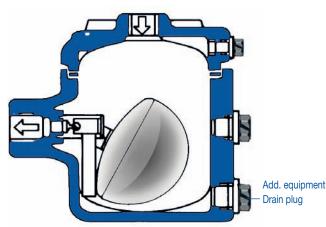
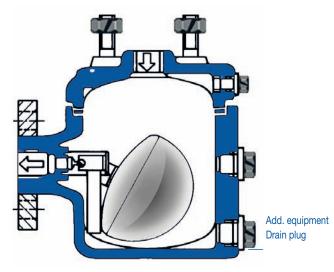


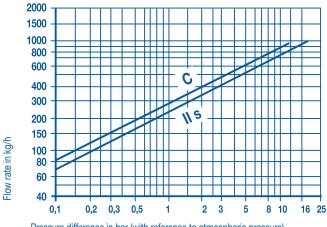
Minox-G-1170 (Threaded)



Minox-F-1171 (Flanged)



Performance



Pressure difference in bar (with reference to atmospheric pressure)

For cold condensate the flow rate is higher because of medium and density.

C €- Mark

The pressure equipment is an accordance with the Pressure Vessel Directiv 2014/68/EU, Article 4, subsection 3 and beers no CE mark.

Housing Material: EN-JS 1049

Connection:

Type Minox-Universal-G-1170:Threaded port G ½"; ½"NPT Type Minox-F-1171: Flanges DN 15 acc. EN 1092-1

Nominal pressure stage: PN 25

Operation-limits:

Max. operating pressure in bar	25	22	20	16
Max. operating temperature °C	100	200	300	350

Media: Steam, compressed air, pressure gases on request.

Function: Increasing level opens and decreasing level closes the outlet without delay, independent of pressure and temperature fluctuations. Very simple functional check and vent possibility through stainless steel control screw.

Special characteristics: Only one movable point since the rotary-slidevalve is both swivel joint and shut-off device.

Installation: Minox-G-1170: On option: horizontal flow of condensate or inlet from top, outlet at side.

Minox-F-1171: Angular-type. Condensate inlet at top, outlet at side.

As option at additional charge:

- Mandrel for removal/installation of float control
- Float control assembly for special application
- Vent jet interior (only for steam)
- Screw plug
- Blow-off valve for contaminants instead drain plug
- For air and gases: Connection for pressure compensation instead control screw
- Lifting lever for float

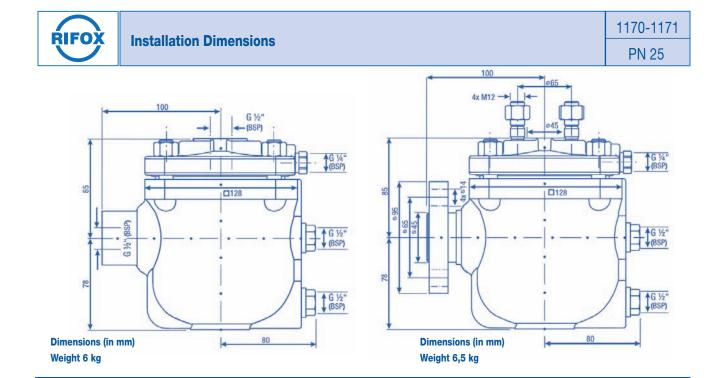
Function-limit:

Cross-section	max. Line pressure bar g		
	Steam	Compressed air	
С	11	14	
ll s	18	18	

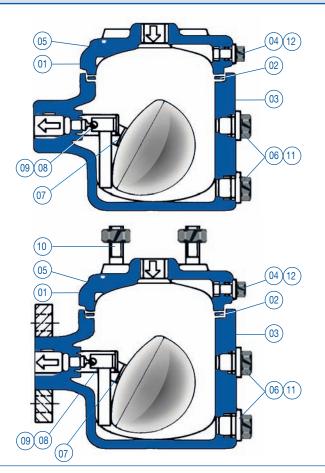
The function-limit changes for media with a density <<1. Further particulars on range of application available on request.

Please state the following when the making inquiries/placing orders: Medium, density, intitial pressure, temperature, quantity of condensation (kg/h).

RIFOX - Hans Richter GmbH Spezialarmaturen Bertha-von-Suttner-Str. 9 D-28207 Bremen Fon +49 (0) 421 4 99 75-0 Fax +49 (0) 421 4 99 75-40 Internet: www.rifox.de Email: contact@rifox.de



Spare Parts



- 01 Housing cover: EN-JS 1049
- 02 Housing seal: Graphit/Stainless steel
 - 03 Lower housing part: EN-JS 1049, flange DN15 of P250GH
 - 04 Control screw: G ¼", 5.8
 - 05 Set of stud bolts and nuts: M12, DIN 939/934, A4-70 (SS)
 - 06 Srew plug: G ½", 5.8
 - 07 Float control assembly: Stainless steel 1.4057/1.4301/1.4541/1.4571 (complete 1.4571**)
 - 08 **Support assembly with rotary valve and cotter pin*:** SS no. 1.4301/1.4541/1.4571 (1.4571**)
- 09 Float and lever: Stainless steel 1.4301/1.4571
- 10 Set of stud bolts and nuts: M12, DIN 939/934, A4-70 (SS)
- 11 Gasket: Soft iron
- 12 Gasket: Soft iron

- * Individual parts cannot be delievered for reasons of thightness.
- ** Depending on operating conditons.

In order to avoid wrong deliveries, please state the Works Standards sheet number as well as DN in addition to the part number for spares orders and the cross-section for controlspares, which is to find at the control unit.

03/2017-Di. | Subject to modifications

RIFOX - Hans Richter GmbH Spezialarmaturen Bertha-von-Suttner-Str. 9 D-28207 Bremen Fon +49 (0) 421 4 99 75-0 Fax +49 (0) 421 4 99 75-40 Internet: www.rifox.de Email: contact@rifox.de