concept, including mechanical, electrical, and electronic technology, which enables the connection of a group of pneumatic valves to a control system by means of either a multiwire cable or a bus.

**Valvetronic PVLC10**

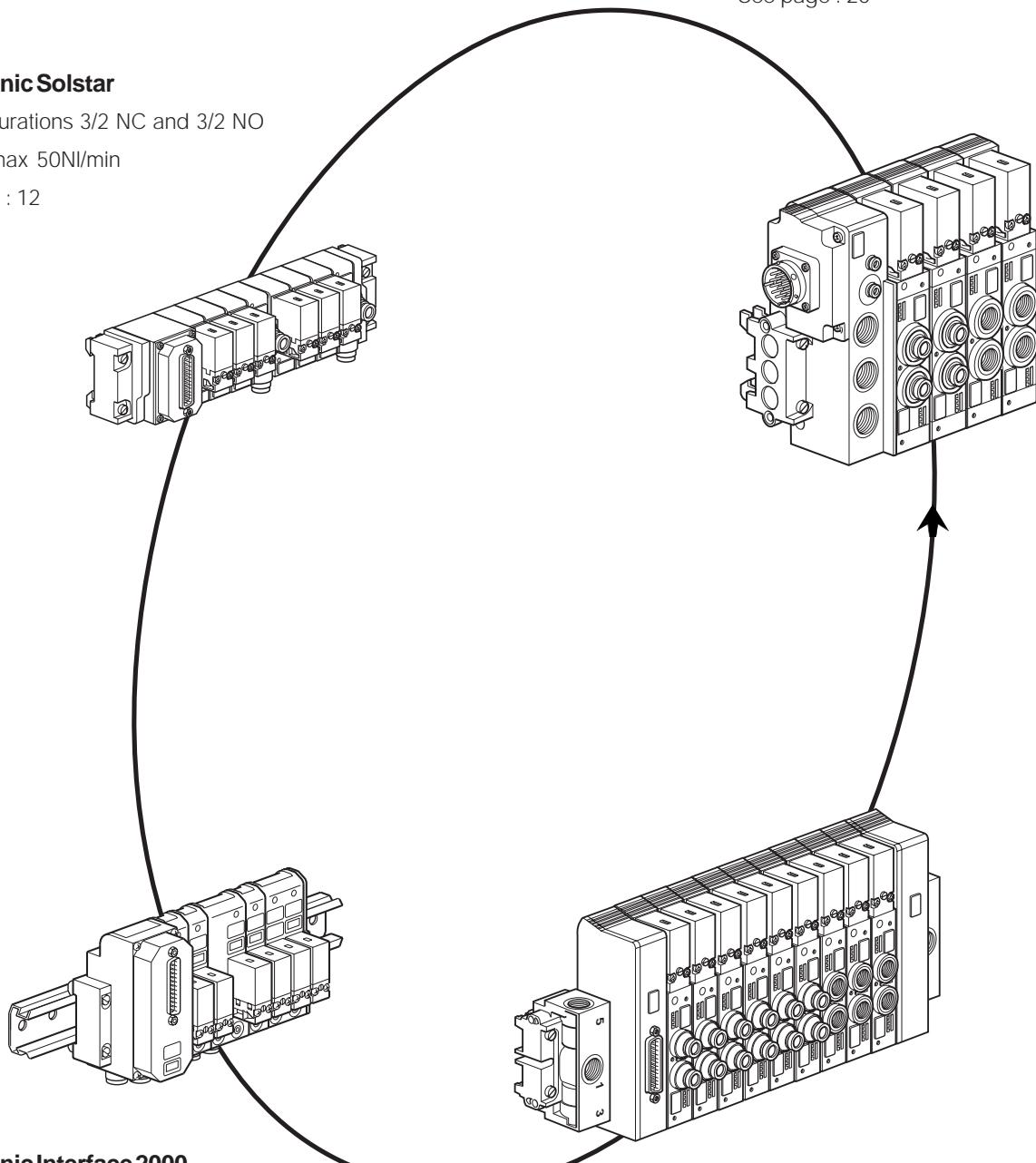
- Configurations 2 x 3/2, 5/2, 5/3
- Flow max 1800NL/min

See page : 20

**Valvetronic Solstar**

- Configurations 3/2 NC and 3/2 NO
- Flow max 50NL/min

See page : 12

**Valvetronic Interface 2000**

- Configurations 3/2 and 4/2
- Flow max 200NL/min

See page : 14

**Valvetronic PVL-B10**

- Configurations 2 x 3/2, 5/2, 5/3
- Flow max 900NL/min

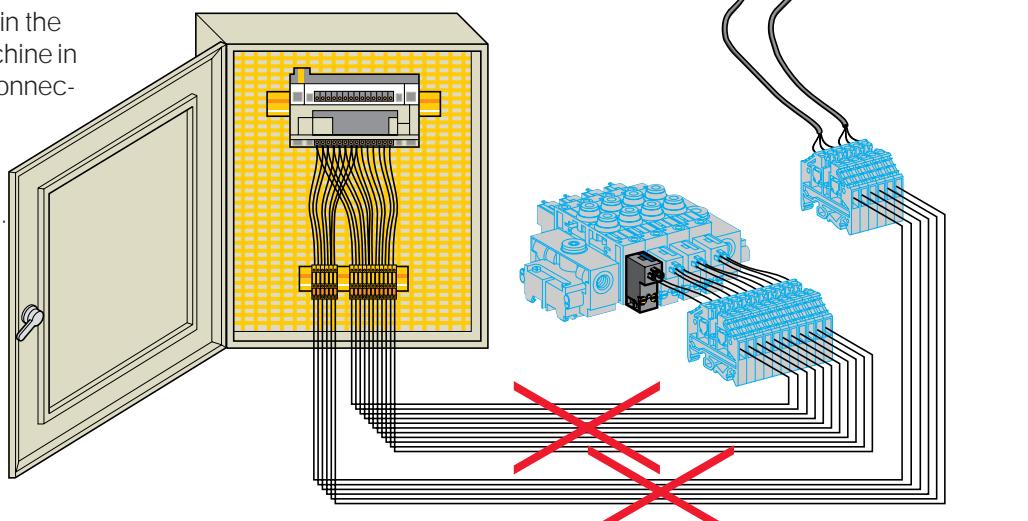
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Valvetronic® is a registered trademark of Parker Hannifin S.A.

**Conventional solution****Multiple connection by individual wires**

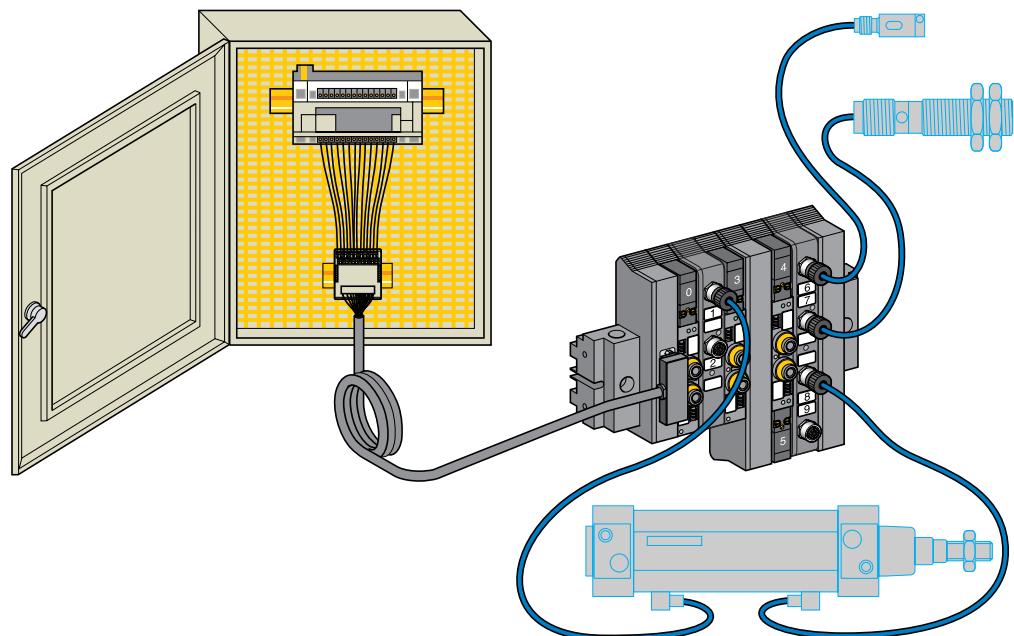
Use of a screw terminal block in the PLC enclosure and on the machine in order to wire all the electrical connections.

The fitter has to use terminal blocks for the link between all the common wires.

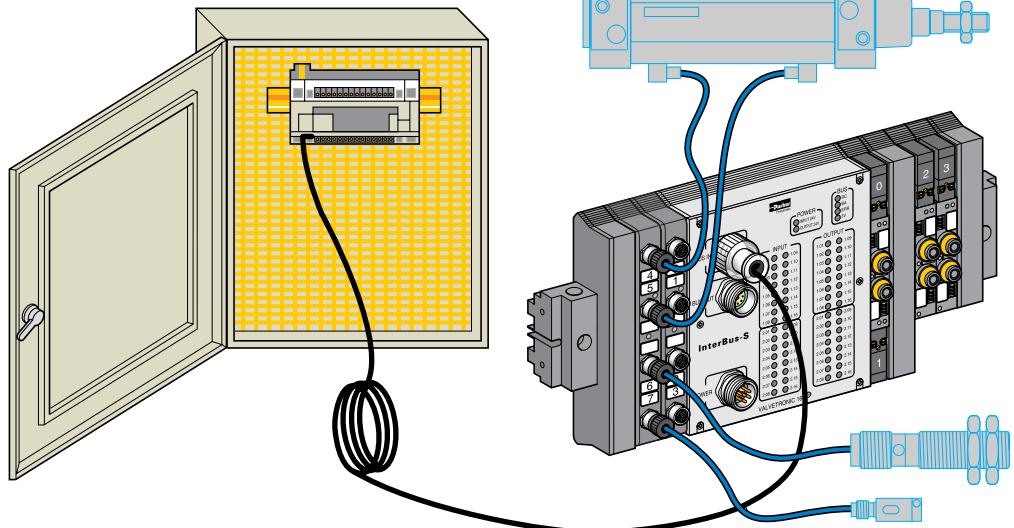
**Valvetronic solution****Parallel wiring connection with centralised connector**

Direct connection to the PLC, of a remote input or output device or on a special terminal block, with a multiwire cable.

All electrical commons are prewired in the valve configuration.

**Valvetronic solution****Bus connection**

The connection may be further simplified by the use of bus. In this case, all the electrical information (Inputs and/or Outputs) are coded on the wires of the physical layer of the bus.



## Should I use Parallel Wiring or a Bus?

All processes whether continuous or repetitive require mechanical and systematic controls. Communication between these two disciplines is essential. Traditionally, this has been made by electric cables connecting each device, which would have meant 2 or 3 connections to control each action.

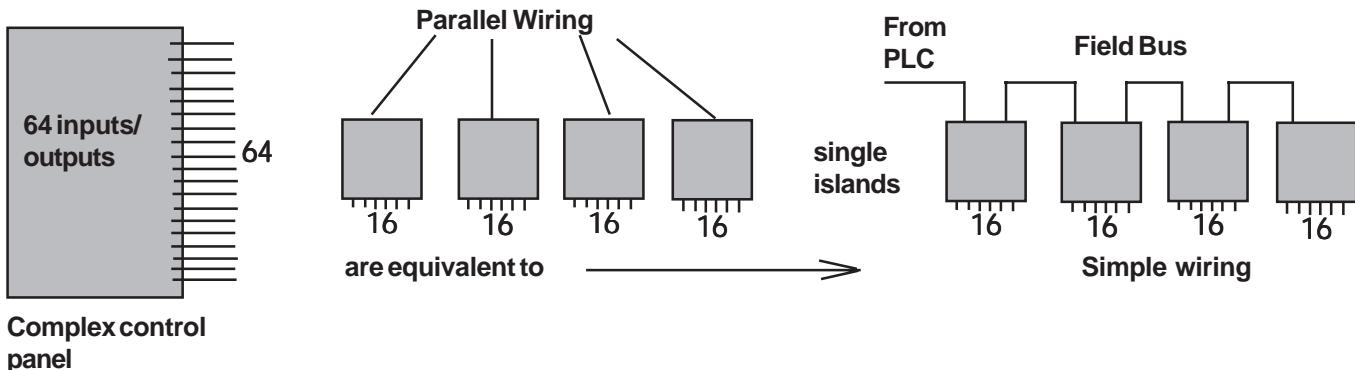
The more complex the control system becomes the more expensive the wiring becomes, documentation, identification, elimination of errors through testing, all add to the expense. Modification and extension to the wiring is difficult if not impossible which adds greatly to the overall cost of the control system.

The purpose of parallel wiring or bus is to simplify the connection between the controller and each device.

### Field of application of parallel wiring and bus

Using parallel wiring with valve islands would be ideal for the smaller application where the close proximity of the valve island and sensors can be maintained.

Bus is more suitable where several valve islands and many devices are connected, typically over greater distances, additional automation products such as machine diagnostics, speed drivers, analogue sensors etc. can also be included.



## Conclusion

Manufacturers of automation equipment supply a whole range of input/output modules which communicate via a field bus with the control system. Our solution is based on an electropneumatic valve island which is able to communicate with these bus systems. The major advantages are reduced and easier wiring from the valves to the input/output modules generating a cost saving to the end user.

## Which bus to choose ?

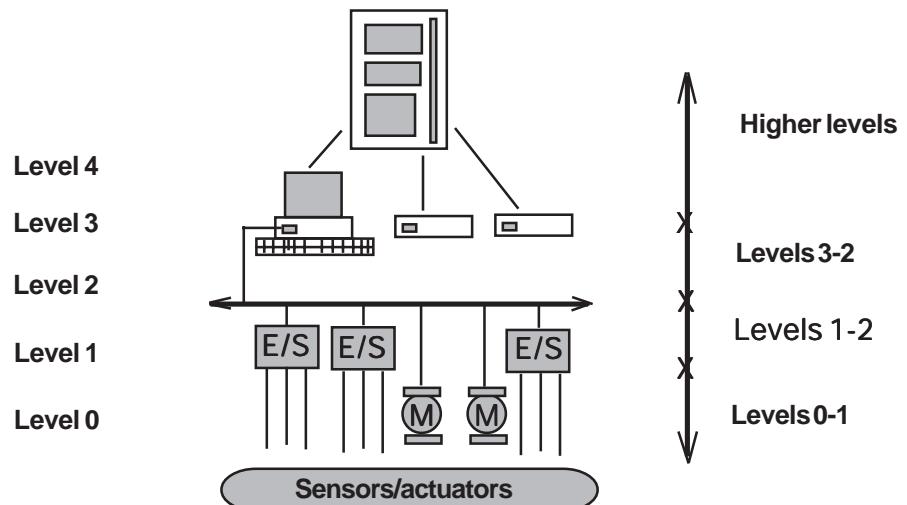
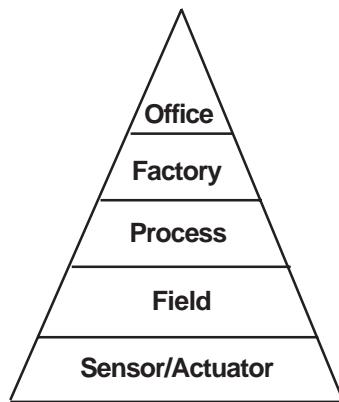
The need to communicate is not new in the work place, and local networks directly derived from the data processing network system have become more common place in industrial applications.

But needs vary considerably. Functions implemented vary from supervision where a response time in the order of a second is acceptable, to remote control (job coordi-

nation) where a tenth of a second is sufficient and complex data acquisition for which a response time requirement of real time (10 ms) is indispensable.

The information transmitted also varies: from file transfer or supervision commands, variables and commands for job control, numerical variables, to analog or binary for data acquisition.

## Bus hierarchy



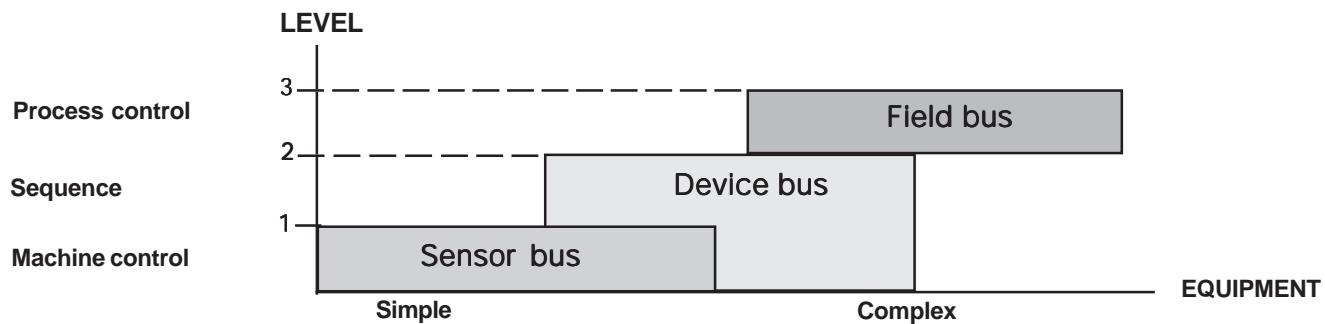
Supervisory level: messages, remote loading, production information, management, sequence supervision, alarms

Level 2-3 coordination of sequences and operations, supervision of system status (operation mode, fault indicator)

Level 1-2 determination of the total status of the automated system at any instant

Level 0-1 monitoring of a single discrete or continuous variable.

Three main categories of bus meet different needs, with regards to installation, data transmission and response times:



### **Field bus - For process control**

- Function: coordination, remote loading, supervision etc.
- Nominal response time: 50 ms to 1 s
- Data exchange:  $\geq k$  bytes
- Distance:  $\geq 1$  km
- Equipment connected: workstations, PC, PLC, numerically controlled equipment, intelligent peripherals ...
- Examples: Profibus FMS, World Fip, Fipway.

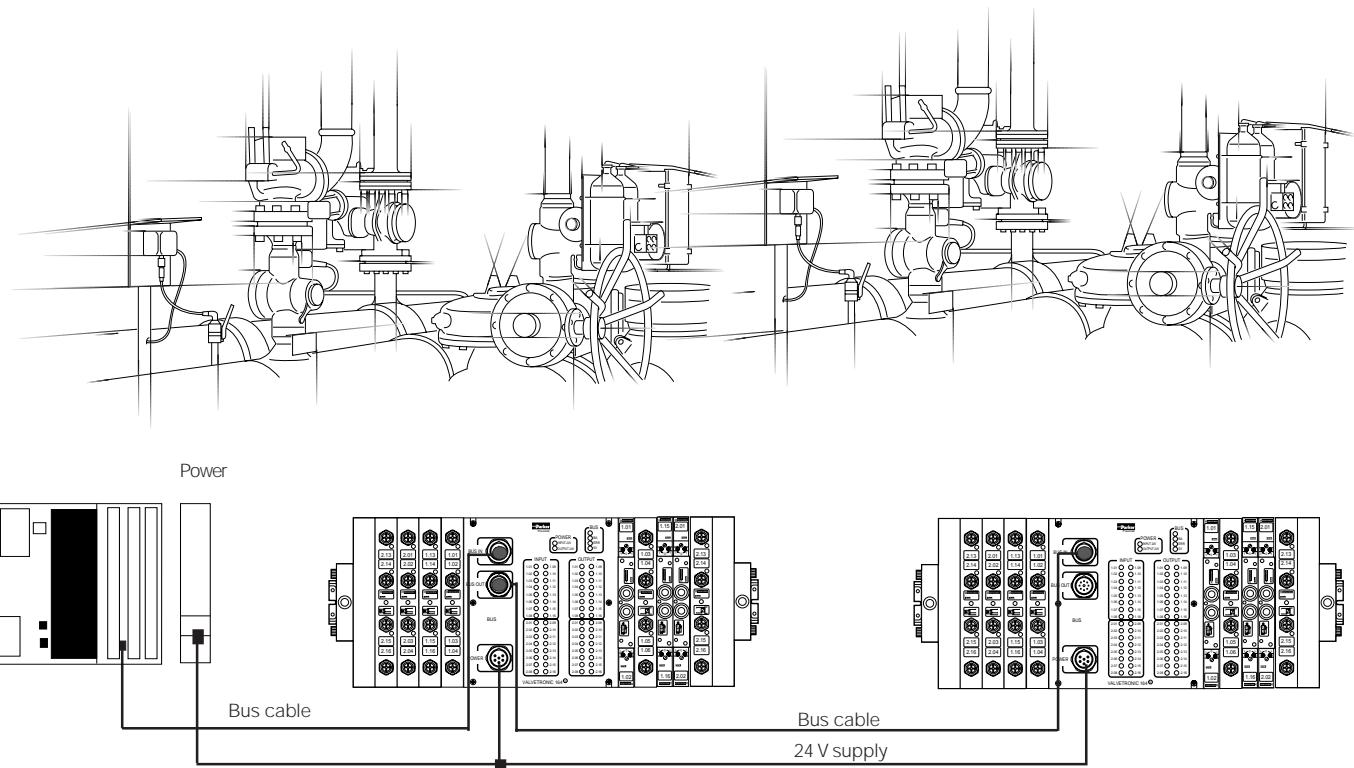
### **Device bus - For sequence**

- Function: connection of intelligent I/O modules
- Nominal response time: 10 to 50 ms
- I/O: 4096 I/O (32 to 256 per node)
- Distance: less than 1 km
- Equipment connected: automatic equipment, connection boxes, machinery, variable speed controllers, intelligent sensors
- Examples: Device Net, CAN, FIPIO, Profibus DP, Interbus S, SDS.

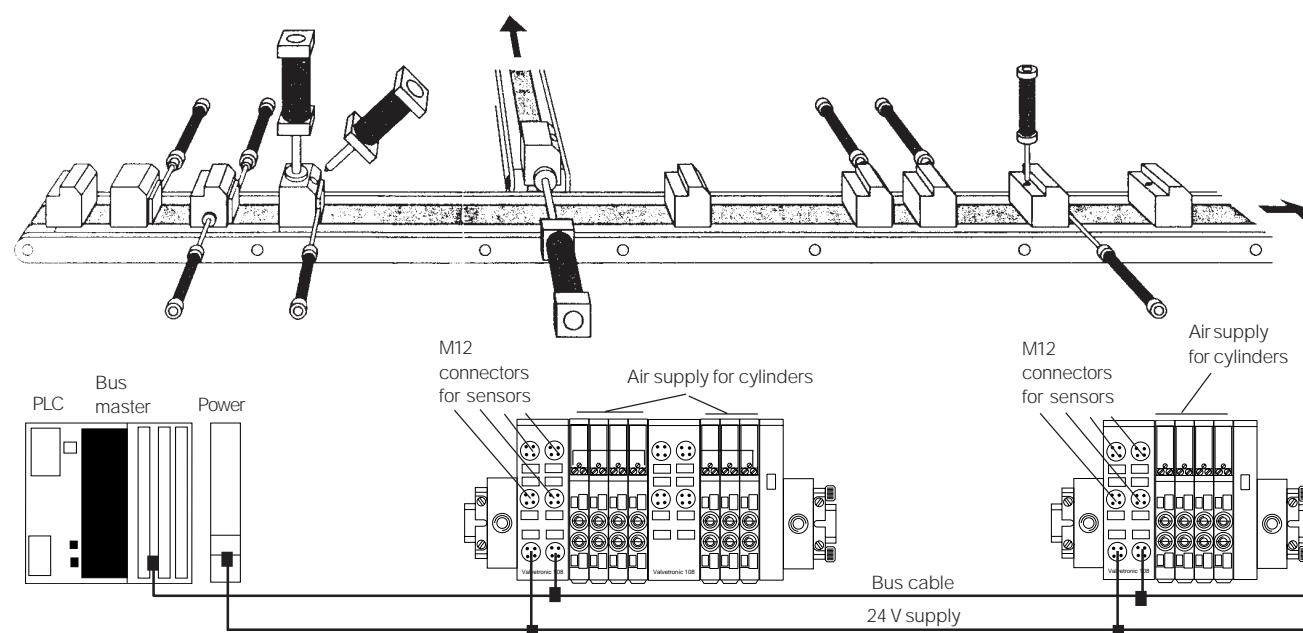
### **Sensor bus - For machine control**

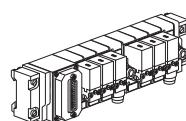
- Function: local connection of sensors and actuators.
- Nominal response time: 5 to 10 ms
- I/O: 256 I/O (8 per node)
- Distance: less than 100 m
- Equipment connected: PLC, sensors, actuators, connection boxes.
- Examples: ASI, Sensor loop, CANopen, Lon Works.

Typical application of Valvetronic with device bus : several groups of I/O within less than 1 km.

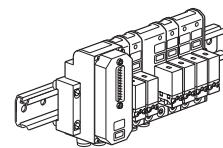


Typical application of Valvetronic system with sensor bus, cylinders distributed within less than 100 m.



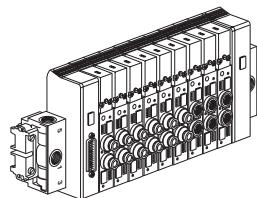
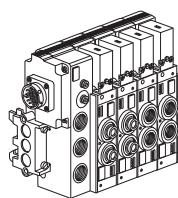
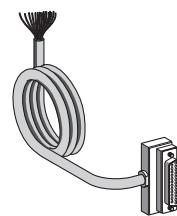
**Micro valves****Modular Interface**

Solstar



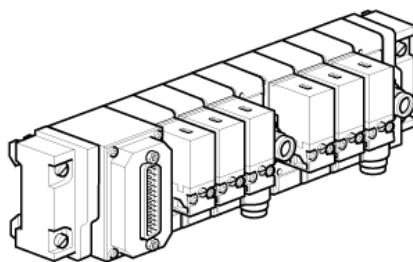
Interface 2000

Series	P2S-HW••	P2S-EW••
Configuration	3/2 NC 3/2 NO	3/2 4/2
Connection	Push-in Ø 4 mm	Push-in Ø 4 or 6 mm
Flow, Qmax	50 Nl/min	200 Nl/min
Material	High grade polymer	High grade polymer
Mounting	DIN rail 35 mm	DIN rail 35 mm
Protection	IP 65	IP 65
Supply Voltage	12-24 V DC 24-115 V AC	12-24 V DC 24-115 V AC
Polarity	PNP or NPN	PNP or NPN
<b>Electric Head connection</b>		
Cable gland	●	●
SubD connector	●	●
Cylindrical connector	●	●
<b>Actuator Sensor Bus</b>		
ASI		●
<b>Device bus</b>		
Device Net		●
Fipio		
Interbus S		●
Profibus		●
Cylinder Connexion bore, (mm) cylinder tube, (mm)		
80-200 G3/8, 1/2, 1/4 Ø12-16		
32-80 G1/4, 3/8 Ø8-12		
20-32 G1/8, 1/4 Ø6-8		
12-20 M5, G1/8 Ø4-6		
6-12 M5 Ø4		
Refer to page	12	14

**Inline Stackable Valves****PVL-B10****PVLC10****Connecting accessories**

<b>PVL-B10••</b>	<b>PVL-C10••</b>	<b>P8L••</b>
2 x 3/2      5/2      5/3	2 x 3/2      5/2      5/3	From 19 to 35 pins
Push-in Ø 6 mm or threaded G1/8	Push-in Ø 8 mm or threaded G1/4	HE10 / Sub D25 / Cylindrical
900 NL/min	1800 NL/min	From 0,5 A to 1,5 Amp according type
High grade polymer	High grade polymer	High Conductivity Copper
DIN rail 35 mm	DIN rail 35 mm	Positively secured plug-in coupling
IP 65	IP 65	IP 65 (connected)
12-24 V DC    24-115 V AC	12-24 V DC    24-115 V AC	12-24 V DC 24-115 V AC
PNP or NPN	PNP or NPN	PNP or NPN
●	●	
●	●	
●	●	
●	●	
●		
●		
●		
●		
		Cable lenght
20	26	34
		15 m
		5 m
		2 m

- 3/2 Normally Closed, 3/2 Normally Open
- Push-in connection
- High performance 15 mm Solenoid valve DIN 43 650 C
- Electrical connection by Cable gland, Sub D25 or Industrial Cylindrical Connector
- Visual indication by LED with build in protection
- Mounting on DIN rail 35 mm



Dimensions see page 38

## Operating information

Working pressure	0 to 10 bar	Orientation	Any plane
Working temperature	-15 °C to +60 °C	Maximum operating frequency	10 Hz
Storage temperature	-40 °C to +70 °C	Degree of protection	IP 65
Fluids	Air or gas, 50 µm filtered, lubricated or not	Duty factor	100%
Manual override	Delivered as standard with flush non locking override	Standard voltage	12 to 24 V DC 24 to 115 V AC
Change-over time	At 6 bar 10 to 15 ms	Surge suppression	Diode for DC version Varistor for AC version

Mechanical life with dry air at 6 bar, 20 °C, 1 Hz: 30 million operations

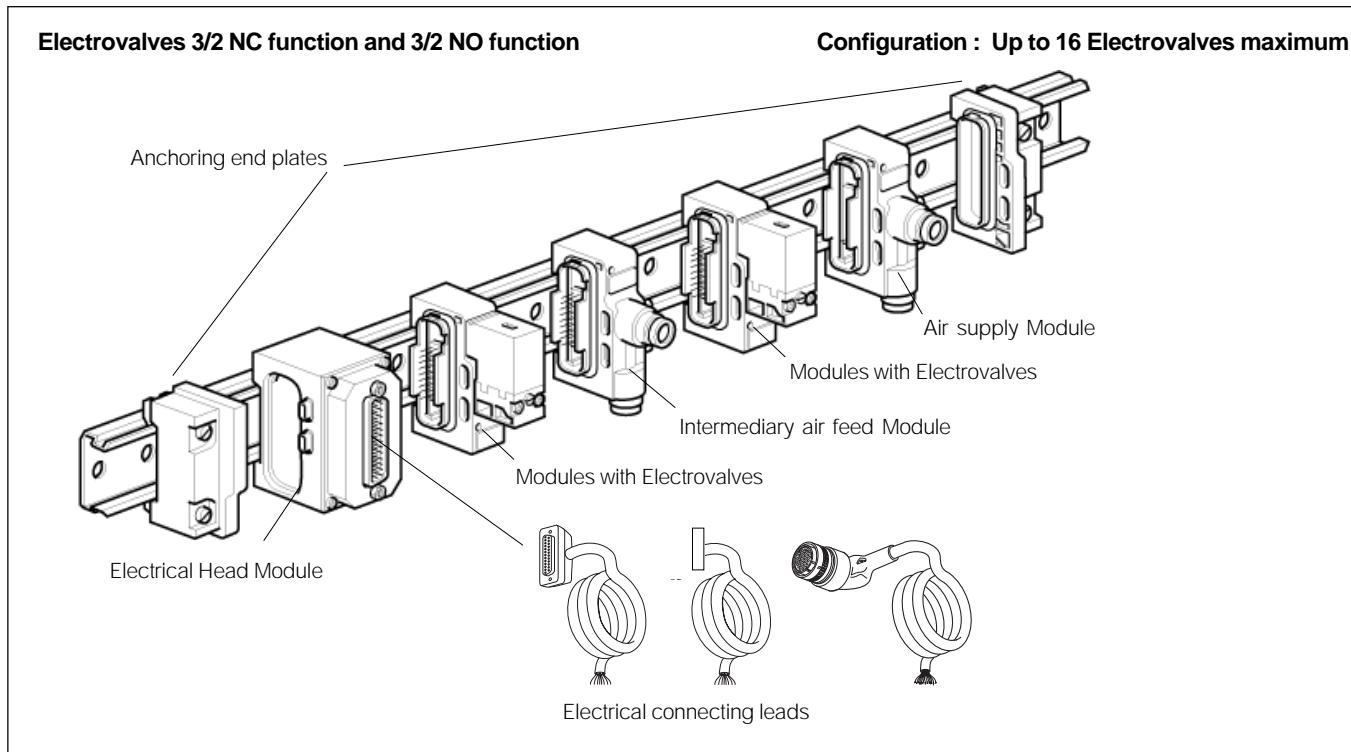
## Consumption and flow

	Solenoid valve 3/2 NC Standard	Solenoid valve 3/2 NC Highflow	Solenoid valve 3/2 NO Standard
Hold	DC 1,2 W AC 1,6 VA	DC 1,8 W AC 2,4 VA	DC 1,8 W AC 2,4 VA
Inrush	DC 1,2 W AC 3,5 VA	DC 1,8 W AC 5,5 VA	DC 1,8 W AC 5,5 VA
Flow (acc. ISO 6358)	33 NL/min	50 NL/min	33 NL/min

## Additional information

Modules for the DC version are protected against overvoltage up to 300 V. Protections on inductive loads connected to the same source are necessary.

Modules for the AC version fitted with a DC solenoid which is compatible with PLC control card NPN protected.



### Series with 15 mm Solenoid valve DIN 43 560 form C

Type	Actuator	Return	Flow	Voltage	Pneumatical connection	Order code
	Electric 3/2 NC (1)	Spring	33 NI/mn 50 NI/mn	24 VDC 24 VDC	Ø 4 mm Ø 4 mm	P2S-KW3442CR P2S-HW3442CR
	Electric 3/2 NO (1)	Spring	33 NI/mn	24VDC	Ø 4 mm	P2S-KW1442CR

(1) With override locking flush

### Series delivered without Solenoid valve\*

Type	Symbol	Actuator	Return	Flow	Voltage	Pneumatical connection	Order code
		Electric 3/2 NF or NO	Spring	33 or 50 NI/mn according the electrovalve selected	12-48 VDC 24-120 VAC	Ø 4 mm Ø 4 mm	P2S-HW3445 P2S-HW3444

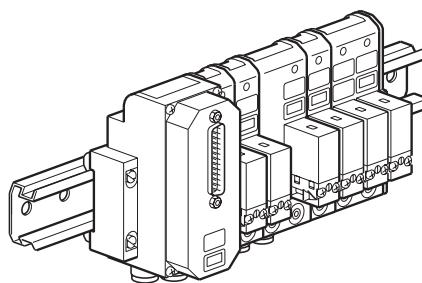
\* To select and order Solenoid valve, please see page 34

### Electrical and pneumatic head and tail module

Description	Electrical connection	Components	Pneumatical connection	Order code
Electrical head module	HE10 20 pins with cable gland Sub D 25 on the top Cylindrical connection 19 pins	including : 1 electrical module 1 air supply module ** 1 kit of anchoring end plates	Ø6 mm Ø6 mm Ø6 mm	P2S-HA146H20A P2S-HA146D25A P2S-HA146C19A
Air supply module or intermediary air feed module			Ø6 mm G1/8	P2S-HA246 P2S-HA211

\*\* The air supply module must be placed on the right, at the end.

- 3/2 and 4/2 module poppet valves
- Push-in connection
- High performance 15 mm solenoid DIN 43 650 C
- Electrical connection by Cable gland, Sub D25 or Industrial Cylindrical Connector
- Visual indication by LED with build in surge suppression
- Compatible with sensor and device bus



Dimensions see page 39

## Operating information

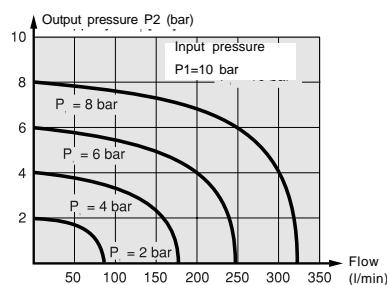
Working pressure	3 to 8 bar	Duty factor	100%
Working temperature	-15 °C to +60 °C	Standard Voltage	12 to 48 V DC
Storage temperature	-40 °C to +70 °C	Surge suppression	24 to 115 V AC
Fluids	Air or gas, 50 µm filtered, lubricated or not		Diode for DC version
Response time	10 to 15 ms	Consumption	Varistor for AC version
Mechanical life with dry air at 6 bar, 20 °C, 1 Hz:	30 million cycles		1,2 W 1,6 VA hold
Orientation	Any plane	Flow: (acc. ISO 6358)	Qn=1,7 NI/s (100 NI/min)
Maximum operating frequency	10 Hz		Qmax=3,4 NI/s (200 NI/min)
Degree of protection	IP 65		Cv=0,14
			kv=2

## Additional information

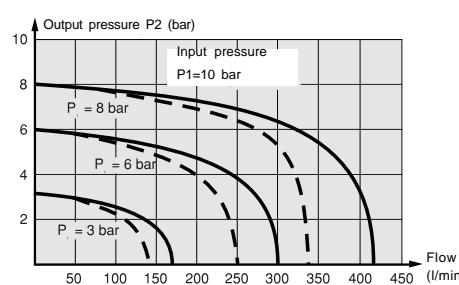
Modules for the DC version are protected against overvoltage up to 300 V. Protections on inductive loads connected to the same source are necessary.

Modules for the AC version fitted with a DC solenoid are compatible with PLC control card NPN protected.

### 3/2 valve

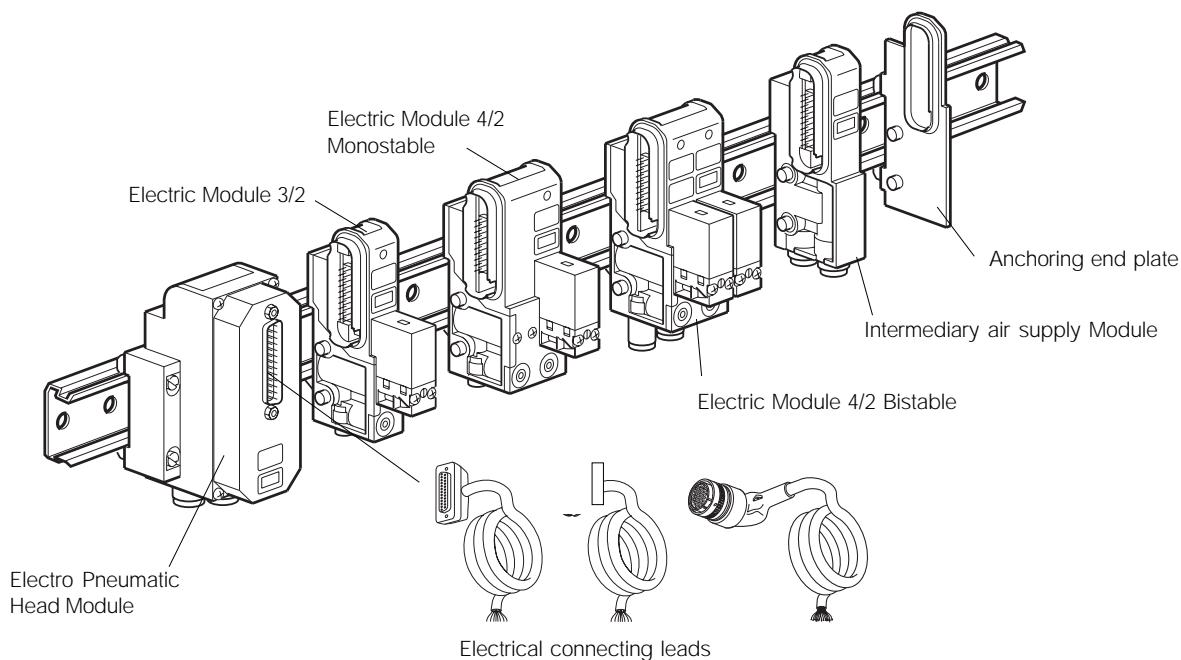


### 4/2 valve



The Interface valves are of a poppet design, therefore they are unsuitable for use with Soft Start valves.

When pressure is applied, the bistable interface takes a pre determined position (non activated). In the absence of electrical signal, output 2 (yellow indicator) is activated, output 4 (red indicator) is not activated. Bistable version is delivered as standard with non locking flush override, and monostable version with locking flush override.

**Solenoid valves 3/2 NC, 3/2 NO and 4/2 NO function****Configuration : Up to 16 Solenoid valves maximum****Head and tail sets, intermediate air supply module**

	Description	Electrical connection	Pneumatical connection mm	Weight kg	Order code
	Pneumatical and electrical head and tail	HE10 20 pins with cable gland	Ø6	0,170	<b>P2S-EA146H20A</b>
			Ø8	0,180	<b>P2S-EA148H20A</b>
	Cable gland and 5 m flying lead		Ø6		<b>P2S-EA146H20A5</b>
			Ø8		<b>P2S-EA148H20A5</b>
	Sub D25 on the top		Ø6	0,175	<b>P2S-EA146D25AT</b>
			Ø8	0,185	<b>P2S-EA148D25AT</b>
	Sub D25 on the side		Ø6	0,175	<b>P2S-EA146D25AS</b>
			Ø8	0,185	<b>P2S-EA148D25AS</b>
	Cylindrical 19 pins connection		Ø6	0,175	<b>P2S-EA146C19A</b>
			Ø8	0,185	<b>P2S-EA148C19A</b>
	Intermediary air supply module		Ø6	0,060	<b>P2S-EA246</b>
			Ø8	0,070	<b>P2S-EA248</b>

**Electro-Pneumatic module with DIN 43 650 form C pin spacing Solenoid**

Type	Symbol	Actuator	Return	Push-in fittings mm	LED indicator and surge suppressor	Weight kg	Voltage	Order code		
	 (2)	Electric 3/2 NC	Spring	Ø4	Yes	0,095	24 VDC	<b>P2S-EW344ES2CR</b>		
				Ø6	No	0,095	24 VDC	<b>P2S-EW344ES2CL</b>		
	 (2)			Ø4	Yes	0,105	24 VDC	<b>P2S-EW346ES2CR</b>		
				Ø6	No	0,105	24 VDC	<b>P2S-EW346ES2CL</b>		
	 (2)	Electric 4/2 Monostable	Spring	Ø4	Yes	0,150	24 VDC	<b>P2S-EW444ES2CR</b>		
				Ø6	No	0,150	24 VDC	<b>P2S-EW444ES2CL</b>		
	 (1)			Ø4	Yes	0,160	24 VDC	<b>P2S-EW446ES2CR</b>		
				Ø6	No	0,160	24 VDC	<b>P2S-EW446ES2CL</b>		
	 (1)	Electric 4/2 Bistable	Electric	Ø4	Yes	0,180	24 VDC	<b>P2S-EW444EE2CQ</b>		
				Ø6	No	0,180	24 VDC	<b>P2S-EW446EE2CN</b>		

(1) With override non locking flush

(2) With override locking flush

**Electro-Pneumatic module without solenoid\*\***

Type	Symbol	Actuator	Return	Push-in fittings mm	LED indicator and surge suppressor	Weight kg	Voltage*	Order code
	 Electric 3/2 NC	Spring	Ø4	No	0,060	-	<b>P2S-EW344ES</b>	
				Yes	0,060	AC	<b>P2S-EW344ES4</b>	
				Yes	0,060	DC	<b>P2S-EW344ES5</b>	
	 Electric 3/2 NO		Ø6	No	0,070	-	<b>P2S-EW346ES</b>	
				Yes	0,070	AC	<b>P2S-EW346ES4</b>	
				Yes	0,070	DC	<b>P2S-EW346ES5</b>	
	 Electric 4/2 Monostable	Spring	Ø4	No	0,060	-	<b>P2S-EW444ES</b>	
				Yes	0,060	AC	<b>P2S-EW444ES4</b>	
				Yes	0,060	DC	<b>P2S-EW444ES5</b>	
	 (1)		Ø6	No	0,115	-	<b>P2S-EW446ES</b>	
				Yes	0,115	AC	<b>P2S-EW446ES4</b>	
				Yes	0,115	DC	<b>P2S-EW446ES5</b>	
	 Electric 4/2 Bistable	Electric	Ø4	No	0,115	-	<b>P2S-EW444EE</b>	
				Yes	0,115	AC	<b>P2S-EW444EE4</b>	
	 (1)		Ø6	No	0,115	-	<b>P2S-EW446EE</b>	
				Yes	0,115	AC	<b>P2S-EW446EE4</b>	

\* Voltages

DC voltage

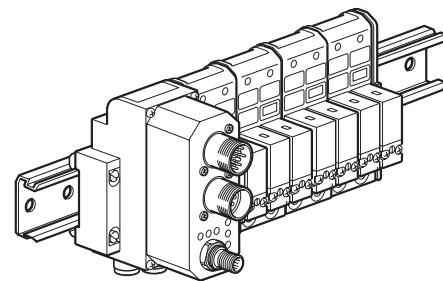
12-48 VDC

AC voltage

24-115 VAC

\*\* To select and order Solenoid Type P2E-KS refer to page 34

- IP 65 Module for up to 16 interface valves
- Interface valves 3/2 or 4/2, 24 V DC with LED
- Bus diagnostic visualisation by LED
- Interbus S
- Profibus DP
- DeviceNet



Dimensions see page 39

## Operating information

Protection level	IP 65
Diagnostic Bus	3 to 4 LED
Diagnostic voltage	2 LED
Vibrations	IEC 68-2-6 1g
Shocks	IEC 68-2-7 15 g 11 ms
EMC Protection	EN55011, level B EN61000-4-2, level B EN61000-4-3, level A EN61000-4-4, level B EN61000-4-6, level A
Working temperature	0 °C to 55 °C
Storage temperature	-40 °C to +70 °C
Bus supply voltage	20,4 to 30 V DC
Solenoid supply voltage	21,6 to 26,4 V DC

## Additional information

### Electrical power supply connection on head module

Connector M12 male 5 pins  
 (common to all Field Bus)

### Bus connection on head module

#### Interbus S

Connector M23 male 9 pins (Bus IN)\*  
 Connector M23 female 9 pins (Bus Out)\*

#### Profibus DP

Connector M12 male 5 pins (Bus IN)  
 Connector M12 female 5 pins (Bus Out)

#### DeviceNet

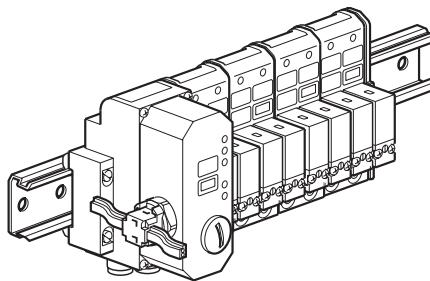
Connector M12 male 5 pins (Bus)

## Main data for Device Bus - Interbus S - Profibus D.P. - DeviceNet

Description	Connection	Maximum output	Weight kg	Order code
Interbus S module unit built in air feed connection Ø8 mm	Ø6 mm	16	0,365	<b>P2S-EA146BS16A</b>
Profibus DP module unit built in air feed connection Ø8 mm	Ø6 mm	16	0,280	<b>P2S-EA146BP16A</b>
DeviceNet module unit built in air feed connection Ø8 mm	Ø6 mm	16	0,290	<b>P2S-EA148BD16A</b>
Elbow connector (non shielded) Connection to be made up	Male 5 pins	5 pin	0,025	<b>P8C-S1205M</b>
Elbow connector (non shielded) Connection to be made up	Female	5 pin	0,025	<b>P8C-S1205R</b>
Terminal bus Profibus	Female	5 pins	0,025	<b>P8B-PA001</b>
Installation Diskett Profibus DP or Device Net				<b>P8B-PDISK</b>

\* We recommend to use connecting leads which conform to Interbus S such as Phoenix contact or equivalent.

- Integrated ASI Module up to 8 interface monostable valves or 4 interface bistable valves
- Connection by vampire plug
- ASI diagnostic by LED
- Protection level IP65
- DIN rail 35 mm mounting



Dimensions see page 39

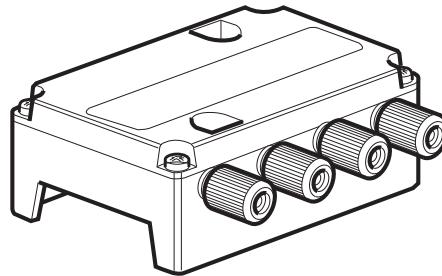
### **Operating information**

Protection level	IP 65
Operating voltages	26,9 to 31,6 V (conform ASI)
ASI diagnostic	By double LED
Vibration	IEC 68-2-6 1g
Shocks	IEC 68-2-27 15g 11 ms
Short circuit protection	Diagnostic by LED
EMC protection	IEC 801-2 level 3
	IEC 801-3 level 3
	IEC 801-4 level 3
Working temperature	0 °C to 55 °C
Storage temperature	-40 °C to +70 °C
Solenoids supply voltage	From ASI module
Bus connections	Vampire plug
Consumption per solenoid	55 mA
Available current	500 mA
Identification code	8.F.
Mounting	DIN rail, height 15 mm

### **Main data for ASI - Actuator Sensor Interface Bus**

Description	Pneumatical connection mm	Number Outputs	Weight kg	Order code
ASI module unit built in air feed connection	Ø 6	4	0,230	<b>P2S-EA146BA4V</b>
	Ø 6	8	0,230	<b>P2S-EA146BA8V</b>
	Ø 8	8	0,230	<b>P2S-EA148BA8V</b>
Spare Vampire plug cover clip			0,050	<b>P8B-AVMP2</b> Sold by lot of 5
Connecting lead for the addressing terminal				<b>P8L-MH02B1</b>

- 4 inputs
- Suitable for 3 wires sensors  
(2 wires Sensors according types)
- Spring loaded quick connection
- Surface or DIN rail 35 mm mounting
- Protection level IP65



Dimensions see page 39

## Operating information

### BUS

Voltage range	26,9 to 31,6 VDC
Consumption	$\leq 220$ mA
Protection against reverse polarity	Yes
I/O configurations	0 Hex
ID code	F Hex / 0 Hex
Indication ASI voltage	Green LED

### Inputs

Supply connection	Directly from ASI yellow wire
Power supply for 3 wires detectors	25 - 30 V DC by spring terminal block
Protection against short-circuits	Yes
Total detectors current	200 mA
Inputs polarity	PNP
Input current State 1 / State 0	$\geq 1,5$ mA / $\leq 0,5$ mA
Input voltage State 1 / State 0	> 10 V DC / < 5 V DC
Inputs indication	yellow LED
Cable	$\varnothing$ 2,8 to 6 mm

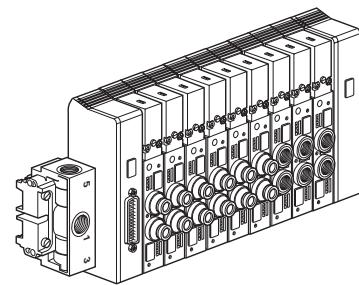
### Technical characteristics

Degree of protection	IP 65 (with E PDM cable )
Operating temperature	-25 °C to +70 °C
EMC. protection	IEC 801-2 level 3
	IEC 801-3 level 3
	IEC 801-4 level 3 / A, 3/B
Mounting	DIN rail / screw

## Main data for ASI Module with connection for 4 inputs

Description	Number Inputs	Weight kg	Order code
 ASI input connecting module for PNP sensor	4	0,140	<b>P8B-A04V</b>
Connecting accessory for the addressing terminal		0,050	<b>P8B-AVMP1</b>

- High flow, compact, light weight
- Push-in or threaded pneumatic connections
- High performance 15 mm solenoid DIN 43 650 C
- 2 x 3/2 - 5/2 - 5/3 functions
- Electrical head connection by Sub D 25 or Industrial Cylindrical Connection
- Surface or DIN rail 35 mm mounting



Dimensions see page 40

## Operating information

### PVL-B10 valves

Protection level	IP 65
Working Pressure	2 to 10 bar (3 to 10 bar for Monostable)
Storage temperature	-40 °C to +70 °C
Working temperature	-15 °C to +60 °C
Fluids	Air or neutral gas, 50 µm filtered, lubricated or not
Mechanical life with dry air at 6 bar, 20 °C, 1 Hz:	30 million cycles
Duty factor	100 %
Maximum operating frequency	10 Hz bistable
Solenoid voltage	12 to 48 V DC 24 to 115 V AC
Power consumption	1,2 W 1,6 VA Hold 1,2 W 3,5 VA Inrush
Orientation	Any plane
Visualisation	LED indicator
Surge suppression	Diode for DC version Varistor for AC version
Inverting commutation time	12 to 40 ms, according types

### Input modules

Protection level	IP65
Voltage and type of output	PNP 24 V CC
Normal current	100 mA
Maxi. available current island	1 A for all the outputs

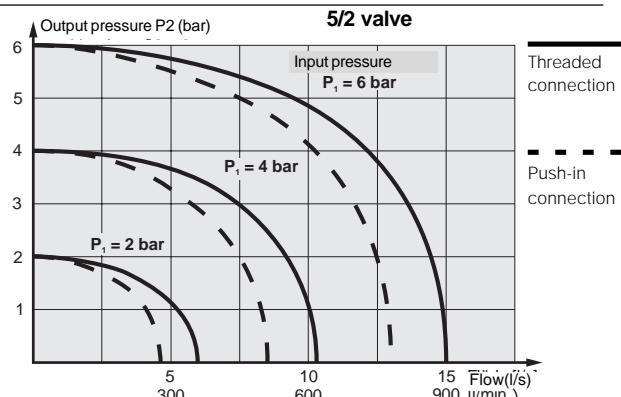
### Output modules

Protection level	IP65
Type and output voltage	PNP 24 V CC
Normal current	100 mA
Maxi. available current island	1 A for all the inputs

## Additional information

Modules for the DC version are protected against overvoltage up to 300 V. Protections on inductive loads connected to the same source are necessary.

Modules for the AC version are fitted with a DC solenoid are compatible with PLC control card NPN protected.



## Flow characteristics

### Type 2 x 3/2 G1/8 threaded

Qn	7,33 l/s (440 l/min)
Qmax	12,5 l/s (750 l/min)
Cv	0,45
Kv	6,4

### Type 2 x 3/2 Push in Ø6 mm

5,83 l/s (350 l/min)
10 l/s (600 l/min)
0,36
5,1

### Type 5/2 G1/8 threaded

9 l/s (540 l/min)
15 l/s (900 l/min)
0,56
8

### Type 5/2 Push in Ø6 mm

7,5 l/s (450 l/min)
12,9 l/s (775 l/min)
0,42
6

### Type 5/3 closed centre G1/8 threaded

Qn	6,16 l/s (370 l/min)
Qmax	10,83 l/s (650 l/min)
Cv	0,38
Kv	5,4

### Type 5/3 closed centre Push in Ø6 mm

4,83 l/s (290 l/min)
8,33 l/s (500 l/min)
0,29
4,2

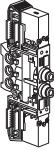
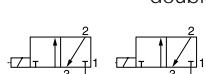
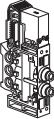
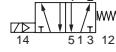
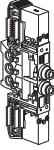
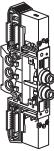
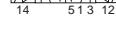
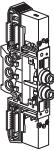
### Type 5/3 vented centre G1/8 threaded

9 l/s (540 l/min)
15 l/s (900 l/min)
0,56
8

### Type 5/3 vented centre Push in Ø6 mm

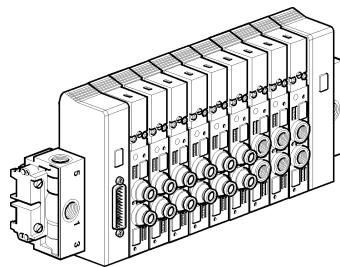
7,5 l/s (450 l/min)
12,9 l/s (775 l/min)
0,46
6,5

**Main data for PVL-B**

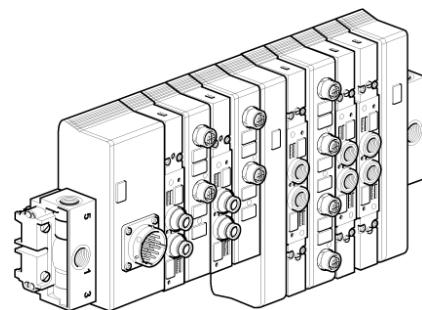
Symbol	Actuator	Return	Solenoid Pilot	Pneumatic Connection	Weight kg	Voltage	Order code
	Electric double 3/2 NC  (2)	Internal air	With	Ø6 G1/8	0,240 0,240	24 VDC 24 VDC	<b>PVL-B10560652B</b> <b>PVL-B10561852B</b>
			Without	Ø6 Ø6 G1/8 G1/8	0,150 0,150 0,150 0,150	DC AC DC AC	<b>PVL-B105606W2</b> <b>PVL-B105606W1</b> <b>PVL-B105618W2</b> <b>PVL-B105618W1</b>
	Electric 5/2  (2)	Spring	With	Ø6 G1/8	0,170 0,170	24 VDC 24 VDC	<b>PVL-B10160652B</b> <b>PVL-B10161852B</b>
			Without	Ø6 Ø6 G1/8 G1/8	0,125 0,125 0,125 0,125	DC AC DC AC	<b>PVL-B101606W2</b> <b>PVL-B101606W1</b> <b>PVL-B101618W2</b> <b>PVL-B101618W1</b>
	Electric 5/2  (2)	Internal air	With	Ø6 G1/8	0,170 0,170	24 VDC 24 VDC	<b>PVL-B10360652B</b> <b>PVL-B10361852B</b>
			Without	Ø6 G1/8	0,125 0,125	DC DC	<b>PVL-B103606W2</b> <b>PVL-B103618W2</b>
	Electric 5/2  (1)	Electric	With	Ø6 G1/8	0,240 0,240	24 VDC 24 VDC	<b>PVL-B10260602B</b> <b>PVL-B10261802B</b>
			Without	Ø6 Ø6 G1/8 G1/8	0,150 0,150 0,150 0,150	DC AC DC AC	<b>PVL-B102606W2</b> <b>PVL-B102606W1</b> <b>PVL-B102618W2</b> <b>PVL-B102618W1</b>
	Electric 5/3 Closed Centre position*  (1)	Electric Self centring	With	Ø6 G1/8	0,240 0,240	24 VDC 24 VDC	<b>PVL-B10760602B</b> <b>PVL-B10761802B</b>
			Without	Ø6 Ø6 G1/8 G1/8	0,150 0,150 0,150 0,150	DC AC DC AC	<b>PVL-B107606W2</b> <b>PVL-B107606W1</b> <b>PVL-B107618W2</b> <b>PVL-B107618W1</b>
	Electric 5/3 Vented Centre position*  (1)	Electric Self centring	With	Ø6 G1/8	0,240 0,240	24 VDC 24 VDC	<b>PVL-B10860602B</b> <b>PVL-B10861802B</b>
			Without	Ø6 Ø6 G1/8 G1/8	0,150 0,150 0,150 0,150	DC AC DC AC	<b>PVL-B108606W2</b> <b>PVL-B108606W1</b> <b>PVL-B108618W2</b> <b>PVL-B108618W1</b>
	Electric 5/3 Pressurised Centre position*  (1)	Electric Self centring	With	Ø6 G1/8	0,240 0,240	24 VDC 24 VDC	<b>PVL-B10960602B</b> <b>PVL-B10961802B</b>
			Without	Ø6 Ø6 G1/8 G1/8	0,150 0,150 0,150 0,150	DC AC DC AC	<b>PVL-B109606W2</b> <b>PVL-B109606W1</b> <b>PVL-B109618W2</b> <b>PVL-B109618W1</b>

\* Available December 99

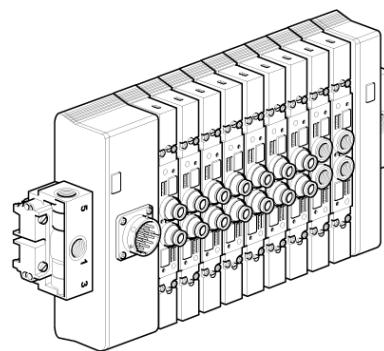
- (1) With override non locking flush  
(2) With override locking flush

**Configuration : Up to 16 valves or 32 I/O maximum****Monostable**

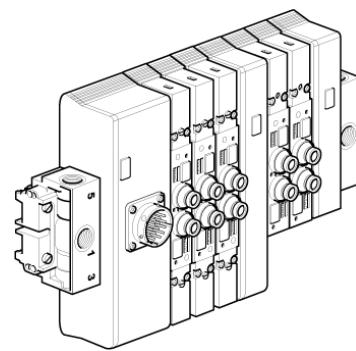
**With SubD25 or  
cylindrical 19 pins connector**  
→ 16 valves or 16 I/O

**Monostable + Bistable**

**With SubD25 or  
cylindrical 19 pins connector**  
→ 16 valves or 16 I/O

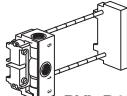
**Bistable**

**With SubD25 connector**  
→ 10 valves or 20 I/O  
**With cylindrical 35 pins connector**  
→ 16 valves or 32 I/O

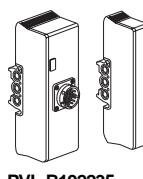
**Bistable + Monostable**

**With SubD25 connector**  
→ 16 valves or 21 I/O  
**With cylindrical 35 pins connector**  
→ 16 valves or 32 I/O

## Pneumatic head and tail sets

	Type of mounting	Description	Valve size	Pneumatic connection	Weight kg	Order code
 <b>PVL-B1719</b>	DIN rail mounting	Single supply head and tail set	1/8"	G1/4	0,175	<b>PVL-B1719</b>
		Dual air supply head and tail set	1/8"	G1/4	0,245	<b>PVL-B1729</b>
	Surface mounting	Single air supply head and tail set	1/8"	G1/8	0,200	<b>PVL-B1818</b>
		Dual air supply head and tail set	1/8"	G1/8	0,260	<b>PVL-B1828</b>
 <b>PVL-B1902</b>	Pressure isolating disc			G1/8	<b>PVL-B1902</b>	
					Sold by lot of 10	

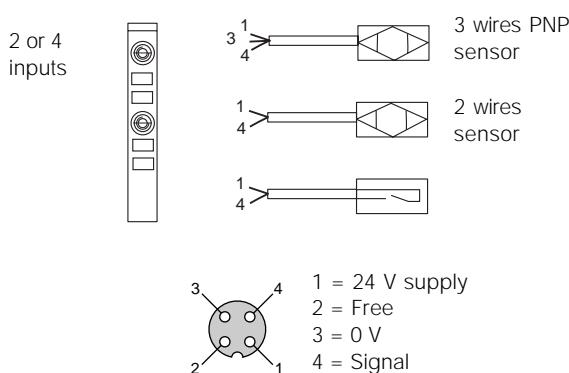
## Electrical head and tail sets

	Description	Valves configuration	Type of connector	Weight kg	Order code	
 <b>PVL-B191125</b>	Head and tail sets	Monostable	Sub-D25	0,220	<b>PVL-B191125</b>	
		Cylindrical 19-pins		0,250	<b>PVL-B191219</b>	
	Bistable	Sub-D25		0,220	<b>PVL-B192125</b>	
		Cylindrical 35-pins		0,250	<b>PVL-B192235</b>	
 <b>PVL-B192235</b>	Head and tail sets	Bistable then monostable	Sub-D25	0,370	<b>PVL-B194125</b>	
		Cylindrical 35-pins		0,420	<b>PVL-B194235</b>	
	Monostable then bistable	Sub-D25		0,320	<b>PVL-B193125</b>	
		Cylindrical 19-pins		0,350	<b>PVL-B193219</b>	
Transferring module		Bistable then monostable		0,220	<b>PVL-B1940</b>	
		Monostable then bistable		0,240	<b>PVL-B1930</b>	

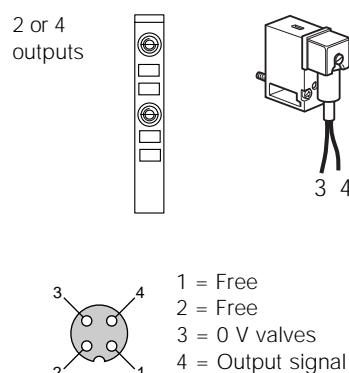
## Electrical modules for external connection

	Description	Type	Connection	Weight kg	Order code
 <b>PVL-B1E1302</b>	Input module	PVL-B monostable 2 Inputs		0,180	<b>PVL-B1E1302</b>
			PVL-B bistable 4 Inputs	0,240	<b>PVL-B1E2304</b>
 <b>PVL-B1S1302</b>	Output module	PVL-B monostable 2 Outputs		0,180	<b>PVL-B1S1302</b>
			PVL-B bistable 4 Outputs	0,240	<b>PVL-B1S2304</b>

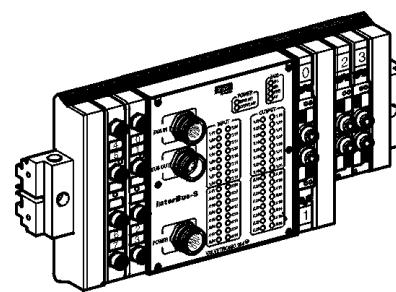
### External input module connection



### External output module connection



- Interbus S - Profibus DP - DeviceNet - FIPIO
- 2 x 3/2 - 5/2 - 5/3 valves 24 V DC with LEDs
- Protection level IP 65
- Up to 32 inputs and 32 outputs
- Visual indication Bus diagnostic by LEDs
- Output Module for driving external valves



Dimensions see page 40

## Operating information

### Bus Head Modules

Protection level	IP 65
Diagnostic Bus	3 to 4 LED
Diagnostic voltage	2 LED
Short circuit protection	Diagnostic by LED on Outputs
Vibrations	IEC 68-2-6 1g
Shock	IEC 68-2-27 15 g 11 ms
EMC Protection	IEC 801-2 level 3
	IEC 801-3 level 3
	IEC 801-4 level 3
Working temperature	0 °C to 55 °C, 75% duty factor
	0 °C to 40 °C, 100% duty factor
Storage temperature	-40 °C to +70 °C
Bus voltage	20,6 to 30 V DC
Solenoid voltage	21,6 to 26,4 V DC
Mounting	DIN rail 35 mm surface

### Input modules

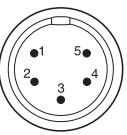
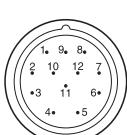
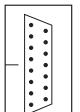
Protection level	IP 65
Type and input voltage	PNP 24 V DC
Maxi. available current island	1,5 A for all inputs
Normal current input at state 1	15 mA
Maximum current input state 0	3 mA
Minimum voltage input state 1	11 VDC
Output modules	
Protection level	IP 65
Type and output voltage	PNP 24 V DC
Normal current	100 mA
Maxi. available current island	1,5 A for all outputs

## Main data for Bus Head Module

Description	Type	Connection	Weight kg	Order code
	Interbus	32 Inputs 32 Outputs	1,770	<b>PVL-B1BS3232A</b>
	Profibus DP	32 Inputs 32 Outputs	1,770	<b>PVL-B1BP3232A</b>
	DeviceNet	32 Inputs 32 Outputs	1,750	<b>PVL-B1BD3232A</b>
	FIPIO	32 Inputs 32 Outputs	1,700	<b>PVL-B1BF3232A</b>
Head and tails pneumatical module - air feed/anchoring blocks - transfer module	Bistable then Monostable	G1/4	0,740	<b>PVL-B194729</b>
Connector	M23 female 6 pins power	Supply	0,030	<b>P8C-MC06B</b>
	M23 female 12 pins	Profibus	0,030	<b>P8C-MC12BP</b>
Plug	M23, IP 65	Bus Out	0,015	<b>P8C-PB1</b>
Installation Diskett	Profibus and DeviceNet		0,030	<b>P8B-PDISK</b>
Input Module	PVL-B Monostable	2 Input	0,180	<b>PVL-B1E1302</b>
	PVL-B Bistable	4 Input	0,240	<b>PVL-B1E2304</b>
Output Module	PVL-B Monostable	2 Output	0,180	<b>PVL-B1S1302</b>
	PVL-B Bistable	4 Output	0,240	<b>PVL-B1S2304</b>

\* Spare front panel are available for replacements, Order code PVL-B\*\*DEP

## Connection on the Bus

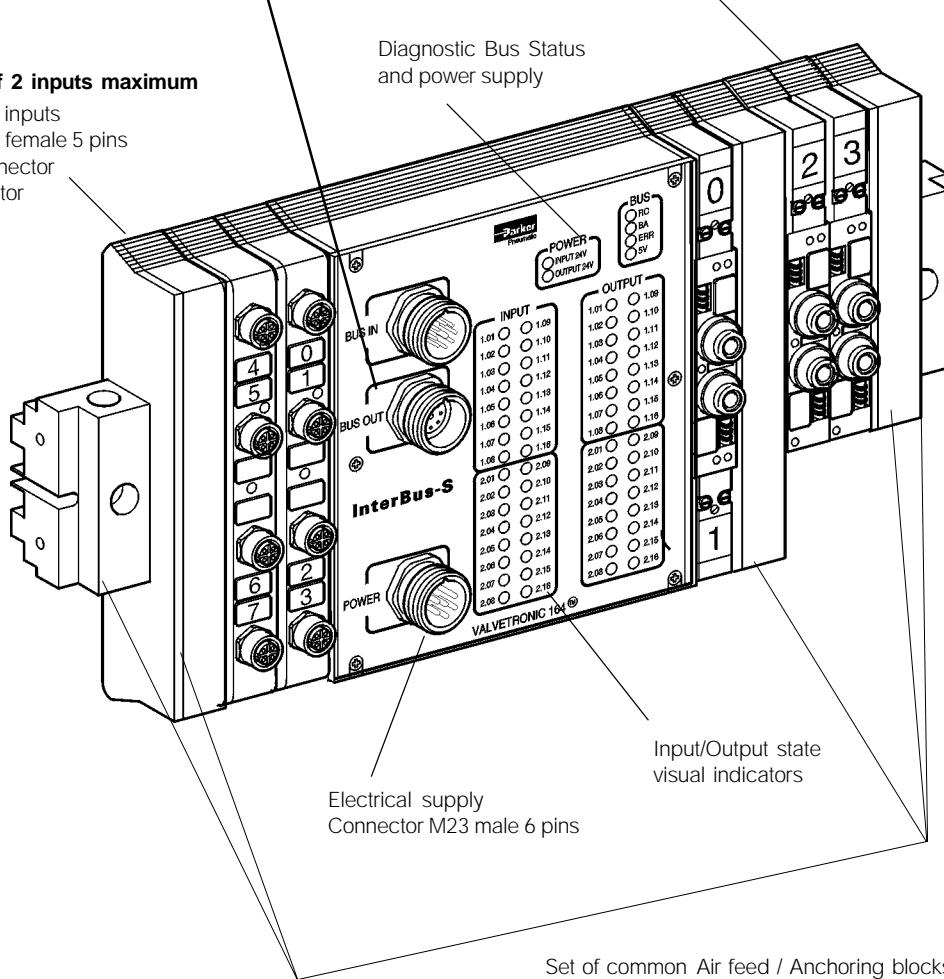
<b>Interbus S compatible</b>	<b>DeviceNet compatible</b>
Bus In  M23 male 9 pins*	Bus  M18 male 5 pins*
<b>Profibus DP Compatible</b>	<b>FIPIO compatible</b>
Bus In  M23 female 12 pins	Bus  Sub D 15 pins compatible with Schneider connector TSX-BLP10

### 32 Inputs or 16 modules of 2 inputs maximum

8 Modules of 4 inputs  
Connector M12 female 5 pins  
1 input per connector with LED indicator

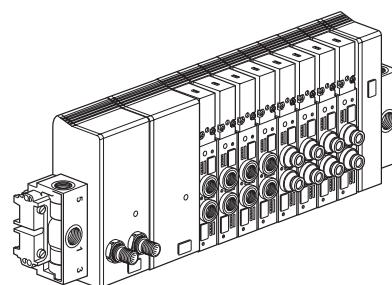
### 16 valves PVL-B10 or 32 outputs maximum

Monostable or bistable  
32 pilot Solenoids or external outputs



\* We recommend to use connecting leads which conform to Interbus S such as Phoenix contact or equivalent.

- Total compatibility with ASI Bus
- Islands from 4 to 16 valves output
- Modularity of 4 outputs
- Protection level IP 65
- One single connection ASI
- One single connection Valve supply 24 V DC



Dimensions see page 40

## Operating information

### ASI Bus Module characteristics

Protection level	IP 65
ASI operating voltage	26,9 to 31,6 V
Solenoid voltage	24 V DC ±10%
Operating voltage	0 to 55 °C
Vibrations	IEC 68-2-6 1g
Shock	IEC 68-2-27 15 g 11 ms
EMC Protection	IEC 801-2 level 3 IEC 801-3 level 3 IEC 801-4 level 3
Working temperature	0 °C to 55 °C
Identification code	8.F
Mounting	DIN rail

### ASI Network characteristics

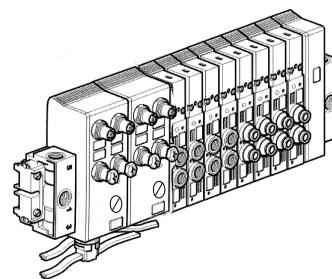
Maximum length	100 m
Maximum length with duplicator	200 m
Node capacity	4 inputs and 4 outputs
Total capacity	124 Inputs and 124 output
Number of nodes	1 to 31
Response time	5 ms maxi
Nodes supply	Through the Bus
Total available current	2 A or 5 A

## Main data for ASI Bus Modules - Outputs version

Description	Valves configuration	Connection	Weight kg	Order code
Head module*	Monostable valves	M12 ASI and valves supply	0,460	P2S-BA1BA40
Head* and transfer module	Monostable then bistable valves	M12 ASI and valves supply	0,560	P2S-BA3BA40
Head module*	Bistables valves	M12 ASI and valves supply	0,510	P2S-BA2BA40
Head* and transfer module	Bistable then monostable valves	M12 ASI and valves supply	0,610	P2S-BA3BA40
Transfer module	Monostable valves	-	0,410	P2S-BA5BA40
	Bistable valves	-	0,460	P2S-BA6BA40
Air supply module	DIN rail monting	Single air supply G1/4	0,175	PVL-B1719
		Dual air supply G1/4	0,245	PVL-B1729
PVL-B1719	Surface mounting	Single air supply G1/8	0,200	PVL-B1818
PVL-B1729		Dual air supply G1/8	0,260	PVL-B1828
Connecting lead to the ASI module addressing terminal (type P2S-BA...)			0,15	P8L-MH02B1

\* Head module = with ASI, and supply 24V DC connection

- Total compatibility with ASI Bus
- Islands from 4 to 16 valves output and 4 or 16 inputs
- Protection level IP 65
- Connection M12 or Vampire plug
- ASI visualisation and 24 V supply diagnostic by LED
- Inputs visualisation by LED



Dimensions see page 40

## Operating information

### ASI Bus Module Characteristics

Protection level	IP 65
ASI operating voltage	26,9 to 31,6 V
Solenoid voltage	24 VDC ±10%
Isolation voltage	1500 V
Vibrations	IEC 68-2-6 1g
Shock	IEC 68-2-27 15 g 11 ms
EMC Protection	IEC 801-2 level 3 IEC 801-3 level 3 IEC 801-4 level 3
Bus diagnostic	2 LED, red and green
Solenoid voltage visualisation	By LED
Short circuit protection	Diagnostic by LED
Working temperature	0 °C to 55 °C
Storage temperature	-40 °C to 70 °C
Solenoid voltage	ASI Vampire plug or M12

### Identification code

Bus connection	7.F
Available current on inputs	ASI Vampire plug or M12 Connector
Compatibility with sensors or photo-cells	200 mA
Inputs	2 or 3 wires technology PNP type

### ASI Network characteristics

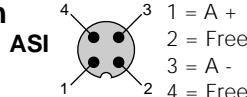
Maximum length	100 m
Maximum length with duplicator	200 m
Node capacity	4 inputs and 4 outputs
Total capacity	124 Inputs and 124 output
Number of nodes	1 to 31
Response time	5 ms maxi
Nodes supply	Through the Bus
Total available current	2 A or 5 A

## Main data for ASI Bus Modules - Inputs and Outputs version

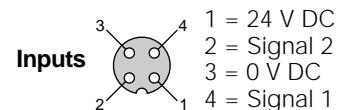
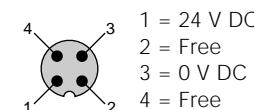
Description	Valves configuration	Connection	Weight kg	Order code
Head module*	Monostable valves	M12 ASI and valves supply	0,460	PVL-BA1BA44
		Vampire ASI and valves supply	0,460	PVL-BA1BA44V
Head module*	Monostable then bistable valves	M12 ASI and valves supply	0,560	PVL-BA3BA44
		Vampire ASI and valves supply	0,560	PVL-BA3BA44V
Transfer module	Monostable or bistable valves	-	0,400	PVL-BA5BA44
Air supply module	DIN rail mounting	Single air supply G1/4	0,175	PVL-B1719
		Dual air supply G1/4	0,245	PVL-B1729
	Surface mounting	Single air supply G1/8	0,200	PVL-B1818
		Dual air supply G1/8	0,260	PVL-B1828
PVL-B1719				
PVL-B1729				
Spare Vampire cover dip		Sold by lot of 5		P8B-AVMP2
Connecting lead to the ASI module addressing terminal (type PVL-BA...)				P8B-AJACK

\* Head module = with ASI, and supply 24V DC connection

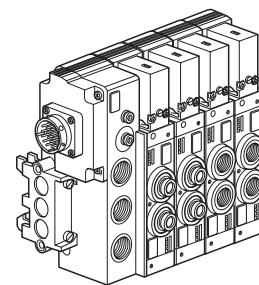
### Connection



### Valves supply



- High flow, compact, light weight
- Push-in or threaded pneumatic outlets
- High performance 15 mm solenoid DIN 43 650 C
- DIN rail or surface mounting
- Electrical head connection by Cable gland, Sub D 25 or Industrial Cylindrical Connection



Dimensions see pages 41 - 42

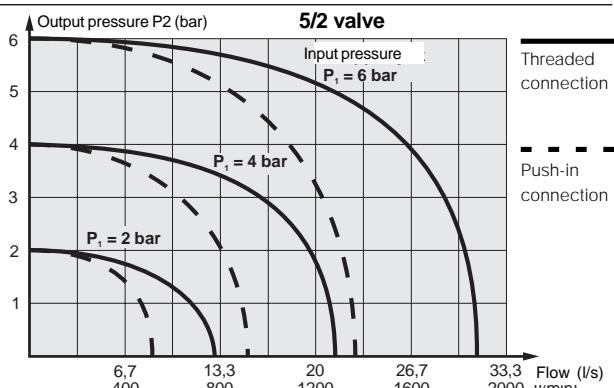
## Operating information

Protection level	IP 65	Solenoid voltage	12 to 48 V DC
Working Pressure	2 to 10 bar (3 to 10 bar for Monostable)		24 to 115 V AC (other voltages available as option)
Working temperature	-15 °C to 60 °C	Surge consumption	1,2 W 1,6 VA Hold
Storage temperature	-40 °C to 70 °C		1,2 W 3,5 VA Inrush
Fluids	Air or gas, 50 µm filtered, lubricated or not	Orientation	Any plane
		Surge suppression	Diode for DC version Varistor for AC version
Mechanical life with dry air at 6 bar, 20 °C, 1 Hz:	30 million cycles	Inverting commutation time	15 to 112 ms, according types
Duty factor	100 %		
Maximum operating frequency	10 Hz bistable		

## Additional information

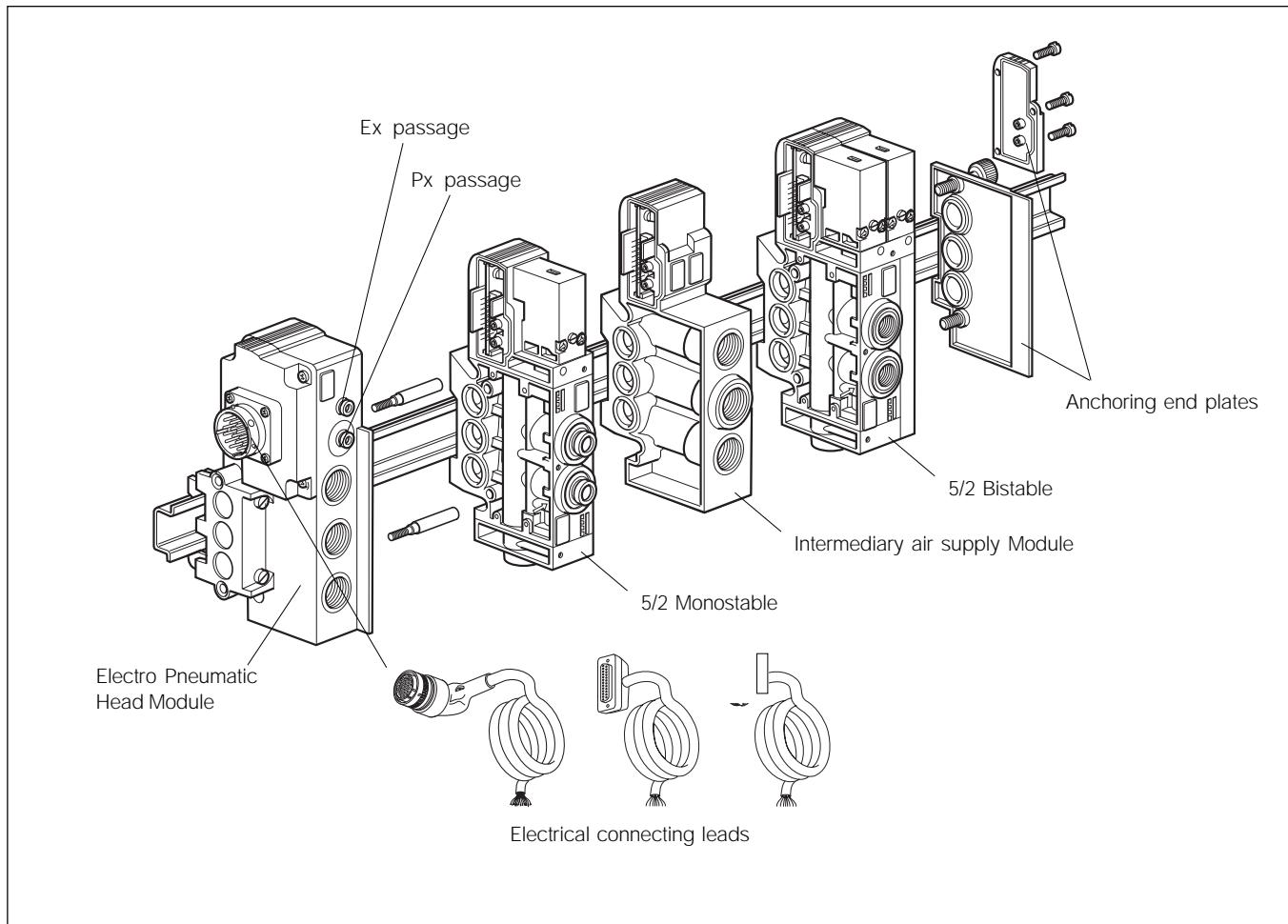
Modules for the DC version are protected against overvoltage up to 300 V. Protections on inductive loads connected to the same source are necessary.

Modules for the AC version fitted with a DC solenoid are compatible with PLC control card NPN protected.



## Flow characteristics

	Type 2 x 3/2 G1/8 threaded	Type 2 x 3/2 Push in Ø8 mm	Type 5/2 G1/4 threaded	Type 5/2 Push in Ø8 mm
Qn	9,5 l/s (570 l/min)	9 l/s (540 l/min)	18,33 l/s (1100 l/min)	14 l/s (840 l/min)
Qmax	15,8 l/s (950 l/min)	15 l/s (900 l/min)	30,83 l/s (1850 l/min)	23,3 l/s (1400 l/min)
Cv	0,58	0,55	1,11	0,86
Kv	8,3	7,8	16	12,2
	Type 5/3 closed centre G1/4 threaded	Type 5/3 closed centre Push in Ø8 mm	Type 5/3 vented centre G1/4 threaded	Type 5/3 vented centre Push in Ø8 mm
Qn	13 l/s (780 l/min)	11,6 l/s (700 l/min)	18,33 l/s (1100 l/min)	14 l/s (840 l/min)
Qmax	21,66 l/s (1300 l/min)	19,5 l/s (1170 l/min)	30,83 l/s (1850 l/min)	23,3 l/s (1400 l/min)
Cv	0,79	0,71	1,11	0,86
Kv	11,3	10,2	16	12,2
	Type 5/3 pressurised centre G1/4 threaded	Type 5/3 pressurised centre Push in Ø8 mm		
Qn	11 l/s (660 l/min)	10,5 l/s (630 l/min)		
Qmax	18,33 l/s (1100 l/min)	17,5 l/s (1050 l/min)		
Cv	0,67	0,64		
Kv	9,6	9,2		



### Main data for Head and tail Electro-pneumatic modules

Description	Auxiliary Pressure Px	Electrical Connection	Pneumatic Connection	Order code
Head modules	Without Px*	HE10 with cable gland	G3/8	<b>PVL-C1713H20A</b>
		Sub D 25	G3/8	<b>PVL-C1713D25A</b>
		Cylindrical connection 19 pins	G3/8	<b>PVL-C1713C19A</b>
	With Px *	HE10 with cable gland	G3/8	<b>PVL-C2713H20A</b>
		Sub D 25	G3/8	<b>PVL-C2713D25A</b>
		Cylindrical connection 19 pins	G3/8	<b>PVL-C2713C19A</b>
Tail air feed Module	-		G3/8	<b>PVU-LC213 **</b>
Intermediary air supply module	-		G3/8	<b>PVU-LC213E ***</b>
Pressure isolating discs	-		G1/4	<b>PVL-C1902</b> Sold by lot of 10

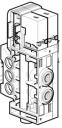
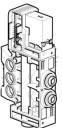
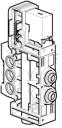
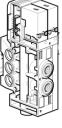
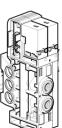
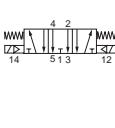
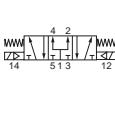
Ex = to collect the exhausts of the solenoids

\* Px = auxiliary air supply for solenoids, separately from the main valves air supply

\*\* To be mounted at the end of the island valves for dual air supply (without electrical connections)

\*\*\* For dual air supply ou different supplies, with no defined location in the island valves (with connections fitted)

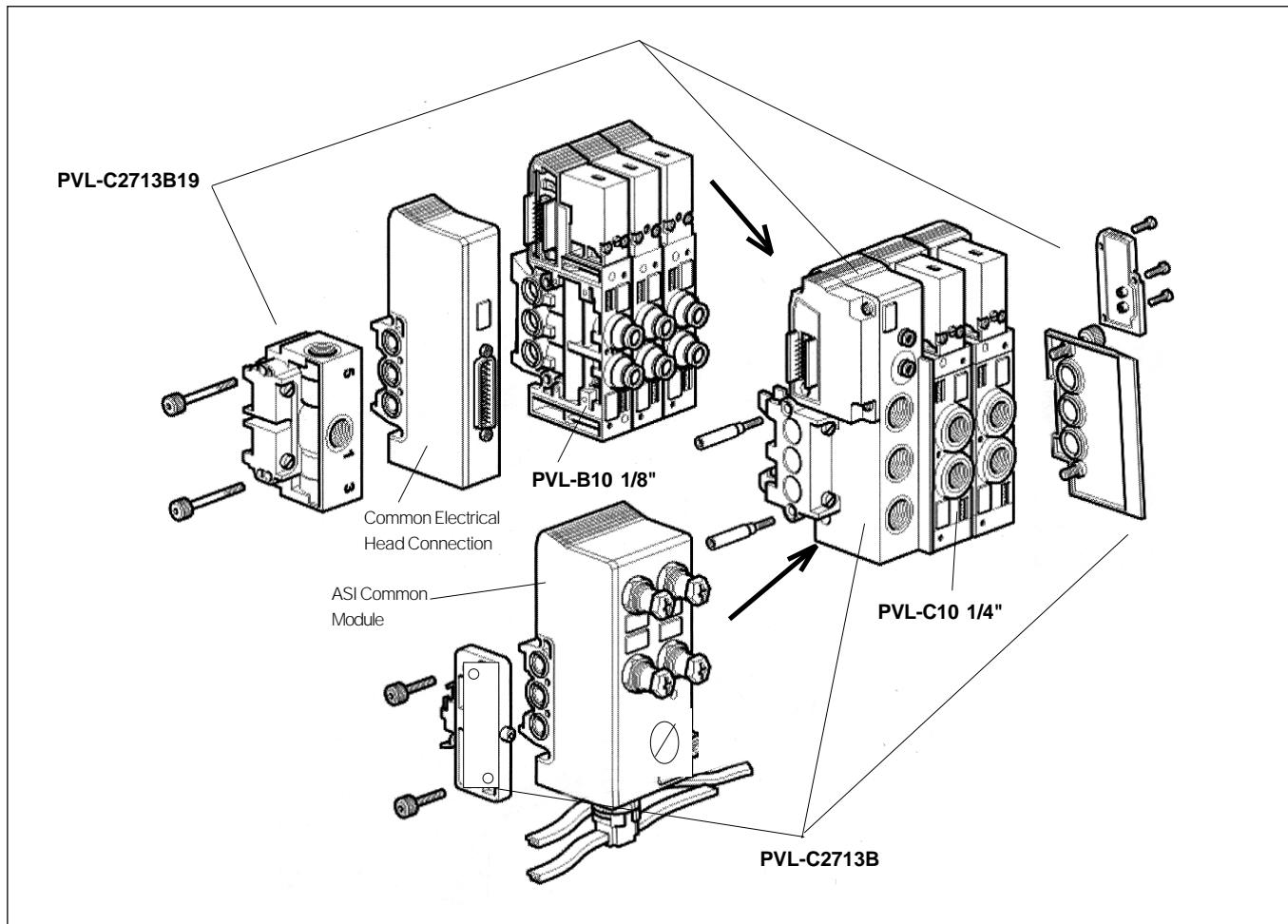
## Main data for PVL-C

Symbol	Actuator	Return	Solenoid Pilot	Pneumatical connection	Weight kg	Voltage	Order code
	Electric double 3/2 NC	Internal air	With	Ø8 G1/4	0,240 0,240	24 VDC 24 VDC	PVL-C10560852B PVL-C10561952B
		(2)	Without	Ø8 G1/4 G1/4 G1/4	0,150 0,150 0,150 0,150	DC AC DC AC	PVL-C105608W2 PVL-C105608W1 PVL-C105619W2 PVL-C105619W1
	Electric 5/2	Spring	With	Ø8 G1/4	0,170 0,170	24 VDC 24 VDC	PVL-C10160852B PVL-C10161952B
		(2)	Without	Ø8 Ø8 G1/4 G1/4	0,125 0,125 0,125 0,125	DC AC DC AC	PVL-C101608W2 PVL-C101608W1 PVL-C101619W2 PVL-C101619W1
	Electric 5/2	Internal air	With	Ø8 G1/4	0,170 0,170	24 VDC 24 VDC	PVL-C10360852B PVL-C10361952B
		(2)	Without	Ø8 G1/4	0,125 0,125	DC DC	PVL-C103608W2 PVL-C103619W2
	Electric 5/2	Electric	With	Ø8 G1/4	0,240 0,240	24 VDC 24 VDC	PVL-C10260802B PVL-C10261902B
		(1)	Without	Ø8 Ø8 G1/4 G1/4	0,150 0,150 0,150 0,150	DC AC DC AC	PVL-C102608W2 PVL-C102608W1 PVL-C102619W2 PVL-C102619W1
	Electric 5/3 Closed Centre position	Self centring	With	Ø8 G1/4	0,240 0,240	24 VDC 24 VDC	PVL-C10760802B PVL-C10761902B
		(1)	Without	Ø8 Ø8 G1/4 G1/4	0,150 0,150 0,150 0,150	DC AC DC AC	PVL-C107608W2 PVL-C107608W1 PVL-C107619W2 PVL-C107619W1
	Electric 5/3 Vented Centre position	Self centring	With	Ø8 G1/4	0,240 0,240	24 VDC 24 VDC	PVL-C10860802B PVL-C10861902B
		(1)	Without	Ø8 Ø8 G1/4 G1/4	0,150 0,150 0,150 0,150	DC AC DC AC	PVL-C108608W2 PVL-C108608W1 PVL-C108619W2 PVL-C108619W1
	Electric 5/3 Pressurised Centre position	Self centring	With	Ø8 G1/4	0,240 0,240	24 VDC 24 VDC	PVL-C10960802B PVL-C10961902B
		(1)	Without	Ø8 Ø8 G1/4 G1/4	0,150 0,150 0,150 0,150	DC AC DC AC	PVL-C109608W2 PVL-C109608W1 PVL-C109619W2 PVL-C109619W1

(1) With override non locking flush (version with solenoid fitted)

(2) With override locking flush (version with solenoid fitted)

- One common Electrical Head Connection for both sizes
- Two separated air feeds 1/4 and 1/8 for dual air supply
- Simple connection of 1/8 and 1/4 sizes (wire free connecting system)
- Up to 21 Pilot Solenoids (Sub D 25 version)
- Up to 32 Pilot Solenoids (Cylindrical 35 version)

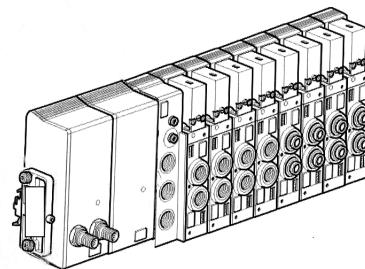


### Main data for Combination Kits PVL-B10/PVL-C10

Type of combination module	Connection	Weight kg	Order code
Combination PVL-B10/PVL-C10	Without Px version*	0,450	PVL-C1713B19
	With Px version( Ø4 mm) *	0,460	PVL-C2713B19
Combination bus ASI/PVL-C10	Without Px version*	0,380	PVL-C1713B
	With Px version( Ø4 mm) *	0,390	PVL-C2713B

\* Px = auxiliary air supply for solenoids, separately from the main valves air supply.

- Total compatibility with ASI Bus
- Islands from 4 to 16 valves output
- Modularity of 4 Outputs
- Protection level IP 65
- One single connection ASI
- One single connection Valve supply 24 V DC



Dimensions see pages 41 - 42

## Operating information

### ASI Bus Module characteristics

Protection level	IP 65
ASI operating voltage	26,9 to 31,6 V
Solenoid voltage	24 V DC ±10%
Operating voltage	0 to 55 °C
Vibrations	IEC 68-2-6 1g
Shock	IEC 68-2-27 15 g 11 ms
EMC Protection	IEC 801-2 level 3 IEC 801-3 level 3 IEC 801-4 level 3
Working temperature	0 °C to 55 °C
Identification code	8.F
Mounting	DIN rail

### ASI Network characteristics

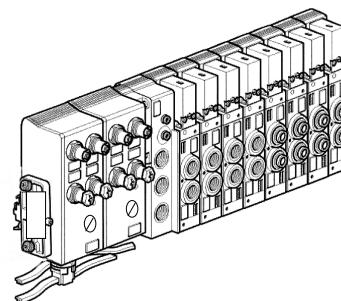
Maximum length	100 m
Maximum length with duplicator	200 m
Node capacity	4 inputs and 4 outputs
Total capacity	124 Inputs and 124 output
Number of nodes	1 to 31
Response time	5 ms maxi
Nodes supply	From the Bus
Total available current	2 A or 5 A

## Main data for ASI Bus Modules - Outputs version

Description	Connection	Weight kg	Order code	
Head module	M12 ASI and valves supply	0,460	<b>P2S-BA1BA40</b>	
Intermediary air feed module	-	0,410	<b>P2S-BA5BA40</b>	
Associating module on ASI Bus with air supply	Without Px version* With Px version (Ø4 mm) *	G 3/8 G 3/8	0,305 0,310	<b>PVL-C1713B</b> <b>PVL-C2713B</b>
Connecting lead to the ASI module addressing terminal	-	0,150	<b>P8L-MH02B1</b>	

\* Px = auxiliary air supply for solenoids, separately from the main valves air supply.

- Total compatibility with ASI Bus
- Islands from 4 to 16 valves output and 4 to 16 inputs
- Protection level IP 65
- Connection M12 or Vampire plug
- ASI indication and 24 V supply diagnostic by LED
- Inputs indication by LED



Dimensions see pages 41 - 42

### **Operating information**

#### **ASI Bus Module characteristics**

Protection level	IP 65
ASI operating voltage	26,9 to 31,6 V
Solenoid voltage	24 V DC ±10%
Isolation voltage	1500 V
Vibrations	IEC 68-2-6 1g
Shock	IEC 68-2-27 15 g 11 ms
EMC Protection	IEC 801-2 level 3 IEC 801-3 level 3 IEC 801-4 level 3
Bus diagnostic	2 LED, red and green
Solenoid voltage indication	By LED
Short circuit protection	Diagnostic by LED
Working temperature	0 °C to 55 °C
Storage temperature	-40 °C to 70 °C
Solenoid voltage	ASI Vampire plug or M12

#### Identification code

Bus connection

7.F

ASI Vampire plug or M12

Connector

200 mA

Available current on inputs

Compatibility with sensors or photo-cells

2 or 3 wires technology

Inputs

PNP type

#### **ASI Network characteristics**

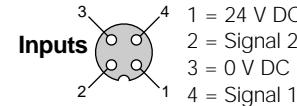
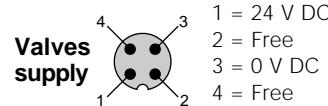
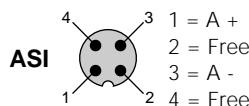
Maximum length	100 m
Maximum length with duplicator	200 m
Node capacity	4 inputs and 4 outputs
Total capacity	124 Inputs and 124 output
Number of nodes	1 to 31
Response time	5 ms maxi
Nodes supply	Through the Bus
Total available current	2 A or 5 A

### **Main data for ASI Bus Modules - Inputs and Outputs version**

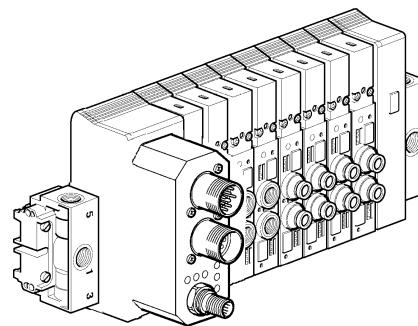
Description	Connection	Weight kg	Order code
Head module	M12 ASI and valves air supply	0,460	<b>PVL-BA1BA44</b>
	Vampire ASI and valves air supply	0,460	<b>PVL-BA1BA44V</b>
Intermediary air feed module	-	0,400	<b>PVL-BA5BA44</b>
Associating module on ASI Bus with air supply	Without Px version* With Px version (Ø4 mm) *	G 3/8	0,305 <b>PVL-C1713B</b>
Connecting lead to the ASI module addressing terminal	-	0,310 <b>PVL-C2713B</b>	
Connecting lead to the ASI module addressing terminal	-	0,150 <b>P8B-AJACK</b>	
Spare Vampire cover clip	-	0,150 <b>P8B-AVMP2</b>	Sold by lot of 5

\* Px = auxiliary air supply for solenoids, separately from the main valves air supply.

#### **Connection**



- Interbus S - Profibus DP - DeviceNet
- Up to 16 outputs
- Simple connections to PVL-B (1/8") and/or PVL-C (1/4")
- Protection level IP 65
- Bus diagnostic visualisation by LED



Dimensions see pages 41 - 42

## Operating information

Protection level	IP 65
Diagnostic Bus	3 to 4 LED
Diagnostic voltage	2 LED
Vibrations	IEC 68-2-6 1g
Shocks	IEC 68-2-7 15 g 11 ms
EMC Protection	EN655011, level B EN61000-4-2, level B EN61000-4-3, level A EN61000-4-4, level B EN61000-4-6, level A
Working temperature	0 °C to 55 °C
Storage temperature	-40 °C to +70 °C
Bus supply voltage	20,4 to 30 V DC
Solenoid supply voltage	21,6 to 26,4 V DC

## Additional information

### Electrical power supply connection on head module

Connector M12 male 5 pins  
(common to all Field Bus)

### Bus connection on head module

#### Interbus S

Connector M23 male 9 pins (Bus IN)  
Connector M23 female 9 pins (Bus Out)

#### Profibus DP

Connector M12 male 5 pins (Bus IN)  
Connector M12 female 5 pins (Bus Out)

#### DeviceNet

Connector M12 male 5 pins (Bus)

## Main data for 16 outputs Device bus Modules (Interbus S - Profibus DP - DeviceNet)

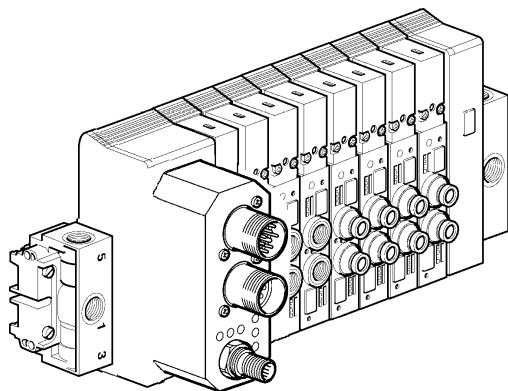
Description	Connection	Weight kg	Order code
	Interbus S module	-	0,560 <b>PVL-B1BS1600A</b>
	Profibus DP module	-	0,490 <b>PVL-B1BP1600A</b>
	DeviceNet module	-	0,490 <b>PVL-B1BD1600A</b>

## Mounting accessories for 16 outputs Device bus Modules

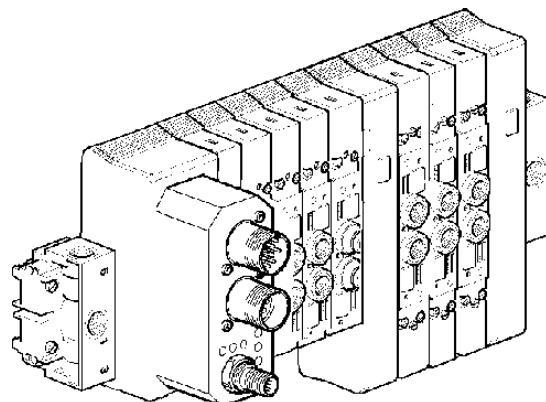
	PVL-B10 supply module	Single air supply G1/4 Dual air supply G1/4	0,175 <b>PVL-B1719</b> 0,245 <b>PVL-B1729</b>
	Kit for bistable PVL-B mounting (or transfert mono-bistable)		0,240 <b>PVL-B1930</b>
	PVL-C air supply module	G 3/8 (without Px version) G 3/8 (with Px version)	0,380 <b>PVL-C1713B</b> 0,390 <b>PVL-C2713B</b>
	Kit for PVL-B and PVL-C mixing including PVL-B and PVL-C air supply	G 1/4 and G 3/8 (without Px on PVL-C) G 1/4 and G 3/8 (with Px on PVL-C)	0,450 <b>PVL-C1713B19</b> 0,460 <b>PVL-C2713B19</b>

Note : for bus connectors and installation diskett, use the same as for interface 2000 (see page 17).

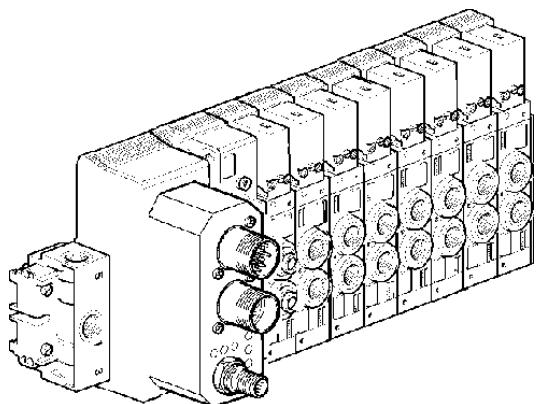
**16 outputs Device bus module  
with PVL-B monostable valves**



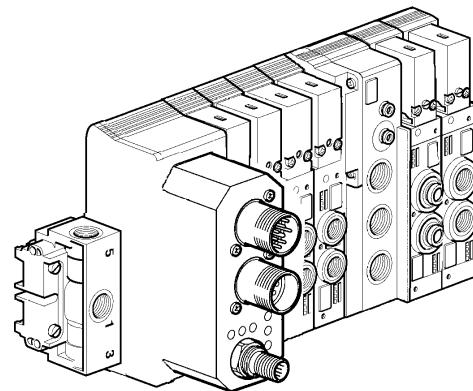
**16 outputs Device bus module  
with PVL-B monostable and bistable valves**



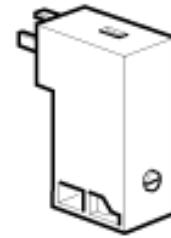
**16 outputs Device bus module  
with PVL-C monostable or bistable valves**



**16 outputs Device bus module  
with PVL-B and PVL-C valves**



- High performance and flow
  - 8 mm Pin spacing
  - UL Listed (according types)
  - IP 65 Encapsulated coil (connected)
  - Full compliance with European Directives 73/23/EEC "Low Voltage" 89/336/EEC "Electro-Magnetic Compatibility"



## **Operating information**

<b>NC, Standard flow</b>	<b>NO, Standard flow</b>	<b>NC, High flow</b>
Working pressure 0 to 10 bar	0 to 10 bar	0 to 10 bar
Working temperature -15 °C to +60 °C	-15 °C to +50 °C	-15 °C to +50 °C
Orifice diameter 1,0 mm	1,1 mm	1,4 mm
Flow Qmax 33 NI/min	33 NI/min	50 NI/min
Power, Hold DC1,2 W / AC1,6 VA	DC1,8 W / AC 2,4 VA	DC1,8 W / AC 2,4 VA
Power, Inrush 1,2 W / AC 3,5 VA	1,8 W / AC 5,5 VA	1,8 W / AC 5,5 VA
Voltage range + 10 %, -15 %	+ 10 %, -15 %	+ 10 %, -15 %

**Note!** Solenoids are supplied without screws, to select and order suitable screws please refer to page : 35

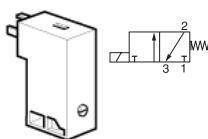
### **Solenoid 15 mm NC Standard flow**

(electrical interface same side as pneumatic interface)

	<b>Voltage</b>	<b>Weight</b>	<b>Order code</b>	<b>Weight</b>	<b>Order code</b>	<b>Weight</b>	<b>Order code</b>
	kg	Without manual override	kg	With manual override	kg	With manual override	
12 VDC	0,038	<b>P2E-KS32B0</b>	0,038	<b>P2E-KS32B1</b>	0,038	<b>P2E-KS32B2</b>	
24 VDC	0,038	<b>P2E-KS32C0</b>	0,038	<b>P2E-KS32C1</b>	0,038	<b>P2E-KS32C2</b>	
48 VDC	0,038	<b>P2E-KS32D0</b>	0,038	<b>P2E-KS32D1</b>	0,038	<b>P2E-KS32D2</b>	
24 VAC 50Hz	0,038	<b>P2E-KS31C0</b>	0,038	<b>P2E-KS31C1</b>	0,038	<b>P2E-KS31C2</b>	
48 VAC 50/60Hz	0,038	<b>P2E-KS34D0</b>	0,038	<b>P2E-KS34D1</b>	0,038	<b>P2E-KS34D2</b>	
115 VAC 50Hz/ 120 VAC 60Hz	0,038	<b>P2E-KS31F0</b>	0,038	<b>P2E-KS31F1</b>	0,038	<b>P2E-KS31F2</b>	

<b>Voltage</b>	<b>Weight</b>	<b>Order code</b>	<b>Weight</b>	<b>Order code</b>
kg	With manual override	kg	With manual override	
24 VDC	0,038	<b>P2E-KS32C3</b>	0,038	<b>P2E-KS32C4</b>
24 VAC 50Hz	0,038	<b>P2E-KS31C3</b>	0,038	<b>P2E-KS31C4</b>



## Solenoid 15 mm NO Standard flow

(electrical interface same side as pneumatic interface)

Voltage	Weight kg	Order code	Weight kg	Order code	Weight kg	Order code
		Without manual override		Override Non locking flush		Override Locking flush
24 VDC	0,038	<b>P2E-KS12C0</b>	0,038	<b>P2E-KS12C1</b>	0,038	<b>P2E-KS12C2</b>
24 VAC 50Hz	0,038	<b>P2E-KS11C0</b>	0,038	<b>P2E-KS11C1</b>	0,038	<b>P2E-KS11C2</b>
Voltage	Weight kg	Order code	Weight kg	Order code	Weight kg	Order code
		Override extended non locking		Override extended locking		
24 VDC	0,038	<b>P2E-KS12C3</b>	0,038	<b>P2E-KS12C4</b>		
24 VAC 50Hz	0,038	<b>P2E-KS11C3</b>	0,038	<b>P2E-KS11C4</b>		

## Solenoid 15 mm NC High flow

(electrical interface same side as pneumatic interface)

Voltage	Weight kg	Order code	Weight kg	Order code	Weight kg	Order code
		Without manual override		Override flush Non locking		Override flush Locking
24 VDC	0,038	<b>P2E-HS32C0</b>	0,038	<b>P2E-HS32C1</b>	0,038	<b>P2E-HS32C2</b>
24 VAC 50Hz	0,038	<b>P2E-HS31C0</b>	0,038	<b>P2E-HS31C1</b>	0,038	<b>P2E-HS31C2</b>
48 VDC	0,038	<b>P2E-HS32D0</b>	0,038	<b>P2E-HS32D1</b>	0,038	<b>P2E-HS32D2</b>
115 V 50Hz / 120 V 60Hz	0,038	<b>P2E-HS31F0</b>	0,038	<b>P2E-HS31F1</b>	0,038	<b>P2E-HS31F2</b>
Voltage	Weight kg	Order code	Weight kg	Order code	Weight kg	Order code
		Override extended non locking		Override extended locking		
24 VDC	0,038	<b>P2E-HS32C3</b>	0,038	<b>P2E-HS32C4</b>		
24 VAC 50Hz	0,038	<b>P2E-HS31C3</b>	0,038	<b>P2E-HS31C4</b>		
48 VDC	0,038	<b>P2E-HS32D3</b>	0,038	<b>P2E-HS32D4</b>		
115 V 50Hz / 120 V 60Hz	0,038	<b>P2E-HS31F3</b>	0,038	<b>P2E-HS31F4</b>		

## Main data for spare set of Solenoids Mounting screws

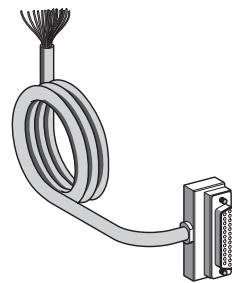
Kit	Type	Material	Ø mm	Length mm	Weight kg	Order code
Metric	Steel, passivated		M3	26	0,02	<b>P2E-KP026PM3*</b>
Self tapping	Steel, passivated		Ø 3 mm	25	0,02	<b>P2E-KP025PS3 *</b>

\*Sold by lot of 10

## Correspondence table between screws and Valves Series

Valvetronic Series	Description	Mounting screw length	Order code Mounting screw kit
P2S-HW	Valvetronic Solstar	25 mm	<b>P2E-KP025PS3</b>
P2S-EW	Interface 2000	26 mm	<b>P2E-KP026PM3</b>
PVL-B10	Valvetronic 1/8"	26mm	<b>P2E-KP026PM3</b>
PVL-C10	Valvetronic 1/4"	26 mm	<b>P2E-KP026PM3</b>

- Leads and connector (plugged in)
- Protection level IP 65
- Suitable for use across the Valvetronic Modular program
- HE 10 for budget cable gland version
- Sub D 25 for compact version
- Cylindrical 19 or 35 pins for heavy duty industrial



### General characteristics

Working temperature	-15 °C to 60 °C
Working current;	
AWG20	5 A
AWG24	2,5 A
AWG28	1 A

### Main data for Connecting leads for Head module with cover gland (HE10)

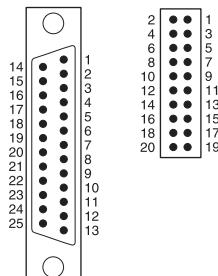
Type	Connection to valve island	Connection to the control system	Length m	Weight kg	Order code
	HE10/HE14 female	20 coloured wires AWG 24	5,0	0,510	P8L-MH20A5
			9,9	1,010	P8L-MH20A9
	HE10 20 pins for direct plug-in connection on PLC AWG24		1,5	0,160	P8L-MH20A1BH20A
			3,0	0,310	P8L-MH20A3BH20A
			5,0	0,510	P8L-MH20A5BH20A
			9,9	1,010	P8L-MH20A9BH20A

### Main data for Connecting leads for Head module with Sub D 25

Type	Connection to valve island	Connection to the control system	Length m	Weight kg	Order code
	Leads for head module with Sub D 25 female	20 coloured wires AWG 24	5,0	0,540	P8L-MD25A5B
			9,9	1,040	P8L-MD25A9B
			15,0	1,540	P8L-MD25ACB
	25 wires roles flat ribbon AWG 28		5,0	0,540	P8L-MD25A5
			9,9	0,540	P8L-MD25A9
			1,5	0,160	P8L-MD25A1BH20A
	HE10 20 pins for direct plug-in connection on PLC		3,0	0,310	P8L-MD25A3BH20A
			5,0	0,510	P8L-MD25A5BH20A
			9,9	1,010	P8L-MD25A9BH20A

### Main data for Connecting leads for Head module with Cylindrical Heavy duty connector

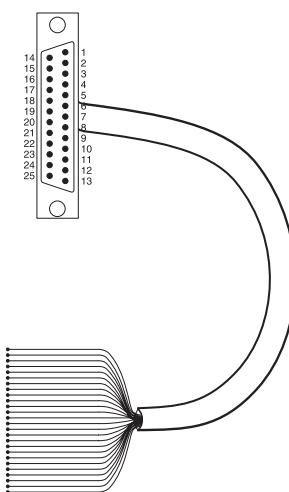
Type	Connection to valve island	Connection to the control system	Length m	Weight kg	Order code
	Cylindric connector	19 pins max. Ø cable = 16 mm	To be wired	0,060	P8C-MC19A
		35 pins max. Ø cable = 22 mm	To be wired	0,090	P8C-MC35A
	Leads with cylindric	19 coloured wires AWG 20 (16 outputs) max. Ø cable = 12 mm	5,0		P8L-MC19A5
			9,9		P8L-MC19A9
	Connection	35 coloured wires AWG 20 (32 outputs) max. Ø cable = 15 mm	5,0		P8L-MC35A5
			9,9		P8L-MC35A9

**Wiring connection for cable gland and Sub D 25 with AWG 24 wire**

Colour	Input or Output N°	Sub D 25 Pin Nr	HE10 Pin Nr
Green	0	13	1
Transparent	1	25	2
Dark blue	2	12	3
Light blue	3	24	4
Pink	4	11	5
Purple	5	23	6
Dark green/Black	6	10	7
Yellow	7	22	8
Light green/Black	8	9	9
Yellow/black	9	21	10
Blue/Black	10	8	11
White/Black	11	20	12
Khaki	12	7	13

Colour	Input or Output Nr	Sub D 25 Pin Nr	HE10 Pin Nr
Orange	13	19	14
White	14	6	15
Grey	15	18	16
Red/Black	Free	5	17
Red	24 V	17	17
Brown	0 V	4	18
Black	0 V	16	18
	16	3	-
	17	15	-
	18	2	-
	19	14	-
*	20	1	-

\* Red wire for flat ribbon cable

**Wiring connection for Sub D 25 with rolled flat ribbon AWG 28 wires**

Colour	Nr of Ribbon wires after red wire	Sub D Pin Nr	Input/Output Nr
Grey	24	13	0
Grey	23	25	1
Grey	22	12	2
Grey	21	24	3
Grey	20	11	4
Grey	19	23	5
Grey	18	10	6
Grey	17	22	7
Grey	16	9	8
Grey	15	21	9
Grey	14	8	10
Grey	13	20	11
Grey	12	7	12

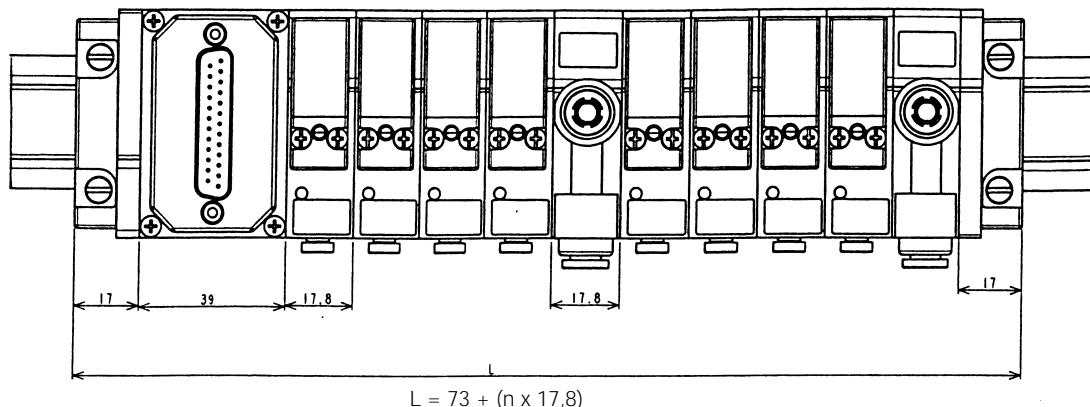
Colour	Nr of Ribbon wires after red wire	Sub D Pin Nr	Input/Output Nr
Grey	11	19	13
Grey	10	6	14
Grey	9	18	15
Grey	8	5	Free
Grey	7	17	24 V
Grey	6	4	0 V Inputs
Grey	5	16	0V Valves
Grey	4	3	16
Grey	3	15	17
Grey	2	2	18
Grey	1	14	19
Red	0 (Red wire)	1	20

**Wiring connection for cylindrical 19 or 35 pins with AWG 20 wires**

I/O Nr	Colour	Connector 19 Pin Nr	Connector 35 Pin Nr	I/O Nr	Colour	Connector 19 Pin Nr	Connector 35 Pin Nr	I/O Nr	Colour	Connector 19 Pin Nr	Connector 35 Pin Nr
0	Pink-Brown	A	A	9	Violet	K	K	18	White-Black	-	V
1	White-Green	B	B	10	Blue	L	L	19	Brown-Blue	-	W
2	White-Yellow	C	C	11	Pink	M	M	20	Brown-Red	-	X
3	White-Grey	D	D	12	Grey	N	N	21	Brown-Black	-	Y
4	White-Pink	E	E	13	Yellow	P	P	22	Grey-Green	-	Z
5	Brown-Green	F	F	14	White	R	R	23	Pink-Green	-	a
6	Red-Blue	G	G	15	Green	S	S	24	Green-Blue	-	b
7	Grey-Pink	H	H	16	White-Blue	-	T	25	Green-Red	-	c
8	Yellow-Brown	J	J	17	White-Red	-	U	26	Green-Black	-	d

## Dimensions, Valvetronic Solstar

Configuration Solstar with intermediary air feed module



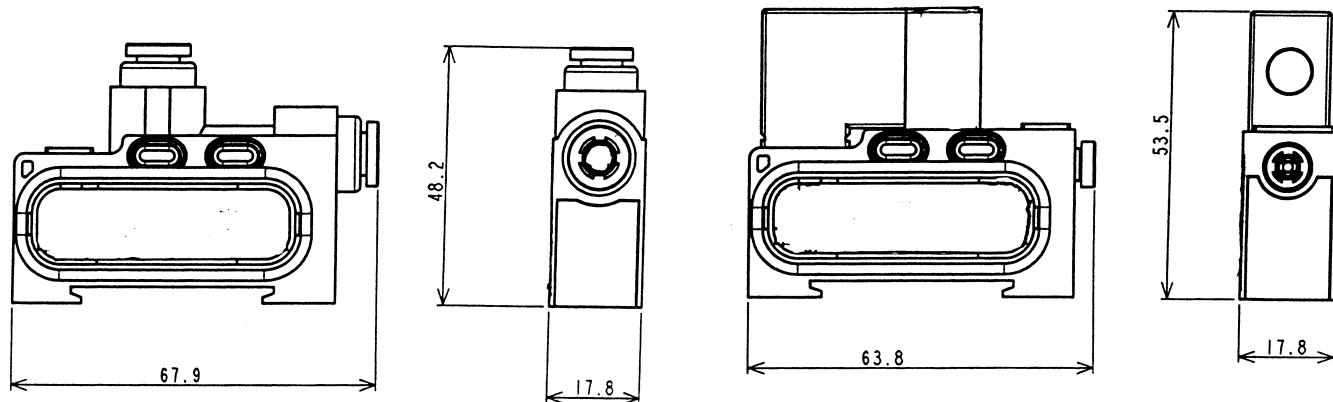
n = number of valves

## P2S-HA246

Intermediary air feed module

## P2S-KW•

Basic module with Solenoid valve



Head modules :

P2S-HA146C13A

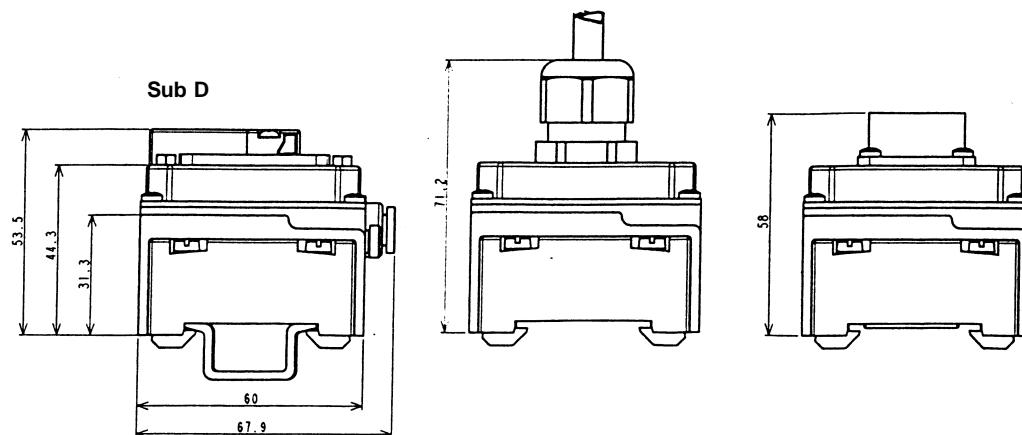
SubD25

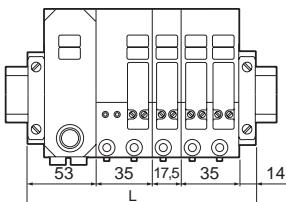
P2S-KA146H20A

Cable gland

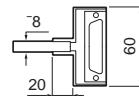
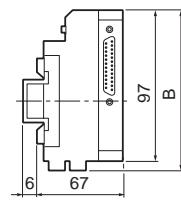
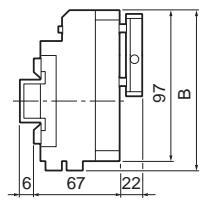
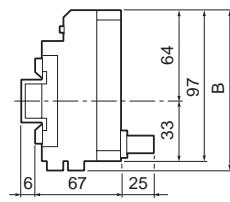
P2S-KA146d25A

Cylindrical



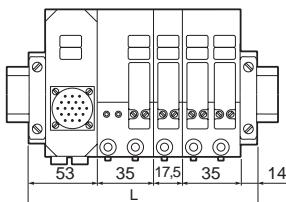
**Dimensions, Valvetronic Interface 2000****With Cable gland or SubD25 Connection Island**

$L = 67 + (m \times 17.5) + (n \times 35)$   
 $m = \text{number of 3/2 valves}$   
 $n = \text{number of 4/2 valves}$

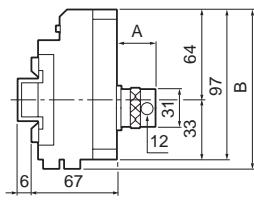


Fitting Ø6  
Fitting Ø8

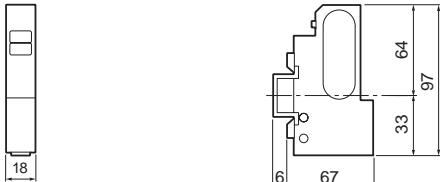
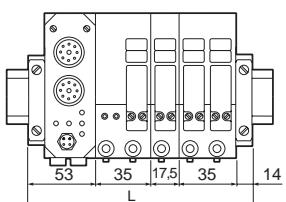
B=105 mm  
B=109 mm

**With Industrial Cylindrical Island**

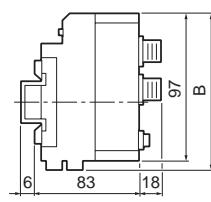
$L = 67 + (m \times 17.5) + (n \times 35)$   
 $m = \text{number of 3/2 valves}$   
 $n = \text{number of 4/2 valves}$



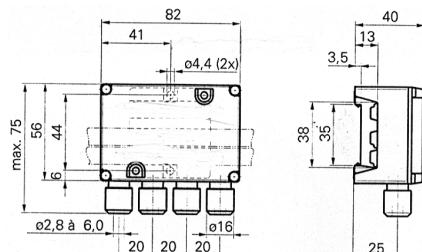
Fitting Ø6      B=105 mm  
Fitting Ø8      B=109 mm  
Connector 19 pins  
Cable            A=90 mm  
                  A=60 mm

**Intermediary air supply****With bus : DeviceNet, Profibus DP, Interbus S, FIPIO, ASI**

$L = 67 + (m \times 17.5) + (n \times 35)$   
 $m = \text{number of 3/2 valves}$   
 $n = \text{number of 4/2 valves}$

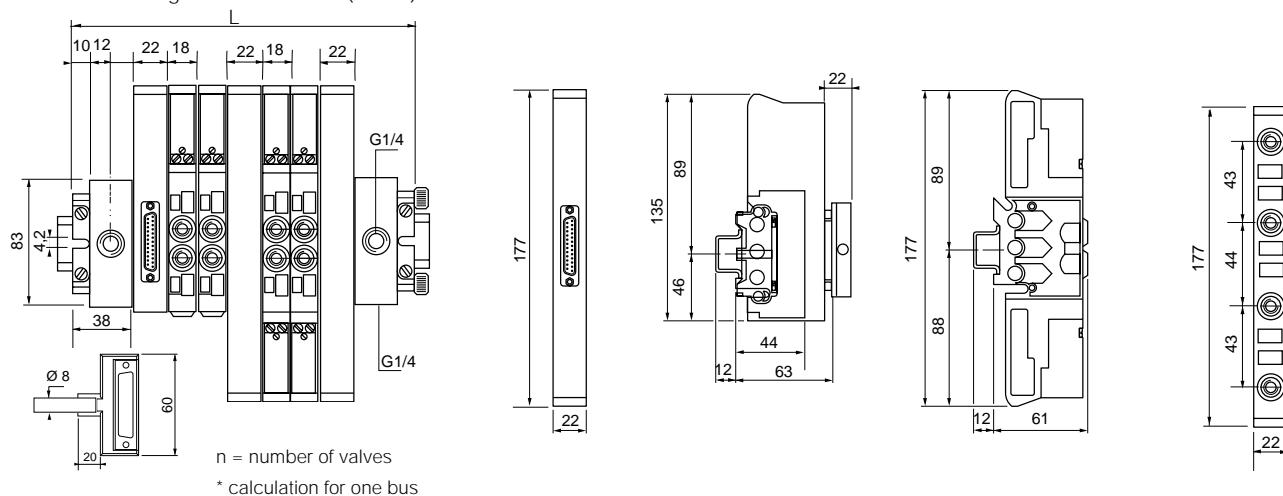


Fitting Ø6      B=105 mm  
Fitting Ø8      B=109 mm

**ASI connecting module**

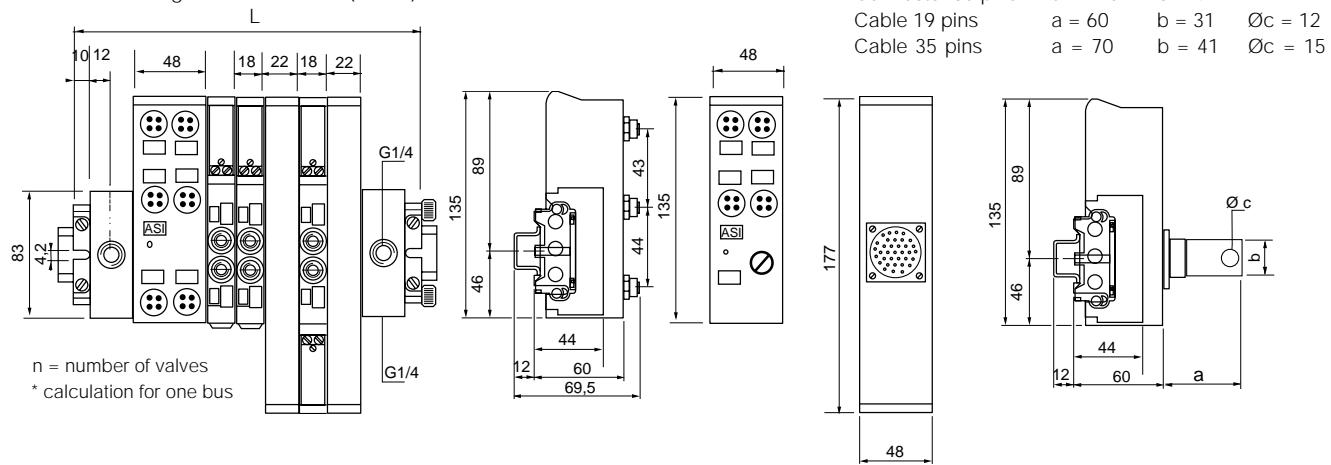
## Dimensions, Valvetronic PVL-B10

Uniform configuration L = 120 + (n x 18)\*  
 Mixed configuration L = 142 + (n x 18)\*

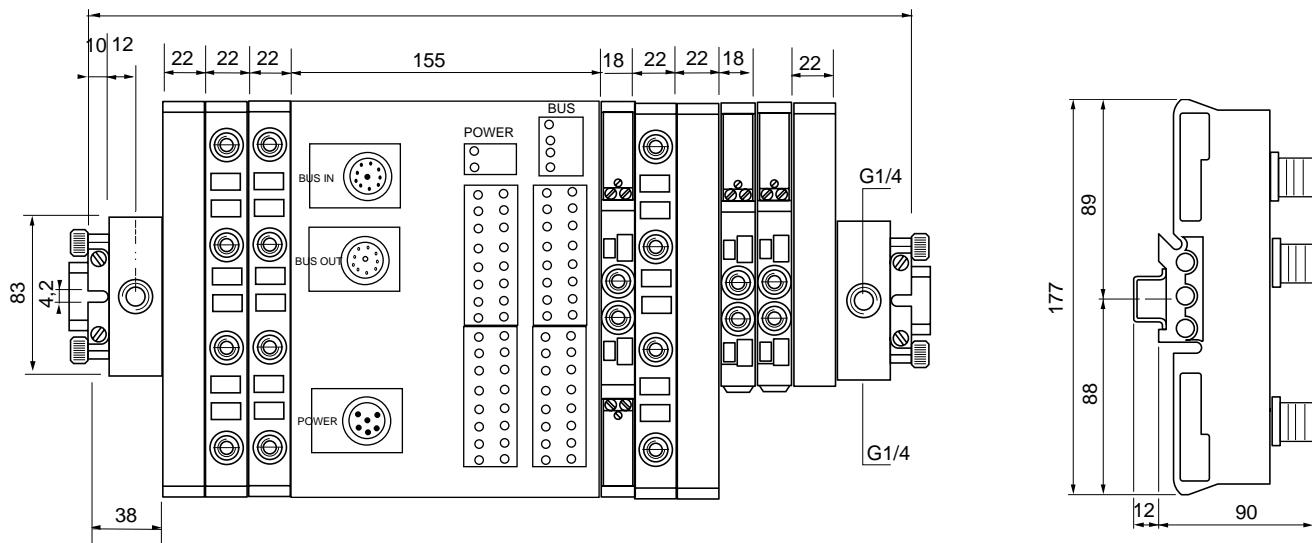


## ASI Bus

Uniform configuration L = 146 + (n x 18) \*  
 Mixed configuration L = 168 + (n x 18) \*

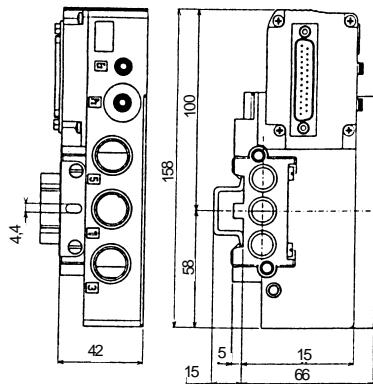


## DeviceNet, Profibus DP, Interbus S, FIPIO

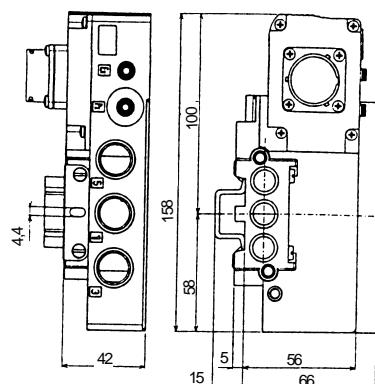


## Dimensions, Valvetronic PVL-C10

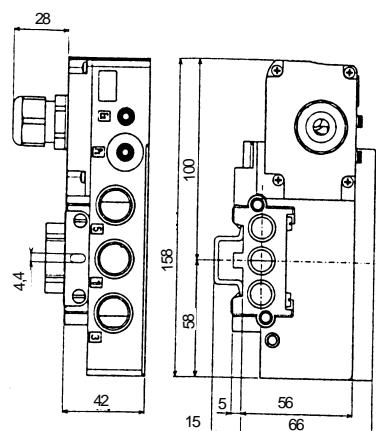
Head modules : SubD25 connector



Cylindrical connector

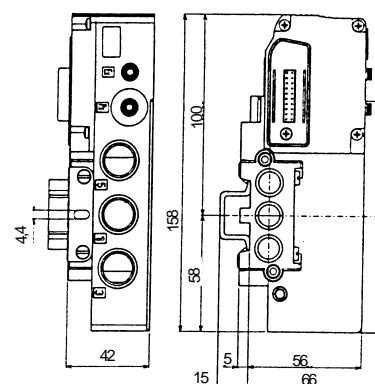
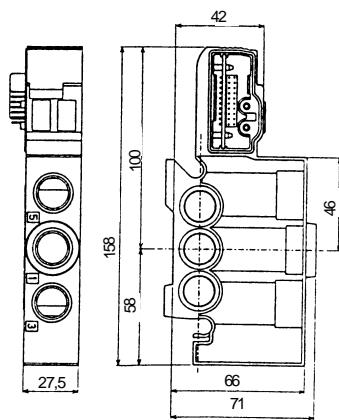


Cable gland



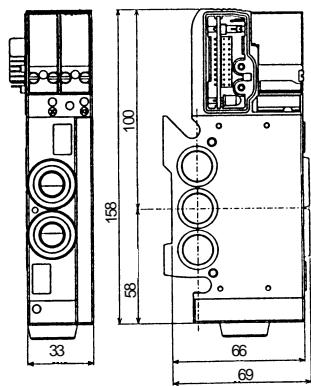
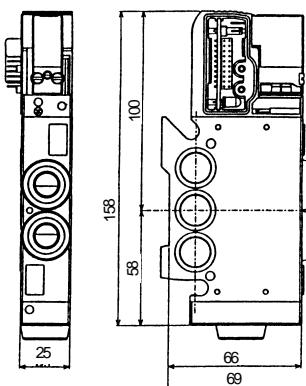
Intermediary air supply module

Transfer Module from PVL-B10/PVL-C10 and Head ASI bus / Air feed module PVL-C10

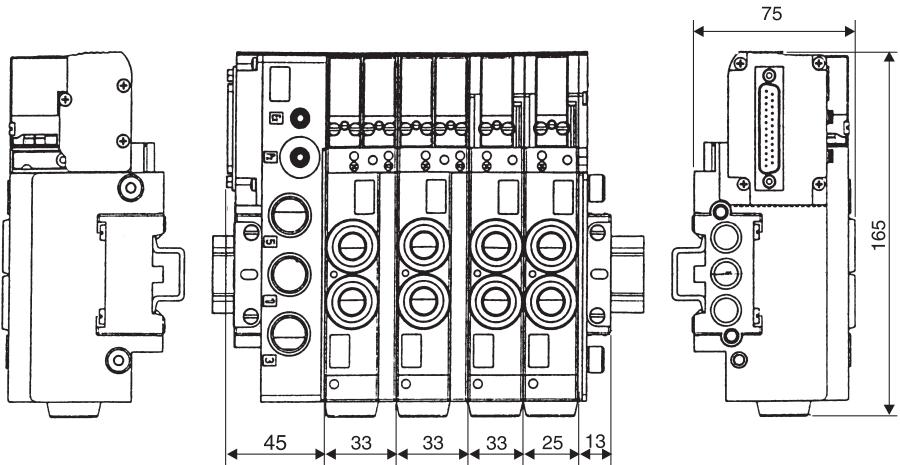


Valve 5/2 monostable

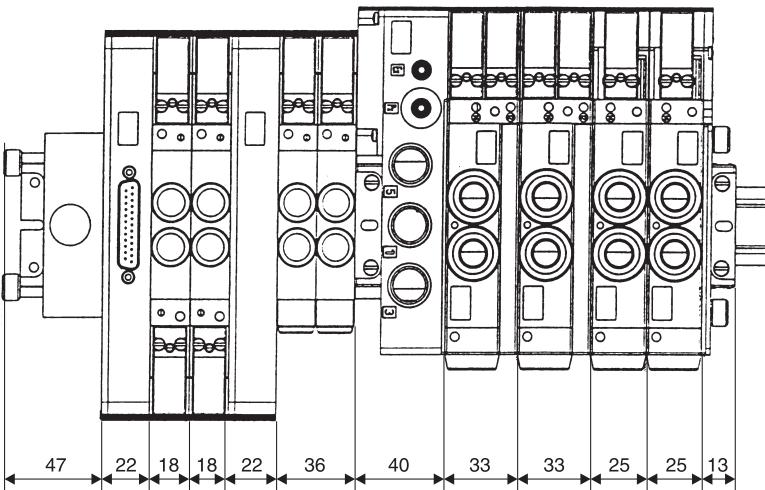
Valve 5/2 bistable - 2x3/2 - 5/3



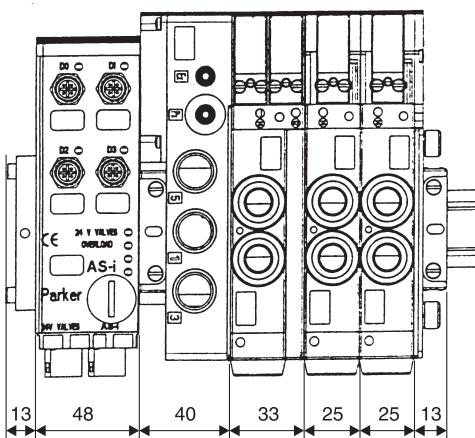
## Dimensions, Valvetronic PVL-C10



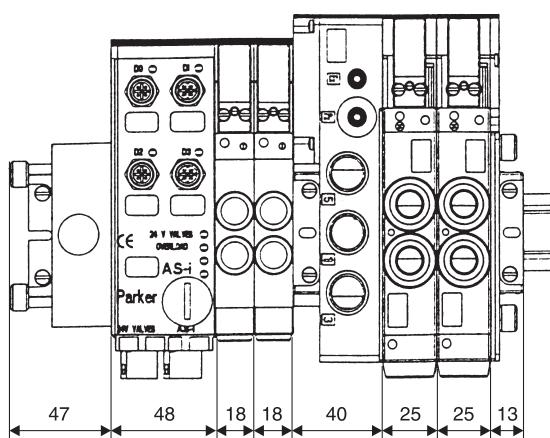
## Association PVL-B10 G1/8 and PVL-C10 G1/4



## Association ASI and PVL-C10



## Association ASI and PVL-B10 and PVL-C10







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